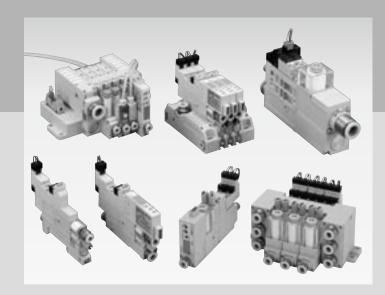
# Vacuum pump system type vs\*P

#### ■ Vacuum component

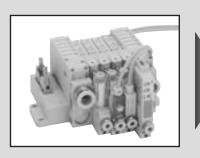


CONTENTS	
Series variation	166
● 20 mm width universal type (VSJP/VSJPM)	168
● 10.5 mm width universal type (VSXP/VSXPM)	184
■ 31.5 mm width discrete type (VSQP)	214
● 11 mm pitch manifold dedicated type (VSZPM)	226

# **Series** variation

## Vacuum changeover unit

					Din:		a tha a d			Caman	00001			l NI	d:					ard O: Optio		
/lodel	Series			Model no.	Discrete 1		Reduced wiring Reduced wiring	Vacuum control valve		Vacuum switch	Vacuum filter	Silencer	Check valve	05	ozzle di	10	12	15	20	Page		
Vacuum pump system type Vacuum changeover unit	VSJP/VSJPM Series 20 mm width universal type unit  • Enable to control air flow and pressure for vacuum break.  • The vacuum break time can be shortened with the vacuum break circuit relief function.	3000		VSJP	•									Vacuum valve effective area				400				
	Self hold type is standard for vacuum solenoid valve.					•		•	•					3.5mm² (ø4), 5mm² (ø6)			168					
	VSXP/VSXPM Series 10.5 mm width universal type unit  Compact and slim vacuum unit.  Either direct fixing or DIN rail installation is possible.	Mr.	No.	A.		No.			VSXP	•									Vacuum valve effective area 2 way valve specifications: 3.5mm² (ø4), 4.5mm² (ø6)			
	· High cycles are possible with 3-way vacuum valves (optional).			VSXPM		•		•	•	0	•			3 wa	y valve sp	ecifica	ations: 3		² (ø4),	184		
	VSQP Series 31.5 mm width dedicated unit  Large vacuum units are optimum to control high flow.  Normal open and normal close are used as standards for vacuum solenoid valve.			VSQP	•			•	•	0	•				Vacuum	valve 16.5		e area		214		
	VSZPM Series 11 mm pitch manifold dedicated unit  · Wire-saving vacuum unit for manifold.  · Air consumption is reduced by suppressing valve energy consumption to 0.55 W.  · Compatible with a wide range of applications and broad vacuum sensor variations.			VSZPM			•	•	•	0	•				Vacuum	valve 4.5n		e area		226		



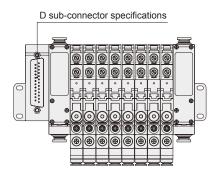
Compact and light weight vacuum changeover unit dedicated for manifolds - greatly reduces vacuum break time

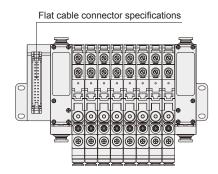
## **VSZPM** Series



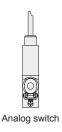
#### **Features**

- Atmospheric pressure break of large flow rates is possible by installing an atmospheric pressure break valve, thereby greatly reducing the vacuum break time.
- Wiring for the supply valve and break valve are bundled collectively.



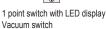


- Either a single solenoid or self-holding supply valve is selected.
- This energy-conserving suppresses the valve consumption to 0.55 W.
- The diverse lineup of vacuum switch variations is compatible with different applications.











2 point switch with LED display Vacuum switch

- Manifold stations are increased, allowing specification changes to be handled flexibly.
- Maintenance is easy with the structure taking serviceability into consideration.
- Either the standard push-in joint or female screw piping is selected based on the application.

### Specifications

Description	s	VSZPM
Working fluid		Air
Working pressure range	MPa	0.3 to 0.7
Ambient temperature range	Ç	5 to 50
Working vacuum pressure range	kPa	0 to -100

# Solenoid valve specifications • Pilot valve

Descriptions	Valve for vacuum supply	Valve for vacuum break				
Actuation	Direct o	peration				
Valve structure	Rubber sealan	Rubber sealant, poppet valve				
Rated voltage	24 VDC					
Allowable voltage fluctuation range	21.6 to 2	21.6 to 26.4 VDC				
Surge protective circuit	Surge a	Surge absorber				
Power consumption	0.55W (v	vith LED)				
Operational indicator light	During coil excitation: red LED ON	During coil excitation: yellow green LED ON				
Manual override	Push & I	ock type				
Wiring method	D sub-connector, flat cable connector					

#### Switching valve

Descriptions Valve for vac			cuum supply	Valve for vacuum break		
Actuation			Indirect operation with pilot valve			
Valve structu	ıre		Rubber sealan	it, poppet valve		
Valve function	n	Single solenoid	Self hold	Single solenoid		
Valve type			Normally closed			
Withstanding	g pressure		1.05MPa			
Lubrication			Not required			
Effective sectional a	area (Cv flow factor)	4.5mm	2 (0.24)	3.5mm <sup>2</sup> (0.19)		
Response time	$OFF \to ON$	10msec	10msec	10msec		
response une	$ON \rightarrow OFF$	15msec	10msec	15msec		

## Vacuum switch specifications

VSZPM Series

Descriptions		LED with	n display	Without display	Separate type	Analas		
		2 point switch output	1 point switch output	1 point switch output	Pressure indication gauge with switch	Analog		
Current consumption		40mA		20mA	50mA	20mA		
Pressure dete	ection method	Diffused	semiconductor pressur	e sensor	-	Diffused semiconductor pressure sensor		
Working pre	ssure range		-100 to 0kPa		-	-100 to 0kPa		
Set pressure	e range		-99 to 0kPa		-999 to 999counts	-		
Withstanding	g pressure		0.2MPa		-	0.2MPa		
Storage temp	erature range	-20 to	080℃		-20 to 70°C			
Operating tem	perature range	0 to	50°C	-10 to 60°C	-10 to 50°C	-10 to 60°C		
Operation hu	umidity range			35 to 85%RH				
Power voltage	ge	12 to 24 VDC ±10% r	ipple P-P 10% or less	10.8	.8 to 30 VDC (including ripple)			
Protective s	tructure		IEC s	standards IP40 or equiv	uivalent			
Switch output point		2	1	1	2	-		
Switch opera	tion precision		-					
Hysteresis		Fixing	Variable	Fixing	Variable	-		
Switch outpo	ut		NPN open co	-				
	Output voltage	-	1 to 5V	-	1 to	5V		
	Zero point voltage	-	1±01 V	-	1±0	1 V		
Analog output	Span voltage	-	4±0.1 V	-	4±0	.1 V		
	Output current	-	1mA or less	-	0.5mA or less	1mA or less		
	LIN/HYS	-	±0.5%F.S. Max.	-	±0.5%F	S. Max.		
Indicator		0 to -99kPa (2 digi	t red LED display)	-	3 digit red LED display	-		
Number of displays		Approx. 4	times/sec.	-	Approx. 4 times/sec.	-		
Display precision		±3%F.S	. ±2digit	-	±1%F.S.	-		
Resolution		1d	igit	-	1digit	-		
Cuitab aparation	aal indicator light	Red LED t	turns ON when SW1 ou	tput is ON	Green LED turns ON when SW1 output is ON	-		
Switch operation	nal indicator light	Green LED turns ON when SW2 output is ON		-	Red LED turns ON when SW2 output is ON	-		

#### Vacuum break function

Descriptions	Vacuum break valve
Break air flow	0 to 50l/min. (ANR) 0.5MPa supply

#### Vacuum filter specifications

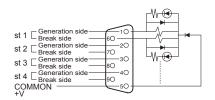
Descriptions	Vacuum filter
Element material	PVF (poly-vinyl formal)
Filtration	10μm
Element area	660mm <sup>2</sup>
Replacement filter element model no.	VSZM-E

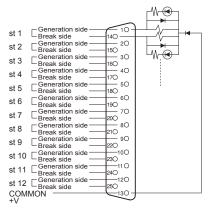
#### Electric circuit / circuit diagram

#### Electric circuit (solenoid valve)

D sub-connector 9 pin

25 pin





 Flat cable connector 10 pin

20 pin

26 pin

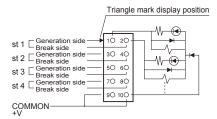
st 1

st 2

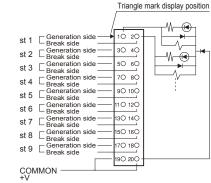
st 3

st 4

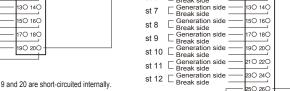
st 5



(Note) COMMON (+V) pins No. 9 and 10 are short-circuited internally



(Note) COMMON (+V) pins No. 19 and 20 are short-circuited internally



COMMON

(Note) COMMON (+V) pins No. 25 and 26 are short-circuited internally.

Generation side

Generation side

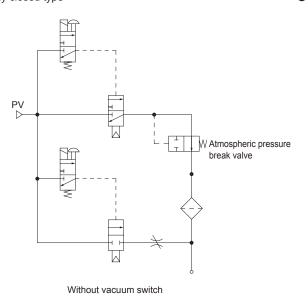
Generation side
Break side
Generation side
Break side
Generation side
Break side
Generation side
Break side
Generation side
Break side

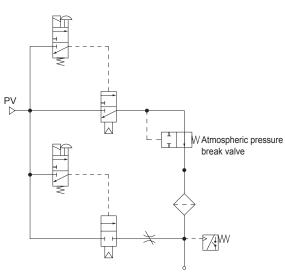
Note 1: Generation side · · · Vacuum generation side coil

Note 2: Break side · · · Vacuum break side coil

#### Circuit diagram

Self hold type Normally closed type





With vacuum switch

Triangle mark display position

₩ 🖲

3O 4C

5O 6C

7O 8C

90 100

1 O 12C

13O 14C

250 260

229

#### How to order

**VSZPM** Series

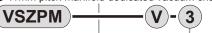
11mm pitch manifold dedicated vacuum changeover unit

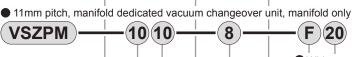


■ 11mm pitch manifold dedicated vacuum changeover unit, pump unit assembly



● 11mm pitch manifold dedicated vacuum changeover unit, valve unit assembly





Wiring specifications Number of manifold stations
Number of connector pin designation

B Air supply port (PS)

24 VDC

A Vac	uum	port (V)		
	<b>B</b> Ai	r supply	port (PS)	<u> </u>

● Vacuum supply port (PV)

Pump unit assembly **Janifold** Symbol Descriptions A Vacuum port (V) Note 1 ø4 push-in joint 6 ø6 push-in joint • **M5** M5 x 0.8 СХ For mix joint (indicate details in specification sheet) 

Type

alve unit assembly

4	ø4 push-in joint	•			•			
6	ø6 push-in joint	•			•			
8	ø8 push-in joint	•			•			
Vacuum supply port (PV)								

Solenoid valve voltage

ø6 push-in joint common exhaust 8 ø8 push-in joint common exhaust 10 ø10 push-in joint common exhaust Solenoid valve voltage

#### A Note on model no. selection

Note 1: Indicate "Mixed manifold specifications" when selecting mixed specifications. Refer to page 236 for details.

Note 2: For (1) "20" and "26", (6) "D" can not be selected.

For (1) "25", (6) "F" can not be selected.

#### Number of manifold stations 2 2 stations to 12 12 stations

Vacuum switch specifications

#### Model no.

· Filter element

#### **VSZM-E**

· Silencer element

#### **VSZM-SE**

#### Separate table 1

Separate table 1								
Number of	Number of connector pin designation							
Blank	For flat cable specifications							
	2 to 4 stations: 10 pins							
5 to 9 stations: 20 pins								
10 to 12 stations: 26 pins								
	For D sub-connector specifications							
	2 to 4 stations: 9 pins							
	5 to 12 stations: 25 pins							
20	20 pin flat cable connector (max. 9 stations)							
26	26 pin flat cable connector (max.12 stations)							
25	25 pin D sub-connector (max.12 stations)							

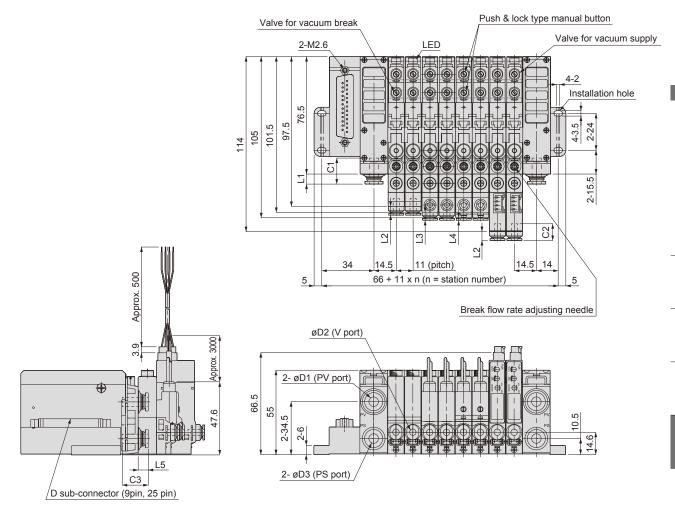
h	Vacuu	um switch specifications Note 1			
"[	Blank	Without vacuum switch	•	•	
	DW	2-point NPN output with LED display	•	•	
	DA	1-point NPN output + analog output with LED display	•	•	
	S	1-point NPN output without display	•	•	
	V1	Analog output for negative pressure	•	•	
	V2	Separate type LED indicator + analog output for negative pressure	•	•	
	R1	Analog output for compound pressure	•	•	
	R2	Separate type LED indicator + analog output for compound pressure	•	•	
	Z	For mix specifications (indicate details in specification sheet)	•		

<b>G</b> Wiring	specifications Note 2			
F	Flat cable connector	•		•
D	D sub-connector	•		•

Number of connector pin designation Note	e 2		
Refer to Separate table 1 for number of connector pin designation	•		•

#### **Dimensions**

#### D sub-connector specifications



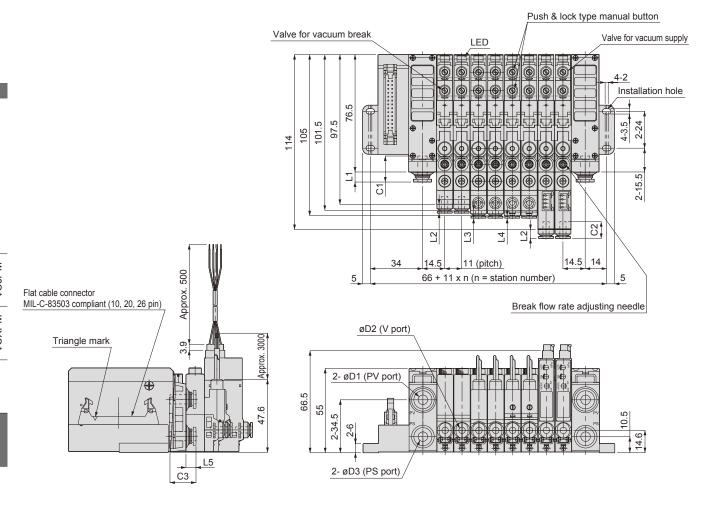
Unit: mm

PV port øD1	C1	L1	V port øD2	C2	L2	L3	L4	PS port øD3	C3	L5
6	17	6.6	4	11.2	6.1	5.4	1.9	4	14.9	2
8	18.2	8.1	6	10	8.9	8.2	4.7	6	17	6.6
10	20.7	11.7	M5 (female thread)	-	4	3.3	-0.2	8	18.2	8.1

#### **Dimensions**

VSZPM Series

#### Flat cable connector specifications



Unit: mm

PV port øD1	C1	L1	V port øD2	C2	L2	L3	L4	PS port øD3	C3	L5
6	17	6.6	4	11.2	6.1	5.4	1.9	4	14.9	2
8	18.2	8.1	6	10	8.9	8.2	4.7	6	17	6.6
10	20.7	11.7	M5 (female thread)	-	4	3.3	-0.2	8	18.2	8.1

P M M

Safety precautions

Refer to Intro 13 for general precautions of vacuum system components.



#### **WARNING**

- Check that the leakage current is 1mA or less when operating valves. Malfunctions may result from the leakage current and cause problems.
- Vacuum leaks are tolerated with the vacuum changeover unit (VSZP). Provide separate safety measures if the vacuum must be held for a long time.
- When continuously energizing the pilot valve for a long time, heat generated from the coil could cause burns or adversely affect peripheral devices. Contact your nearest CKD sales office when using energizing continuously for long times.
- Stop the supplied air and release the residual pressure before attaching or removing the unit from the manifold.
- Do not use this product where there is excessive vibration or impact. The product could malfunction or break. (Keep vibration at an acceleration of 49m/s² or less.)

## A

#### **CAUTIONS**

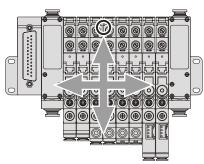
- Do not apply excessive tension or bending to the valve or vacuum switch leads. Wires or connectors may break.
- Compressed air contains large amounts of drainage (water, oxidized oil, tar, foreign matter, etc.). The drainage may adversely affect performance. Dehumidify air with an after cooler and dryer and improve air quality.
- Do not use the lubricator.
- Rust etc. in the pipe may result in operation faults. Install a 5 µm or smaller filter preceding the supply port. Flush pipes before use and at appropriate cycle.
- Avoid using this vacuum changeover unit in environments with corrosive or flammable gas. Do not use this unit for fluids.
- When placing or replacing the cartridge joint, remove all matter on the seal, and insert the lock pin securely. Read and understand Precautions in this manual before using.
- When using the manifold's silencer specifications, performance could drop or problems could occur if the element is clogged. Regularly service and inspect the element.
- Before installing each unit on the manifold, remove all matter on the seal, and securely fix with screws. Read and understand Precautions in this manual before using.
- Check electrical circuit diagrams in this manual before wiring the D-sub connector and flat cable connector.
- With the manifold, vacuum performance could drop or problems could occur depending on working conditions. Read and understand Precautions of the Manifold in this manual before using.
- Methods not moving all units simultaneously will cause the ejector exhaust in the moving ejector to flow into the unit's vacuum port. This can cause problems with exhaust, so contact CKD.

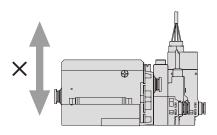
## VSZPM Series

#### How to use

#### 1. Installation

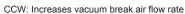
If the installing position vibrates, install so that the vibrating direction is at right angles to the switching valve.





#### 2. Adjusting the vacuum break air flow rate

When the vacuum break air flow rate adjusting needle is turned right (CW), the flow rate decreases, and when turned left (CCW), the flow rate increases. After adjusting, securely tighten the lock nut with a tightening torque of 0.1 to 0.3 N⋅m.

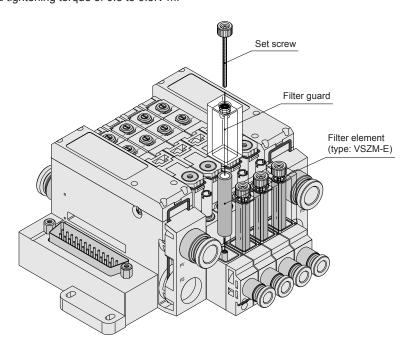




CW: Decreases vacuum break air flow rate

#### 3. Replacing the filter element

Remove the fixing screw and replace the filter element. After replacing the filter element, confirm that the filter packing is attached, and securely fix with a tightening torque of 0.3 to 0.5N·m.



#### 4. Removing from and installing onto the manifold

#### [Removal]

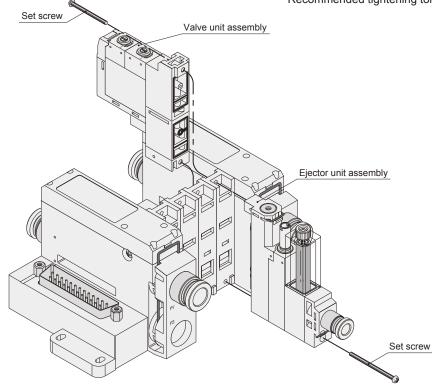
How to use

Remove units from the manifold as follows:

- ① Stop the supply air, and release pressure in pipes.
- 2 Remove the two fixing screws with an appropriate tool.
- ③ Remove each unit from the manifold.

#### [Installation]

- ① Check that packing is attached, and that no foreign matter adheres.
- 2 Install each unit on the manifold.
- 3 Confirm that each unit is accurately positioned and set.
- ④ Tighten the two fixing screws with an appropriate tool. (Note) Gradually and alternately tighten the two screws. Recommended tightening torque: 0.4 to 0.5N⋅m

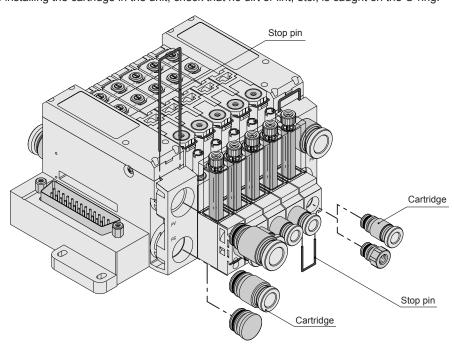


#### 5. Replacing the cartridge joint

The cartridge joint and M5 female screw are replaced as follows:

- $\ensuremath{\textcircled{1}}$  Pull out the set pin with a flat-tip screwdriver, etc.
- ② Pull the cartridge out in the connection direction.

  (Note) Before installing the cartridge in the unit, check that no dirt or lint, etc., is caught on the O-ring.



VSJP VSJPM

VSQP

#### Preparing the VSZPM mixed manifold specifications

Mix manifold model no. (example)

VSZPM - CX 6 8 - 3 - 5 - Z - F 26

Mix manifold specifications (example)

Vacuum changeover unit model no.	Layout												Quantity
<b>A B</b>	1	2	3	4	5	6	7	8	9	10	11	12	Quantity
VSZPM- 6 - DW	0	0											2
VSZPM- 6 - DA			0		0								2
VSZPM- 4 -				0									1
VSZPM-													
VSZPM-													

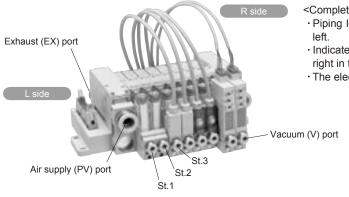
<Specifications when only output port size joints are mixed>

Mix manifold model no. (example)

VSZPM - CX 6 6 - 3 - 5 - DW - F 26

Mix manifold specifications (example)

Vacuum changeover unit model no.	Layout												Quantity
<b>A G</b>	1	2	3	4	5	6	7	8	9	10	11	12	Quantity
VSZPM- M5 - DW	0	0											2
VSZPM- 6 - DW			0		0								2
VSZPM- 4 - DW				0									1
VSZPM-													
VSZPM-													



<Completing the form>

- Piping locations start from the vacuum port, and are set in order from the left.
- · Indicate the total number of designated product models required at the far right in the table.
- · The electronic connector assembly is fixed on the L side of the manifold.

## **VSZPM** mix manifold specifications

 Contact
 Quantity
 Set
 Request date
 /
 /
 Your company name

 Slip No.
 Order No.
 Contact
 Messrs.

 Purchase order No.

Mix manifold model no.

	A	B	Θ	O	ⅎ	<b>(3</b>	G	•
	,	,	,	,	,	,		
\/	1 1	1 1	1 1	1 1	1	1		1 1
	1 1	1 1	1 1	1 1	1 1	i i	i i	i i
V.3/ PIVI .		1 1					1 1	1
	1 1	1 1	1	1 1		1		1

A Vacuum	port (V)
4	ø4 push-in joint
6	ø6 push-in joint
M5	M5 x 0.8
СХ	For mix joint (indicate details in specification sheet)
B Air supp	ly port (PS)
4	ø4 push-in joint
6	ø6 push-in joint
8	ø8 push-in joint
<b>©</b> Vacuum	supply port (PV)
6	ø6 push-in joint
8	ø8 push-in joint
10	ø10 push-in joint
Solenoic	d valve voltage
3	24 VDC
Number	of manifold stations
2 to 12	2 stations to 12 stations

_	<u> </u>	
Vacuum	switch specifications	
Blank	Without vacuum switch	
DW	2-point NPN output with LED	display
DA	1-point NPN output + analog	output with LED display
S	1-point NPN output without d	lisplay
V1	Analog output for negative pr	ressure
R1	Analog output for compound	pressure
Z	For mix specifications (indicate of	details in specification sheet)
<b>©</b> Wiring s	pecifications	
F	Flat cable connector	
D	D sub-connector	
(A) Number	of connector pin designatio	n
Blank	Flat cable connector specific	ations
	2 to 4 stations	10 pin
	5 to 9 stations	20 pin
	10 to 12 stations	26 pin
	For D sub-connector specific	ations

2 to 4 stations

5 to 12 stations

20 pin flat cable connector (max. 9 stations)

26 pin flat cable connector (max.12 stations)

25 pin D sub-connector (max.12 stations)

9 pin

25 pin

#### Mix manifold specifications

Vacuum changeover unit model no.	Layout												Quantity
<b>A F</b>	1	2	3	4	5	6	7	8	9	10	11	12	Quantity
VSZPM-													
VSZPM-													
VSZPM-													
VSZPM-													
VSZPM-													

20

26

25