

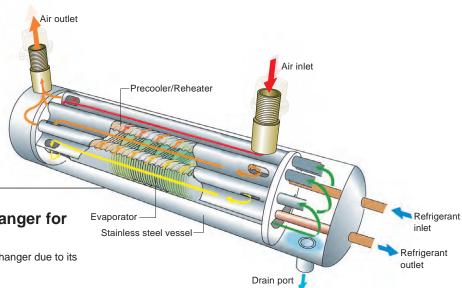
Refrigerated air dryer Xeroaqua GX3200/GX5200 Series



REFRIGERATED AIR DRYER



High quality reliability assured



Stainless steel heat exchanger for oil-free compressed air

No particle occurrence from the heat exchanger due to its stainless steel vessel.

Excellent weather resistance

Corrosion resistance has been improved by nickeling the refrigerant pipe (copper tube) inside the heat exchanger.

Improved performance in high temperature environment

Operable at an ambient temperature of 45°C. (at 40°C for GX5255, 5275)

High reliability, savings in energy & space

Refrigerated air dryer

Xeroaqua GXSeries

Standard temperature inlet air type GX3200 Series/ up to 55 kW GX5200 Series/ up to 75 kW High temperature inlet air type

Xeroaqua GX Series are renewed, featuring higher reliability and improved high temperature performance.

Thin and slim

Thin and slim compact body

Install anywhere - on production line or on devices.

(GX3203D)



Energy saving

Uses a minimal air loss drain discharger

By adopting the float type, wasteful air loss is avoided through discharge anytime drain is generated in the dryer.

Low power consumption realized.

Up to 15% energy saving in electrical power. (GX3237D CKD comparison)

Eco-friendly refrigerant

Eco-friendly refrigerant R-134a, R-410A, R-407C used No ozone depletion





Check on the controls for inspection

For regular inspections, just check and see the control section.

Running conditions can be checked with just one look at the refrigerant pressure gage and operation light.

Quick & easy anomaly diagnosis

(GX3215D to 3255D, GX5211D to 5237D)
A lighting pattern of the alarm light can tell a cause of anomalous interruption.

CKD

Dust filters are provided as standard (except for the GX5275).

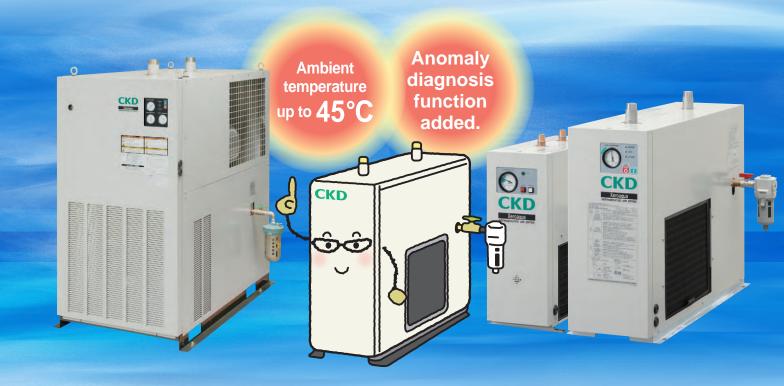
Condenser cleaning efforts have been reduced. Mounting and removal are also very easy.

External drain discharger
Easy maintenance during

operation.

 Allows for centralized control of the plant
 Remote control and run/alarm signal output (option) are also available.

 By-pass piping set is available as an accessory (optional).



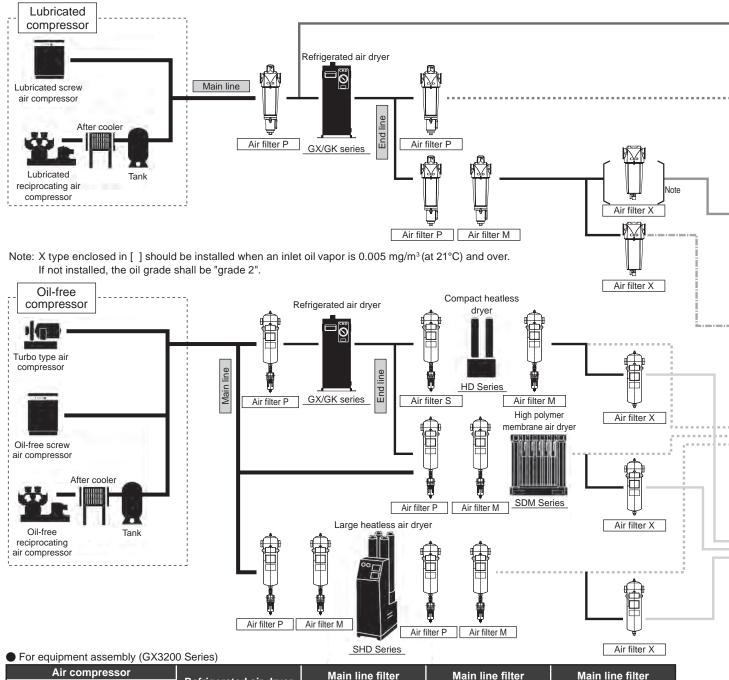
[Series variation]

	Series Applica			R	ated condi	tions		Арр	licabl	e air	com	pres	sor	(kW)		
Se			Pressure dew point (°C)	Inlet air pressure (MPa)	Ambient temperature (°C)	Inlet air temperature (°C)	2.2 or less	3.7	5.5	7.5	11	15	22	37		75
Standard temperatur	re	For equipment	10	0.7	32	35 (GX3203D to GX3237D)										*4
inlet air typ GX3200		assembly	10	0.7	32	40 (GX3255D)										
High temperatu inlet air typ GX5200	oe "	Direct connection to compressor	10	0.7	32	55	•	•	•	•	•	•	•	•	•	•

^{*1} supported by GT9000 Series.



■ Example of system selection



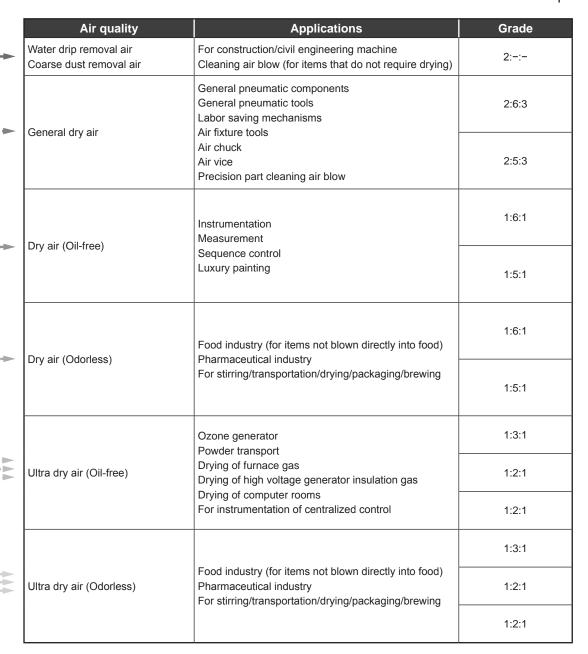
Air compressor Output Rated air capacity kW m³/min(ANR)			Main line filter	Main line filter	Main line filter
		Refrigerated air dryer	Refrigerated air dryer P type (1 µm)		X type (deodorizer)
~2.2	0.30/0.35	GX3203D-AC100/200V	F3000-10-W-F1	M3000-10-W-F1	M3000-10-W-X
3.7	0.44/0.50	GX3206D-AC100/200V	F4000-15-W-F1	M4000-15-W-F1	M4000-15-W-X
5.5	0.64/0.72	GA3206D-AC100/200V	F4000-15-W-F1	M4000-15-W-F1	M4000-15-W-X
7.5	0.94/1.13	GX3208D-AC100/200V	F6000-20-W-F1	M6000-20-W-F1	M6000-20-W-X
11	1.65/1.82	GX3211D-AC100/200V	F8000-20-W-F1	M8000-20-W-F1	M8000-20-W-X
15	2.40/2.80	GX3215D-AC200V	AF2004P-25	AF2004M-25	AF2004X-25
22	3.70/4.20	GX3222D-AC200V	AF2007P-40	AF2007M-40	AF2007X-40
37	5.70/6.10	GX3237D-AC200V	AF2007P-40	AF2007M-40	AF2007X-40
55	8.40/9.80	GX3255D-AC200V	AF2013P-50	AF2013M-50	AF2013X-50

Direct connection to compressor (GX5200 Series)

Air compressor		Air compressor		Main line filter	Main line filter	
Output kW	Rated air capacity m³/min(ANR)	Refrigerated air dryer	P type (1 μm)	M type (0.01 μm)	X type (deodorizer)	
~2.2	0.30/0.35	GX5203D-AC100/200V	F3000-10-W-F1	M3000-10-W-F1	M3000-10-W-X	
3.7	0.44/0.50	GX5204D-AC100/200V	F4000-15-W-F1	M4000-15-W-F1	M4000-15-W-X	
5.5	0.64/0.72	GX5206D-AC100/200V	F4000-15-W-F1	M4000-15-W-F1	M4000-15-W-X	
7.5	1.22/1.32	GX5208D-AC200V	F8000-20-W-F1	M8000-20-W-F1	M8000-20-W-X	
11	1.65/1.82	GX5211D-AC200V	F8000-25-W-F1	M8000-25-W-F1	M8000-25-W-X	
15	2.10/2.40	GX5215D-AC200V	AF2004P-25	AF2004M-25	AF2004X-25	
22	3.70/4.20	GX5222D-AC200V	AF2007P-40	AF2007M-40	AF2007X-40	
37	5.70/6.10	GX5237D-AC200V	AF2007P-40	AF2007M-40	AF2007X-40	
55	7.80/9.20	GX5255-AC200V	AF2010P-40	AF2010M-40	AF2010X-40	
75	10.40/12.30	GX5275-AC200V	AF2013P-50	AF2013M-50	AF2013X-50	

Note 1: For piping, use rustproof materials, such as zinc plating pipe, lining tube, or stainless steel pipe.

If there is high possibility of foreign matter, such as rust or peelings from piping material; install an air filter immediately in front of the dryer.



Compressed air purity grade - JIS B 8392-1:2012

	compressed an panely grade one i cost in in-									
		Solid p	articles		Humidity a	nd moisture	Oil			
Grade	Max. co	ount of particles p	per 1 m³	Mass concentration Cp	Pressure dew point	Water content Cw	Total oil density			
	0.1 < d ≤ 0.5	0.5 < d ≤ 1.0	1.0 < d ≤ 5.0	mg/m³	°C	g/m³	mg/m³			
0	0 User and supplier shall determine using stricter conditions than grade 1.									
1	≤ 20,000	≤ 400	≤ 10	-	≤ -70	-	≤ 0.01			
2	≤ 400,000	≤ 6,000	≤ 100	-	≤ -40	-	≤ 0.1			
3	-	≤ 90,000	≤ 1,000	-	≤ -20	-	≤ 1			
4	-	-	≤ 10,000	-	≤ +3	-	≤ 5			
5	-	-	≤ 100,000	-	≤ +7	-	-			
6	-	-	-	0 < Cp ≤ 5	≤ +10	-	-			
7	-	-	-	5 < Cp ≤ 10	-	Cw ≤ 0.5	-			
8	-	-	-	-	-	0.5 < Cw ≤ 5	-			
9	-	-	-	-	-	5 < Cw ≤ 10	-			
X	-	-	-	Cp > 10	-	Cw > 10	> 5			

Revising from JIS B 8392-1:2003 to JIS B 8392-1:2012 brought about change in details.

For example,

"Grade 1:2:1" describes that

- \blacksquare Solid particles of 0.1 to 0.5 μm counts 20,000 or less, 0.5 to 1.0 μm 400 or less, and 1.0 to 5.0 μm 10 or less,
- Pressure dew point -40°C or below,
- Oil density 0.01 mg/m² or less .



Xeroaqua dryer

GX3200 Series

Standard temperature inlet air type

Applicable air compressor: 2.2 or less, 3.7, 5.5, 7.5, 11, 15, 22, 37, 55 kW

JIS symbol



Specifications

Mode	el no.	GX3203D	GX3206D	GX3208D	GX3211D	GX3215D	GX3222D	GX3237D	GX3255D	
Applic	able air compressor kW	2.2 or less	3.7, 5.5	7.5	11	15	22	37	55	
_	Working fluid		Compressed air							
Working range	Inlet air temperature °C		5 to 50							
Nor	Inlet air pressure MPa	0.15 to 1.0				0.1 to 1.0				
	Ambient temperature °C		2 to 45	(Note 2)			2 to	45		
	Air capacity m³/min(ANR) 50/60 Hz (Note 3)	0.30/0.35	0.64/0.72	0.94/1.13	1.65/1.82	2.40/2.80	3.70/4.20	5.70/6.10	8.40/9.80	
Rated	Air capacity (compressor intake condition) m³/min 50/60 Hz (Note 4)	0.31/0.37	0.67/0.76	0.99/1.19	1.73/1.91	2.52/2.94	3.88/4.41	5.98/6.40	8.81/10.3	
ĸ	Inlet air temperature °C				35				40	
	Inlet air pressure MPa				0	.7				
	Ambient temperature °C				3	2				
ance	Outlet air pressure dew point °C (Note 5)		10							
Performance	Pressure drop MPa 50/60 Hz (Note 6)	0.002/0.003	0.009/0.011	0.009/0.013	0.011/0.013	0.012/0.017	0.024/0.031	0.023/0.026	0.018/0.025	
Power	rsupply	Single phase 100/100 110 VAC 50/60 Hz Single phase 200, 220/200, 220 VAC 50/60 Hz Three phase 200/200, 220 VAC 50/6)/60 Hz			
	Power consumption (at 100/110 V) kW 50/60 Hz	0.17/0.19,0.20	0.26/0.27,0.30	0.32/0.34,0.41	0.52/0.52,0.55	-	-	-	-	
ations	Power consumption (at 200/220 V) kW 50/60 Hz	0.16, 0.17/0.19, 0.21	0.24, 0.28/0.26, 0.29	0.29, 0.35/0.32, 0.34	0.44, 0.49/0.52, 0.53	0.61/0.71,0.73	0.65/0.79,0.79	1.16/1.41,1.41	1.30/1.63,1.60	
Electrical specifications (Note 7)	Current consumption (at 100/110 V) A 50/60 Hz	1.9/1.9, 1.8	3.2/2.8, 2.8	3.9/3.4, 3.7	6.5/5.2, 5.0	-	-	-	-	
ical sp (Not	Current consumption (at 200/220 V) A 50/60 Hz	0.8, 0.8/1.0, 1.0	1.4, 1.6/1.3, 1.3	1.7, 2.1/1.6, 1.6	2.6, 2.9/2.6, 2.4	2.6/2.5, 2.5	3.0/2.8, 2.9	4.5/4.6, 4.4	5.3/5.7, 5.4	
Electr	Starting current (at 100 V) A 50/60 Hz	7.1/7.9	11.1/12.1	16.4/17.3	26.5/24.8	-	-	-	-	
	Starting current (at 200 V) A 50/60 Hz	3.0/3.3	6.3/6.2	7.7/7.3	13.2/12.4	22.5/25.0	27.5/31.5	31.5/40.6	41.3/43.8	
Refrigerant			R-134a				R-410A			
Air inle	et/outlet port size	R 1/2	R 1/2	R 3/4	R 3/4	R1	R1	R1 1/2	R2	
Produ	ct weight kg	18	21	26	33	39	42	68	84	
Exhaus	t heat kW 50/60 Hz (Note 7)	0.29/0.32	0.57/0.65	0.72/0.81	1.2/1.3	1.6/1.8	2.3/2.5	3.0/3.3	4.8/5.6	

Note 1: Quality cool white (Munsell No. 5GY7.5/0.5)

Note 2: At power supply voltage ±5%. 2 to 40°C at power supply voltage ±10%.

Note 3: ANR shows conditions at 20 $^{\circ}\text{C}$ atmospheric pressure and relative humidity of 65%.

Note 4: These are converted values assuming the air compressor intake condition at the atmospheric pressure at 32°C and relative humidity of 75%.

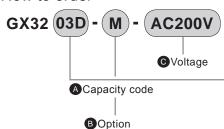
Note 5: Please contact CKD for guaranteed value of performance at dew point.

Note 6: The pressure drop value is a typical value and not guaranteed.

Note 7: Power consumption, current consumption and exhaust heat are reference values under the rated conditions, and not guaranteed.

How to order Selection guide

How to order



Note 1

Symbol	Descriptions				
A Capacity	A Capacity code				
03D	2.2 kW or less				
06D	3.7, 5.5 kW				
08D	7.5 kW				
11D	11 kW				
15D	15 kW				
22D	22 kW				
37D	37 kW				
55D 55 kW					

	Λ
4	W
=	

Notes on model no. selection

Note 1: Please specify options in alphabetical order.

Note 2: For implementation of remote control and run/alarm signal, see the table below.

Model no.	Remote control terminal	Run/alarm signal	
GX3203D, 3206D	Option M3		
3208D, 3211D	(momentary)	Option M3	
GX3215D, 3222D	Standard equipment	Option M	
3237D, 3255D	(alternate)	Option W	

Note 3: Option H3 provides plywood crate packaging.

Note 4: Instruction manual and name plate are written in both Japanese and English.

Note 5: Please contact CKD if you need completed product photos.

Note 6: Please contact CKD if you need a specific color of the body panel.

A Capacity	A Capacity code				
03D	2.2 kW or less				
06D	3.7, 5.5 kW				
08D	7.5 kW				
11D	11 kW				
15D	15 kW				
22D	22 kW				
37D	37 kW				
55D	55 kW				
B Option					

B Option				
Blank	Standard products			
М	Run/alarm signal output Note 2 (supported only by GX3215D, 3222D, 3237D, 3255D)			
М3	Remote control & run/alarm signal output (supported only by GX3203D, 3206D, 3208D, 3211D) Note 2			
H2	SUS name plate			
Н3	Simple export packaging Note 3			
N1	Copper tube rust proof coating			

© Voltage
100 VAC (supported only by GX3203D, GX3206D, GX3208D, GX3211D)
200 VAC

Selection guide

When selecting an appropriate model based on the maximum air capacity of each model

Rated air capacity × ①Pressure dew point coefficient × ② Inlet air temperature coefficient x 3 Ambient temperature coefficient x @Inlet air pressure coefficient = Maximum air capacity

Note: Select conditions where the product of coefficients (1) x2x3x4) does not exceed the upper limit coefficient 5.

Conditions	Working conditions	Selecting conditions	Coefficient
Pressure dew point	17°C or less	15°C	①1.15
Inlet air temperature	20 to 23°C	25°C	21.25
Ambient temperature	20 to 23°C	25°C	31.08
Inlet air pressure	0.35 to 0.45 MPa	0.3 MPa	4 0.75
Frequency	50 Hz	50 Hz	50 Hz

Substitute the above conditions into the equation above to obtain the air capacity when using the GX3215.

Product of coefficients: $1 \times 2 \times 3 \times 4 = 1.15 \times 1.25 \times 1.08 \times 0.75 = 1.16$

⑤Upper limit coefficient of 0.97 at Inlet air pressure of 0.3 MPa,

according to the working conditions, is exceeded.

Consequently, Upper limit coefficient of 0.97 is adopted to calculate

the max.air capacity as shown below:
2.40 (Rated air capacity) × 0.97 = 2.32 m³/min (ANR)
A model of which usage rate is equal to or lower than this value can be selected.

1 Pressure dew point coefficier								
Pressure dew point	Coefficient							
15°C	1.15							
10°C	1.00							
7°C	0.72							
5°C	0.58							

2 Inlet a	2 Inlet air temperature coefficient									
	С	oefficie	nt							
Inlet air temperature	GX3203D GX3206D GX3208D	GX3211D GX3215D GX3222D GX3237D	GX3255D							
25°C	1.25	1.25	1.30							
30°C	1.13	1.13	1.23							
35°C	1.00	1.00	1.12							
40°C	0.80	0.80	1.00							
45°C	0.65	0.65	0.80							
50°C	0.40	0.54	0.65							

3 Ambient temperature coefficient							
Ambient temperature	Coefficient						
25°C	1.08						
30°C	1.02						
32°C	1.00						
35°C	0.90						
40°C	0.72						

4 Inlet air pressure coefficient								
Coefficient								
0.50								
0.65								
0.75								
0.83								
0.89								
0.94								
1.00								
1.01								
1.02								
1.03								

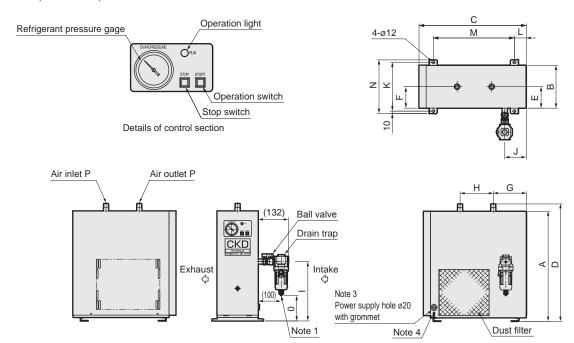
5 Upper limit coefficient									
Warking	Coefficient								
Working conditions (Inlet air pressure)	GX3203D GX3211D GX3215D GX3222D GX3237D GX3255D	GX3206D	GX3208D						
0.1 MPa Note 1	0.65	0.55	0.57						
0.2 MPa	0.84	0.71	0.74						
0.3 MPa	0.97	0.82	0.86						
0.4 MPa	1.07	0.91	0.95						
0.5 MPa	1.15	0.97	1.02						
0.6 MPa	1.22	1.03	1.08						
0.7 MPa	1.30	1.10	1.15						
0.8 MPa	1.31	1.11	1.16						
0.9 MPa	1.32	1.12	1.17						
1.0 MPa	1.33	1.13	1.18						
NI-4- 4. E-	- OV0000	0.45 MD-	the manufacture of						

Note 1: For GX3203D, 0.15 MPa is applied.

GX3200 Series

Dimensions

GX3203D, GX3206D, GX3208D



Note 1: Insert a nylon tube with ID $\emptyset 5.7$ to $\emptyset 6.0$ directly into the drain cock.

Note 2: Drain trap and ball valve are included as accessories.

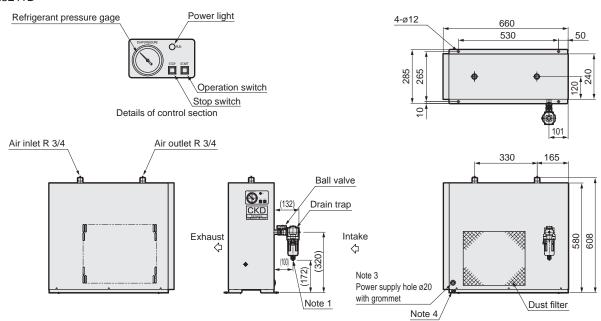
Note 3: For 100 VAC type, a power code with plug (about 1.8 m) is included.

Note 4: For 100 VAC type, an earth terminal (TMEV2-4) is provided on the panel.

Model no.	Α	В	С	D	E	F	G	Н	ı	J	K	L	M
GX3203D	480	180	450	513	90	90	145	145	(260)	90	205	50	340
GX3206D	510	180	540	542	113	83	120	300	(274)	96	205	60	420
GX3208D	510	240	600	537	140	140	138	335	(280)	78	265	60	480

Model no.	N	0	Р
GX3203D	225	(112)	R 1/2
GX3206D	225	(126)	R 1/2
GX3208D	285	(132)	R 3/4

GX3211D



Note 1: Insert a nylon tube with ID ø5.7 to ø6.0 directly into the drain cock.

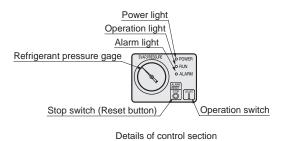
Note 2: Drain trap and ball valve are included as accessories.

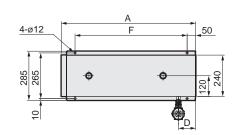
Note 3: For 100 VAC type, a power code with plug (about 1.8 m) is included.

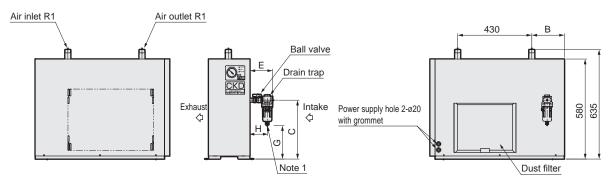
Note 4: For 100 VAC type, an earth terminal (TMEV2-4) is provided on the panel.

Dimensions

GX3215D, GX3222D





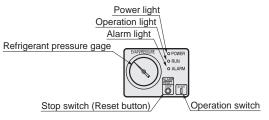


Note 1: Insert a nylon tube with ID ø5.7 to ø6.0 directly into the drain cock.

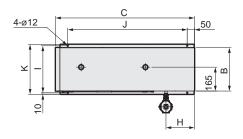
Note 2: Drain trap and ball valve are included as accessories.

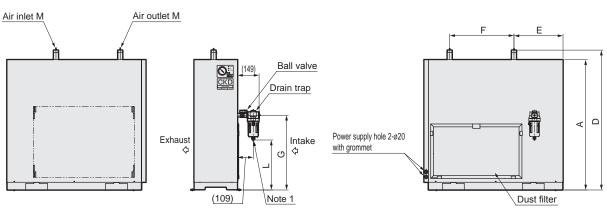
Model no.	Α	В	С	D	E	F	G	Н
GX3215D	780	190	(340)	101	(132)	650	(192)	(100)
GX3222D	870	280	(370)	105	(149)	740	(199)	(109)

● GX3237D, GX3255D



Details of control section





Note 1: Insert a nylon tube with ID ø5.7 to ø6.0 directly into the drain cock.

Note 2: Drain trap and ball valve are included as accessories.

Model no.	Α	В	С	D	E	F	G	н	1	J	K	L	M
GX3237D	900	300	960	966	338	447	(516)	197	325	825	345	(345)	R1 1/2
GX3255D	1100	330	990	1165	325	500	(701)	145	355	855	375	(530)	R2



Xeroaqua dryer

GX5200 Series

High temperature inlet air type

Applicable air compressor: 2.2 or less, 3.7, 5.5, 7.5, 11, 15, 22, 37, 75 kW

JIS symbol



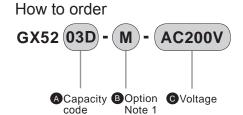


Specifications

Mode	el no.	GX5203D	GX5204D	GX5206D	GX5208D	GX5211D	GX5215D	GX5222D	GX5237D	GX5255	GX5275	
Applic	able air compressor kW	2.2 or less	3.7	5.5	7.5	11	15	22	37	55	75	
	Working fluid		Compressed air									
Working range	Inlet air temperature °C		5 to 80									
Nor	Inlet air pressure MPa	0.15 to 1.0					0.1 to 1.0					
	Ambient temperature °C		2 to 45	(Note 2)			2 to	45		2 to	40	
	Air capacity m³/min (ANR) 50/60 Hz (Note 3)	0.30/0.35	0.44/0.50	0.64/0.72	1.22/1.32	1.65/1.82	2.10/2.40	3.70/4.20	5.70/6.10	7.80/9.20	10.4/12.3	
Rated	Air capacity (compressor intake condition) m³/min 50/60 Hz (Note 4)	0.31/0.37	0.46/0.52	0.67/0.76	1.28/1.38	1.73/1.91	2.20/2.52	3.88/4.41	5.98/6.40	8.18/9.65	10.9/12.9	
Ra	Inlet air temperature °C					5	55					
	Inlet air pressure MPa					0	.7					
	Ambient temperature °C					3	2					
ance	Outlet air pressure dew point °C (Note 5)					1	0					
Performance	Pressure drop MPa 50/60 Hz (Note 6)	0.002/0.003	0.002/0.003	0.010/0.013	0.005/0.006	0.006/0.007	0.009/0.012	0.016/0.020	0.011/0.013	0.015/0.020	0.005/0.007	
Power	supply	" '	100/100 110 \ 00, 220/200, 220		Single phase AC 200, 220/ 200, 220 V 50/60 Hz		Three pha	ase 200/20	0, 220 VAC	50/60 Hz		
	Power consumption (at 100/110 V) kW 50/60 Hz	0.26/0.27,0.30	0.32/0.34,0.41	0.34/0.37,0.40	-	-	-	-	-	-	-	
ations	Power consumption (at 200/220 V) kW 50/60 Hz	1 '	0.29,0.35/ 0.32,0.34	0.32,0.36/ 0.36,0.40	0.42,0.47/ 0.48,0.49	0.63/ 0.75,0.78	0.69/ 0.78,0.87	1.21/ 1.48,1.48	1.31/ 1.62,1.64	2.08/ 2.59,2.62	3.15/ 4.07,4.02	
ıl specifica (Note 7)	Current consumption (at 100/110 V) A 50/60 Hz	3.2/2.8,2.8	3.9/3.4,3.7	4.3/3.8,3.8	-	-	-	-	-	-	-	
Electrical specifications (Note 7)	Current consumption (at 200/220 V) A 50/60 Hz	1.4,1.6/1.3,1.3	1.7,2.1/1.6,1.6	1.8,2.0/1.8,1.8	2.6,2.9/2.5,2.3	2.5/2.5,2.5	3.0/2.8,3.0	4.7/4.8,4.6	5.4/5.7,5.5	8.7/8.5,8.4	11.3/13.5,12.4	
Electri	Starting current (at 100 V) A 50/60 Hz	11.1/12.1	16.4/17.3	16.4/17.3	-	-	-	-	-	-	-	
- 1	Starting current (at 200 V) A 50/60 Hz	6.3/6.2	7.7/7.3	7.7/7.3	13.2/12.4	22.5/25.0	27.5/31.5	31.5/40.6	41.3/43.8	43.8/39.1	83.0/77.0	
Refrig	erant		R-134a				R-410A			R-407C		
Air inle	et/outlet port size	R 1/2	R 3/4	R 3/4	R 3/4	R1	R1	R1	R1 1/2	R1 1/2	R2	
Produ	ct weight kg	21	26	31	37	39	42	68	84	105	253	
Exhaus	st heat kW 50/60 Hz (Note 7)	0.63/0.70	0.74/0.80	1.1/1.3	1.6/1.7	2.1/2.3	2.3/2.5	4.4/5.0	5.4/6.0	8.5/10.0	10.7/12.3	

- Note 1: Quality cool white (Munsell No. 5GY7.5/0.5)
- Note 2: At power supply voltage $\pm 5\%$. 2 to 40° C at power supply voltage $\pm 10\%$.
- Note 3: ANR shows conditions at 20°C atmospheric pressure and relative humidity of 65%.
- Note 4: These are converted values assuming the air compressor intake condition at the atmospheric pressure at 32°C and relative humidity of 75%.
- Note 5: Please contact CKD for guaranteed value of performance at dew point.
- Note 6: The pressure drop value is a typical value and not guaranteed.
- Note 7: Power consumption, current consumption and exhaust heat are reference values under the rated conditions, and not guaranteed.

How to order Selection guide





Notes on model no. selection

Note 1: Please specify options in alphabetical order.

Note 2: For implementation of remote control and run/alarm signal, see the table below.

Model no.	Remote control terminal	Run/alarm signal
GX5203D, 5204D	Option M3	Option M3
5206D, 5208D	(momentary)	Option Wo
GX5211D, 5215D	Standard equipment	Option M
5222D, 5237D	(alternate)	Орион м
GX5255	Standard equipment	Option M
	(momentary)	Орион м
GX5275	Standard equipment	Standard equipment
	(momentary)	Standard equipment

Note 3: Option H3 provides plywood crate packaging.

Note 4: Instruction manual and name plate are written in both Japanese and English.

Note 5: Please contact CKD if you need completed product photos.

Note 6: Please contact CKD if you need a specific color of the body panel.

Symbol	Descriptions
A Capacity	code
03D	2.2 kW or less
04D	3.7 kW
06D	5.5 kW
08D	7.5 kW
11D	11 kW
15D	15 kW
22D	22 kW
37D	37 kW
55	55 kW
75	75 kW

B Option	
Blank	Standard products
М	Run/alarm signal output Note 2 (supported only by GX5211D, 5215D, 5222D, 5237D, 5255)
М3	Remote control & run/alarm signal output Note 2 (supported only by GX5203D, 5204D, 5206D, 5208D)
H2	SUS name plate
Н3	Simple export packaging Note 3
N1	Copper tube rust proof coating

Voltage 100 VAC (supported only by GX5203D, GX5204D, GX5206D) 200 VAC

Selection guide

When selecting an appropriate model based on the maximum air capacity of each model

Rated air capacity × ①Pressure dew point coefficient × ② Inlet air temperature coefficient x 3 Ambient temperature coefficient × 4)Inlet air pressure coefficient = Maximum air capacity

Note: Select conditions where the product of coefficients (1) x(2)x(3)x(4)) does not exceed the upper limit coefficient (5).

Conditions	Working conditions	Selecting conditions	Coefficient
Pressure dew point	Less than 7°C	5°C	①0.58
Inlet air temperature	55to 63°C	65°C	20.72
Ambient temperature	25to 33°C	35°C	30.90
Inlet air pressure	0.55 to 0.75 MPa	0.5 MPa	40.89
Frequency	50Hz	50Hz	50Hz

Substitute the above conditions into the equation above to obtain the air capacity

⑤Upper limit coefficient of 1.15 at Inlet air pressure of 0.5 MPa, according to the working conditions, is not exceeded.

Consequently, the max air capacity can be calculate as shown below: 1.22 (Rated air capacity) × 0.33 = 0.40 m³/min (ANR)

A model of which usage rate is equ

1 Pressure dew point coefficient							
	Coefficient						
Pressure dew point	GX5203D GX5204D GX5206D GX5208D GX5211D GX5215D GX5222D GX5237D	GX5255 GX5275					
15°C	1.15	1.16					
10°C	1.00	1.00					
7°C	0.72	0.89					
5°C	0.58	0.82					

2 Inlet air temperature coefficient								
	С	nt						
Inlet air temperature	GX5203D GX5204D GX5206D	GX5208D GX5211D GX5215D GX5222D GX5237D	GX5255 GX5275					
40°C	1.12	1.30	1.20					
45°C	1.08	1.20	1.10					
50°C	1.04	1.10	1.05					
55°C	1.00	1.00	1.00					
60°C	0.84	0.84	0.95					
65°C	0.72	0.72	0.90					
70°C	0.60	0.60	0.86					
75°C	0.45	0.45	0.82					
80°C	0.30	0.30	0.79					

3 Ambient temperature coefficient								
	Coefficient							
Ambient temperature	GX5203D GX5204D GX5206D GX5208D GX5211D GX5215D GX5222D GX5237D	GX5255 GX5275						
25°C	1.08	1.20						
30°C	1.02	1.06						
32°C	1.00	1.00						
35°C	0.90	0.89						
40°C	0.72	0.70						

4 Inlet air pressure coefficient										
	Coefficient									
Inlet pressure	GX5203D GX5204D GX5206D GX5208D GX5211D GX5215D GX5222D GX5237D	GX5255 GX5275								
0.1 MPa Note 1	0.50	0.60								
0.2 MPa	0.65	0.66								
0.3 MPa	0.75	0.73								
0.4 MPa	0.83	0.80								
0.5 MPa	0.89	0.87								
0.6 MPa	0.94	0.93								
0.7 MPa	1.00	1.00								
0.8 MPa	1.01	1.07								
0.9 MPa	1.02	1.13								
1.0 MPa	1.03	1.19								

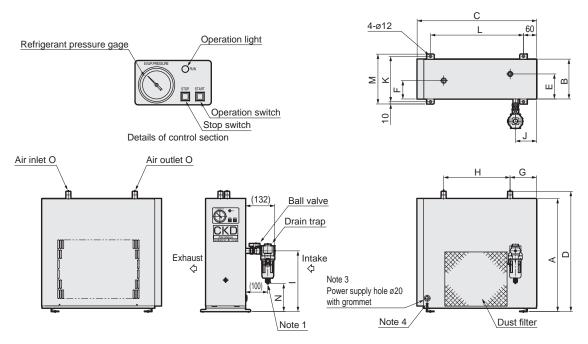
00 0 0.00 0.0									
5 Upper limit coefficient									
Coeff	icient								
GX5203D GX5204D GX5206D GX5208D GX5211D GX5215D GX5222D GX5237D	GX5255 GX5275								
0.65	0.75								
0.84	0.82								
0.97	0.91								
1.07	1.00								
1.15	1.08								
1.22	1.16								
1.30	1.25								
1.31	1.33								
1.32	1.41								
1.33	1.48								
	Coeff GX5203D GX5204D GX5208D GX5208D GX5215D GX5215D GX5222D GX5237D 0.65 0.84 0.97 1.07 1.15 1.22 1.30 1.31 1.32								

Note 1: For GX5203D, 0.15 MPa is applied.

GX5200 Series

Dimensions

GX5203D, GX5204D, GX5206D



Note 1: Insert a nylon tube with ID ø5.7 to $\emptyset 6.0$ directly into the drain cock.

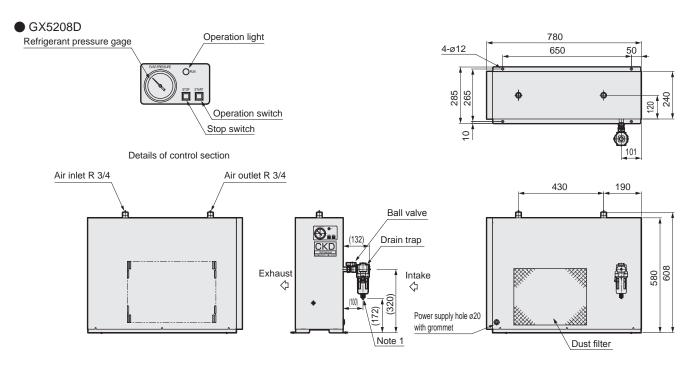
Note 2: Drain trap and ball valve are included as accessories.

Note 3: For 100 VAC type, a power code with plug (about 1.8 m) is included.

Note 4: For 100 VAC type, an earth terminal (TMEV2-4) is provided on the panel.

Model no.	Α	В	С	D	E	F	G	Н	ı	J	K	L	M
GX5203D	510	180	540	542	113	83	120	300	(274)	96	205	420	225
GX5204D	510	240	600	537	140	140	138	335	(280)	78	265	480	285
GX5206D	600	240	660	627	140	140	84	416	(370)	105	265	542	285

Model no.	N	0
GX5203D	(126)	R 1/2
GX5204D	(132)	R 3/4
GX5206D	(222)	R 3/4

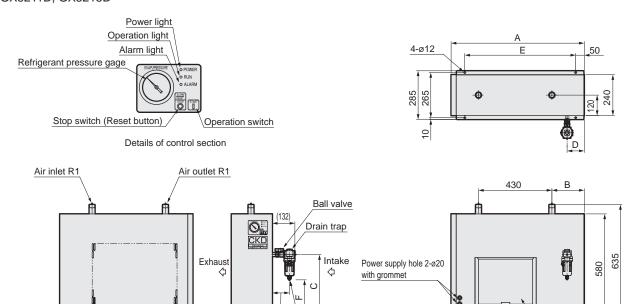


Note 1: Insert a nylon tube with ID ø5.7 to ø6.0 directly into the drain cock.

Note 2: Drain trap and ball valve are included as accessories.

Dimensions

● GX5211D, GX5215D



Note 1

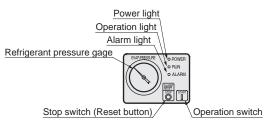
(100)

Note 1: Insert a nylon tube with ID ø5.7 to ø6.0 directly into the drain cock.

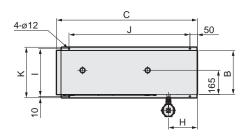
Note 2: Drain trap and ball valve are included as accessories.

Model no.	Α	В	С	D	E	F
GX5211D	780	190	(340)	101	650	(192)
GX5215D	870	280	(370)	105	740	(222)

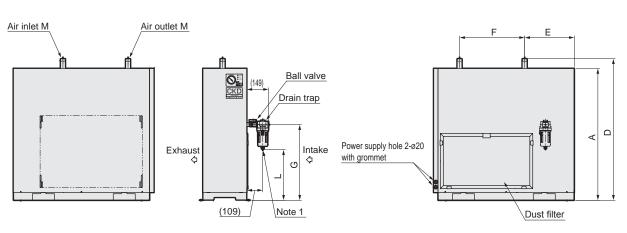
● GX5222D, GX5237D



Details of control section



Dust filter



Note 1: Insert a nylon tube with ID $\emptyset 5.7$ to $\emptyset 6.0$ directly into the drain cock.

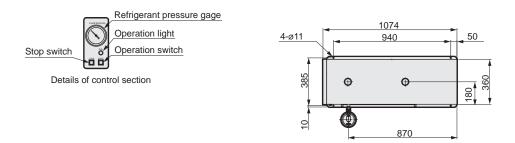
Note 2: Drain trap and ball valve are included as accessories.

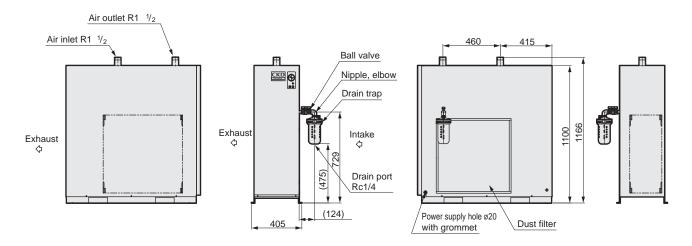
Model no.	Α	В	С	D	E	F	G	Н	I	J	K	L	M
GX5222D	900	300	960	966	341	444	(516)	197	325	825	345	(345)	R1
GX5237D	1100	330	990	1165	325	500	(701)	145	355	855	375	(530)	R1 1/2

GX5200 Series

Dimensions

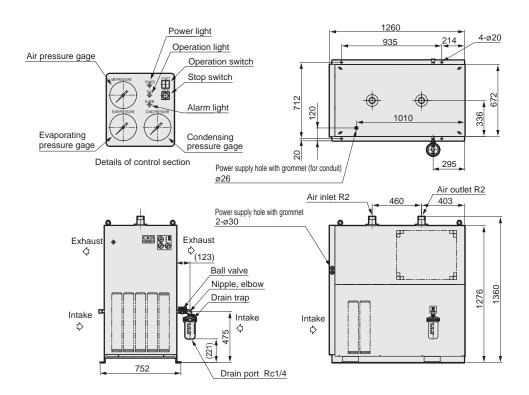
GX5255





Note 1: Drain trap, ball valve, nipple, and elbow are included as accessories.

GX5275



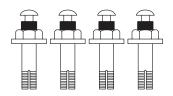
Note 1: The exhaust port can be specified on either left or right side.

Note 2: The drain trap can be installed on either left or right side. The installation positions should be symmetrical on the left and right side.

Note 3: Drain trap, ball valve, nipple, and elbow are included as accessories.

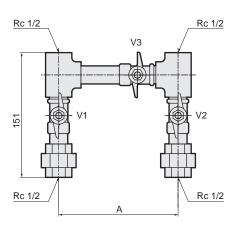
Accessories (Optional)

Anchor bolt (Optional)



Product No.	Applicable model	Size	Material	Quantity
RD-QFL-436495	GX3203D, GX3206D GX3208D, GX3211D GX3215D, GX3222D GX3237D, GX3255D GX5203D, GX5204D GX5206D, GX5208D GX5211D, GX5215D GX5222D, GX5237D GX5255	M10 × 100	SUS	4
RD-QFL-436465	GX5275	M16 × 100	SUS	4

By-pass piping set (Optional)



Product No.	Applicable model	Α
RD-AD3-311269	GX3203D	145
RD-AD3-311270	GX3206D, GX5203D	300

V1, V2, V3...... Ball valves

V1, V2 : normally open, NORMAL OPEN V3 : normally closed, NORMAL CLOSE

2-C V1	V3	V2
2-C	A	

Product No.	Applicable model	Α	В	С
RD-AD3-311271	GX3208D, GX5204D	335	208	Rc3/4
RD-AD3-311272	GX3211D	330	209	Rc3/4
RD-AD3-219888	GX3215D, GX3222D GX5211D, GX5215D	430	258	Rc1
RD-AD3-219889	GX3237D	447	314	Rc1 1/2
RD-AD3-249894	GX3255D	500	343	Rc2
RD-AD3-311273	GX5206D	416	208	Rc3/4
RD-AD3-311274	GX5208D	430	209	Rc3/4
RD-AD3-219890	GX5222D	444	258	Rc1
RD-AD3-219891	GX5237D	500	314	Rc1 1/2
RD-AD3-249895	GX5255	460	314	Rc1 1/2
RD-AD3-249896	GX5275	460	343	Rc2

V1, V2, V3......Ball valves

V1, V2 : normally open, NORMAL OPEN V3 : normally closed, NORMAL CLOSE



Safety precautions

Always read this section before use.

When designing and manufacturing equipment that employs CKD products, you are responsible for checking that the equipment's mechanism, pneumatic control circuit, hydraulic control circuit, and the electrical controls that control these parts can ensure safety. You are also responsible for manufacturing safe equipment.

It is important to select, use, handle, and maintain the product appropriately to ensure that the CKD product is used safely. Observe warnings and precautions to ensure device safety.

Check that device safety is ensured, and manufacture a safe device.



Warning

- 1 This product was designed and manufactured for use as equipment and parts for general industrial machinery. It must be handled by an operator having sufficient knowledge and experience in handling.
- 2 Use this product in accordance with specifications.

This product must be used within its stated specifications. Do not attempt to modify or additionally machine the product. This product is intended for use as a general-purpose industrial device or part. It is not intended for use outdoors or for use under the following conditions or environment.

(Note that this product can be used when CKD is consulted prior to use and the customer consents to CKD product specifications. The customer must provide safety measures to avoid risks in the event of problems.)

- Usage with or within components or applications that come into direct contact with nuclear energy, railroad, aviation, ships, vehicles, medical devices, beverage, and food. Usage in applications where safety is required such as amusement equipment, emergency shutoff circuit, press machine, brake circuit, and safeguards.
- Use for applications where life or assets could be adversely affected, and special safety measures are required.
- 3 Observe corporate standards and regulations, etc., related to the safety of device design and control, etc.

ISO 4414, JIS B 8370 (pneumatic system rules)

JFPS 2008 (Principles for pneumatic cylinder selection and use)

Including High Pressure Gas Maintenance Law, Occupational Safety and Sanitation Laws, other safety rules, body standards and regulations, etc.

- 4 Do not handle, pipe, or remove devices before confirming safety.
 - Inspect and service the machine and devices after confirming safety of the entire system related to this product.
 - 2 Note that there may be hot or charged sections even after operation is stopped.
 - 3 When inspecting or servicing the device, turn off the energy source (air supply or water supply), and turn off power to the facility. Discharge any compressed air from the system, and pay attention to possible water leakage and leakage of electricity.
 - When starting or restarting a machine or device that incorporates pneumatic components, make sure that the system safety, such as pop-out prevention measures, is secured.
- 5 Observe warnings and cautions on the pages below to prevent accidents.
- The safety cautions are ranked as "DANGER", "WARNING" and "CAUTION" in this section.

A DANGER: When a dangerous situation may occur if handling is mistaken leading to fatal or serious injuries, or when there is a high degree of emergency to a warning.

⚠ WARNING: When a dangerous situation may occur if handling is mistaken leading to fatal or serious injuries.

A CAUTION: When a dangerous situation may occur if handling is mistaken leading to minor injuries or physical damage.

Items listed under "Caution" can also possibly lead to serious results depending on the situation. Important details are listed for each; please make sure to follow them.

Precautions when ordering

1 Warranty period

"Warranty Period" is one (1) year from the first delivery to the customer.

2 Scope of warranty

In case any defect attributable to CKD is found during the Warranty Period, CKD shall, at its own discretion, repair the defect or replace the relevant product in whole or in part, according to its own judgment.

Note that the following faults are excluded from the warranty term:

- (1) Product abuse/misuse contrary to conditions/environment recommended in its catalogs/specifications
- (2) Failure caused by other than the delivered product
- (3) Use the product for other than its intended purposes
- (4) Third-party repair/modification
- (5) Faults caused by reason that is unforeseeable with technology put into practical use at the time of delivery
- (6) Failure attributable to force majeure

In no event shall CKD be liable for business interruptions, loss of profits, personal injury, costs of delay or for any other special, indirect, incidental or consequential losses, costs or damages.

3 Compatibility confirmation

In no event shall CKD be liable for merchantability or fitness for a particular purpose, notwithstanding any disclosure to CKD of the use to which the product is to be put.





Main line component

Safety precautions

Be sure to read the instructions before use.

Special precautions: Refrigerated air dryer GX Series

Manufacturer's disclaimer

A WARNING

■ The manufacturer shall not be liable for the cases described below:

- If there is a serious misuse by the user.
- If the user made illegal modifications, or repairs without using authorized parts.

Design and selection

Applications

A WARNING

- Applications other than dehumidification of compressed air are forbidden.
- Do not use this product in medical equipment such as caisson shields, breathing devices, etc.
 - It can cause an accident resulting in injury or death.

A CAUTION

- Do not use this device mounted on the transportation equipment such as vehicles or ships.
 - Use under vibration conditions may cause damage to internal components.
- When using a compressed air line that is subject to sudden pressure fluctuations, install an air tank or other device after the air dryer for keeping the pressure fluctuations to 0.34 MPa/min or less. Sudden pressure fluctuations can result in product failure.

■ If a sudden load fluctuation is expected, a model with a sufficient margin should be selected.

Air quality

A CAUTION

■ Do not use this product if inlet air contains corrosive gases, chemicals, organic solvents, or combustible gases.

Air temperature

A CAUTION

- Do not use with inlet air temperature or working pressure above the maximum.
- If an inlet air temperature is high, install an after cooler, or the like, to reduce the inlet air temperature to the maximum temperature or below. Empty the drain generated in the after cooler in front of the dryer.

Transportation

A WARNING

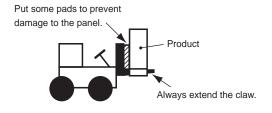
■ This product is filled with the refrigerant (R-134a, R-410A, R-407C) of less than 12 kg. Always follow

respective laws and ordinances when transporting this product (by land, sea or air).

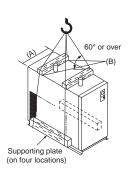
Transportation

A WARNING

- During transport, this product should not be toppled over sideways or vibration and impact should not be applied.
- Transport by forklift (applicable to GX3237D, GX3255D, GX5222D, GX5237D, GX5255, GX5275)



■ Transport by crane



Supporting plate
The supporting plate (B) must
be 100 mm longer than the
dryer width (A).

Put some pads between the supporting plate and dryer to prevent damage to the panel.

Installation and adjustment

Electric wiring

MARNING

- Use this product at the power supply voltage within the specification range.
- Select wires with suitable capacities.

Adjustment and operation

A WARNING

- Do not start/stop frequently. It can cause a failure.
- When starting/stopping the dryer, the following considerations must be made for the system: "Start and stop the dryer less than ten times an hour. After restarting, run for at least five minutes until next stopping, and wait for at least three minutes before restarting."
- Install an overload protection ground-fault circuit breaker on the main power supply to provide isolated overload protection and to prevent electrical shock from current leakage.
- Ground the GND. Do not connect the ground cable to water pipe, gas pipe, or lightning rod.

Ambient temperature

A CAUTION

- Do not use this product in a place where the temperature is over the maximum working temperature.
- Do not install the product where it is subjected to radiated heat.
- If the temperature over the maximum working temperature is predicted, install a ventilation fan or air inlet, etc.
- Do not use this product where the temperature is lower than the minimum working temperature.

Location

A CAUTION

- Install this product indoors.
- Install the product in a place well-ventilated and free of dirt or dust.
- Install in an area away from rain water.
- Do not use in an area where humidity is high or dew condensation is possible.
- Avoid using the product in full sunlight or near the heat source
- Avoid using the product in the area containing corrosive gas.

Floor

A CAUTION

- Install the product on a vibration-free floor.
- Install this product on a flat surface.
- Provide foundation work if the ground is soft.
- The anchor bolt positions and hole dimensions are given in the drawings of dimensions.

Vibration resistance

A CAUTION

■ When using a reciprocating compressor, use a flexible tube or high-pressure rubber hose in part of piping with the air dryer to absorb vibration.

Maintenance space

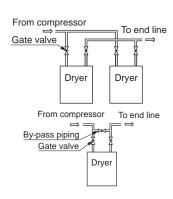
A CAUTION

■ For better ventilation, as well as easier maintenance and inspection, secure a space of 600 mm in each direction for the outside periphery.

Air piping method

A CAUTION

■ Pipe the dryer as shown in the diagram below. For 24-hour operation: Parallel installation is recommended in case of an emergency. One is for normal operation and the other as a spare.



For intermittent operation: Install the by-pass piping for maintenance.

- Galvanized steel pipes (white tube) are recommended for pipe materials. Use stainless steel pipes according to specifications and applications.
- If using existing piping or black tube, or there is a possibility of significant foreign matter being collected because an oil-free air compressor is used, install an air filter in front of the dryer.
- Design piping so as not to put the pipe weight on the product.
- Use piping that sufficiently withstands working pressure. Check that the air does not leak from connections.

Special precautions

Drain piping method

A CAUTION

■ Drain trap is externally attached to the dryer. For GX3200 Series and GX5208D to GX5237D Series, insert a nylon tube with inner diameter of 5.7 to 6.0 mm directly into the drain discharger cock. For the GX5255 and GX5275, connect a tube with inner diameter of 6 mm or more to the drain port of the drain discharger.

- Tube length shall be less than 5 m. Standpipes shall be avoided and the discharge end open to the atmosphere.
- If oil enters the drain, it must be drained. Contact an industrial waste specialist for the waste treatment.
- Securely fix the drain discharge tube, etc., so that it does not sway during drain discharge.
- In the normal condition, the ball valve in front of the drain trap shall be fully open. Use the ball valve during maintenance.

During use and maintenance

Freon collection

A WARNING

■ This product is subject to the "Laws Related to the Collection and Destruction of Freon in Specific Products (Freon Collection and Destruction Laws)". Always collect the Freon gas when repairing or disposing the product. Consult with CKD for Freon gas collection.

Maintenance

A CAUTION

- Clean the dust filter using a vacuum cleaner or air blow once a month.
 Neglecting cleaning can cause failure of compressor fan motor, etc.
- Remove the drain trap once a week to disassemble and wash it. The trap will not operate properly If some parts become contaminated, and the drain may spill to the secondary side.

Repair parts

CAUTION

■ To ensure long use, inspect the wear state and replace the parts periodically. For details, refer to the instruction manual enclosed with the product.

Periodical maintenance part

A CAUTION

■ To ensure long use, inspect maintenance parts periodically and replace them based on the standard replacement cycle.

For details, refer to the instruction manual enclosed with the product.

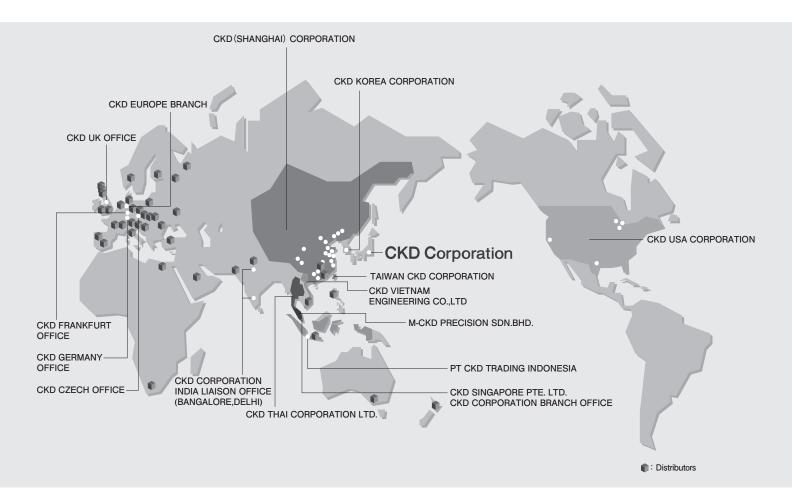
Installation environment and air quality

A CAUTION

■ The refrigerated air dryer employs copper piping (phosphorous-deoxidized copper tube) on its refrigerant gas and heat exchanger internal piping. If a hole opens on this copper piping from corrosion, the following damage may occur: refrigerant gas leakage, inoperable machine, water from the air dryer's compressed air outlet side, etc. In addition, copper is used on electrical conducting material such as electrical wiring. If this corrodes, it can cause failure such as electrical leakage. Heat exchangers are especially susceptible to corrosion when condensation and drying are repeated, and when corrosion-causing elements are present. Please exercise caution not only for

the installation environment of the air dryer, but also for the air going into the air compressor. Failure due to corrosion does not fall under the warranty. A plant's exhaust contains substances that can lead to corrosion such as, NOx (nitrogen oxide), SOx (sulfur oxide), and CO₂ (carbon dioxide). Using care with regards to the installation location is necessary to assure that the air dryer and air compressor are not affected by the plant's exhaust. Although uncommon, corrosion of the copper tube (formicary corrosion) may occur due to hydrolysis caused by chlorine-based organic solvent (trichloroethylene), and aldehyde and alcohol (such as formaldehyde from building materials and methanol from chemicals) being sucked into the air dryer.

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