# **3MA0/3MB0**

### 3 port direct acting valve

### **Small pneumatic valve**

### Overview

The 3MA0 and 3MB0 Series 3 port valve is a 10 mm wide miniature direct-acting poppet valve compatible with system downsizing.

A variety of types, including discrete and manifold, suitable for driving ø6 to ø16 cylinders, is available.

### Features

Space saving Valves are compactly designed with widths of 10 mm

### Low wattage

The low-wattage design (25 mA at 24 VDC) allows connection to various electronic control circuits.

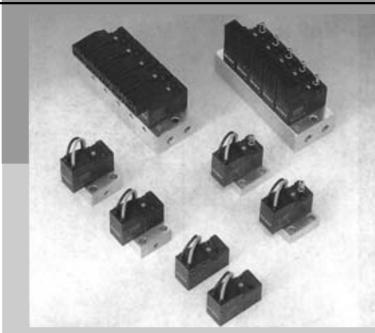
### Wide variation of electric connection

The lead type, C-type connector, and D-type connectors are available in this series.

Combinations with lights and surge suppressors are available.

Ideal for semiconductor and precision fields

Compact, high-reliable, and low-wattage design is ideal for semiconductor manufacturing lines and precision fields.



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Series variation	1048
Variation of electric connection (electric connection method / circuit diagram)	1049

Υ.	<b>,</b>
Discrete valve	
Body porting (3MA0)	1052
<ul> <li>Sub-plate porting (3MB0)</li> </ul>	1052
Individual wiring manifold	
Body porting (M3MA0)	1054
<ul> <li>Sub-plate porting (M3MB0)</li> </ul>	1054
Technical data	

l echnical data (1) Flow characteristics, connector wiring method

MN3E0 MN4E0 4GA/B M4GA/B MN4GA/B 4GA/B (Master) W4GA/B2 W4GB4 MN3S0 MN4S0 4TB 4L2-4/ LMF0 4SA/B0 4SA/B1 4KA/B 4F PV5G/ CMF PV5/ CMF 3MA/B0 3PA/B P/M/B NP/NAP/ NVP 4F\*0E HMV HSV 2QV 3QV SKH PCD/ FS/FD Ending 3 port direct acting valve

8

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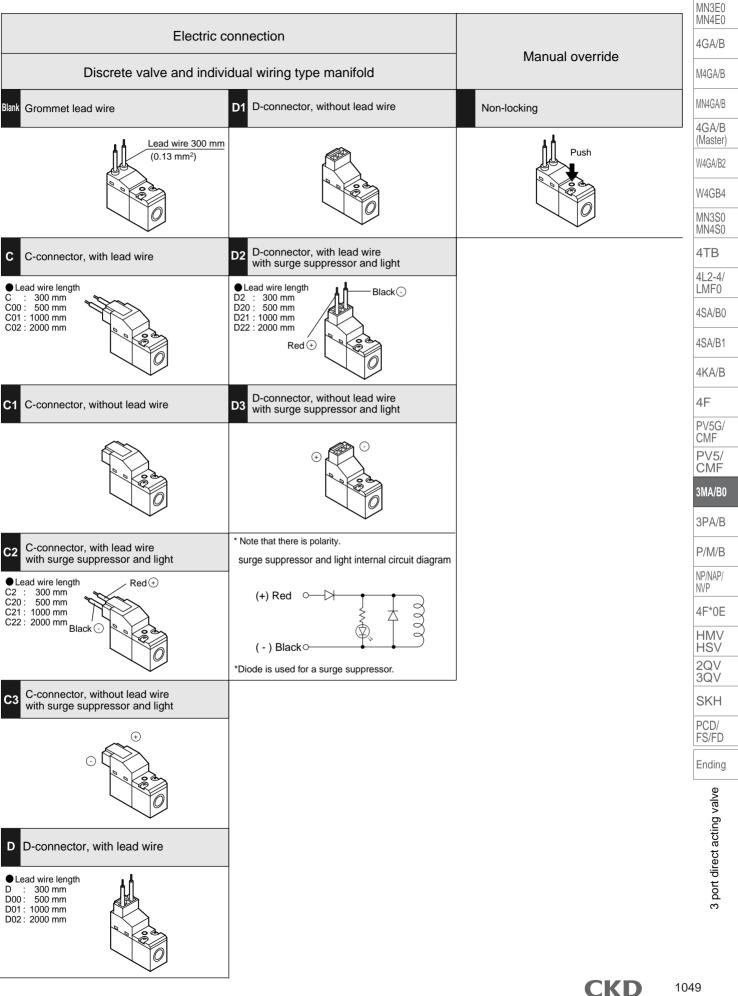
# Series variation

MN3E0 MN4E0

# 3MA0/3MB0 Series

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|          | Biscrete Discrete | Individual wiring manifold         Discrete           Sub-plate porting         Body porting         Sub-plate porting | Individual         Mathematical         Mathematical <td>Sg         Sg         Sg     <td>JIS symbol       22     JIS symbol</td><td>Series / piping method<br/>Series / piping method</td><td><math display="block">\vec{2}</math> <math display="block">\vec{2}</math> <math display="block">JIS symbol \qquad area  <math display="block">\vec{2}</math> <math display="block">JIS symbol \qquad area  <math display="block">\vec{m}^{P}</math> <math display="block">\vec</math></math></math></td><td>Series / piping method     Image: Position of solenoid sol</td><td>Series / piping method         Up         Position<br/>sectoral<br/>(mm<sup>2</sup>)         Effective<br/>sectoral<br/>area<br/>(mm<sup>2</sup>)         Description<br/>ameter<br/>(mm<sup>2</sup>)         Effective<br/>ameter<br/>(mm<sup>2</sup>)         Description<br/>ameter         Effective<br/>(mm<sup>2</sup>)         Description<br/>ameter         Effective<br/>(mm<sup>2</sup>)         Description<br/>ameter         Effective<br/>(mm<sup>2</sup>)         Description<br/>ameter         Effective<br/>(mm<sup>2</sup>)         Description<br/>ameter         Effective<br/>(mm<sup>2</sup>)         Description<br/>ameter         Effective<br/>(mm<sup>2</sup>)         Description<br/>ameter         Description<br/>(mm<sup>2</sup>)         Description<br/>(mm<sup>2</sup>)</td><td>Series / piping method         Ioo g         Position of solenoid single solenoid (NC - type)         Effective (N)         Point (N)</td><td>Series / piping method       top position<br/>sectoral<br/>position<br/>area<br/>(mm)       Series / piping method       top position<br/>sectoral<br/>position<br/>(new mm)       Position<br/>sectoral<br/>policities<br/>(mm)       Top policities<br/>(mm)       Voltage<br/>(mm)       Mode<br/>sectoral<br/>policities       P - A<br/>(m def<br/>top policities       <th< td=""><td>Series / piping method         to g punchase         <math>V = 0</math> <math>V = 0</math></td><td>Series / piping method         top of<br/>o g         Position<br/>(mm?)         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Series variation





MN3E0

Pneumatic components

### Safety precautions

Always read this section before starting use. Refer to Intro 63 for valve general precautions.

3 port direct acting valve small pneumatic valve 3MA0/3MB0 Series

### **Design & Selection**

### 1. Surge suppressor

■The surge suppressor enclosed with the solenoid valve is to protect the output contact for that solenoid valve's drive. There is no significant protection for the other peripheral devices, and devices could be damaged or malfunction by the surge. Surge generated by other devices could be absorbed and cause damage such as burning. Care must be taken for points below.

### **A** CAUTION

If another device or solenoid valve is connected in parallel to the solenoid valve, the inverse voltage surge generated when the valve is OFF would apply to those devices. Even when using the solenoid valve with surge suppressor for 24 VDC, the surge voltage may reach minus several ten V depending on the model. This inverse polarity voltage could damage or cause the other devices connected in parallel to malfunction. Avoid parallel connection of devices suspected of reversing polarity voltages, e.g., LED indicators.

When driving several solenoid valves in parallel, the surge from other solenoid valves could enter the surge suppressor of one solenoid valve with a surge suppressor. Depending on the current value, that surge suppressor could burn.

When driving several solenoid valves with surge suppressors in parallel, surge current could concentrate at the surge suppressor with the lowest limit voltage and cause similar burning. Even if the solenoid valve type is the same, the surge suppressor's limit voltage can be inconsistent, and in the worst case, could result in burning. Avoid driving several solenoid valves in parallel.

The surge suppressor incorporated in the solenoid valve often short-circuits if damaged by excessive voltage or current from the other solenoid valves. If the surge suppressor fails, if a large current flows when output is on, the output circuit or solenoid valve could be damaged or ignite. Do not keep power on in a faulty state.

Provide an overcurrent protection circuit on the power or drive circuit or use a power supply with overcurrent protection so that a large current does not flow continuously.

### **During Use & Maintenance**

### (1. Common

### **A** CAUTION

- Energizing for a long time could impair solenoid valve performance.
  - Similar caution is required in the following use.
  - During intermittent energizing, it takes longer than non-energizing.
  - During intermittent energizing, one energizing session exceeds 30 min.

Consider heat dissipating measures when installing. Consult with CKD when using this device in a continuous energizing state.

MN4E0 4GA/B M4GA/B MN4GA/B 4GA/B (Master W4GA/B2 W4GB4 MN3S0 MN4S0 4TB 4L2-4/ LMF0 4SA/B0 4SA/B1 4KA/B 4F PV5G/ CMF PV5/ CMF 3MA/BO 3PA/B P/M/B NP/NAP/ NVP 4F\*0E HMV HSV 2QV 3QV SKH PCD/ FS/FD Ending

1050 **CKD** 

### MEMO

3 port direct acting valve
ng valve
 Ending
PCD/ FS/FD
SKH
2QV 3QV
HMV HSV
4F*0E
 NP/NAP/ NVP
 P/M/B
 3PA/B
 3MA/B0
 PV5/ CMF
PV5G/ CMF
4F
 4KA/B
 4SA/B1
4SA/B0
4L2-4/ LMF0
4TB
MN3S0 MN4S0
W4GB4
W4GA/B2
 4GA/B (Master)
 MN4GA/B
M4GA/B
MIN4E0 4GA/B
MN3E0 MN4E0



MN3E0

MN4E0 4GA/B

M4GA/B

MN4GA/B

4GA/B

(Master W4GA/B2

W4GB4 MN3S0 MN4S0 4TB

4L2-4/

LMF0

4SA/B0

4SA/B1

4KA/B

3MA/B0

3PA/B

P/M/B NP/NAP/

NVP 4F\*0E HMV HSV 2QV 3QV

SKH PCD/ FS/FD

Ending

4F PV5G/ CMF PV5/ CMF

JIS symbol

## Discrete valve: Body porting, sub-plate porting 3 port direct acting valve small pneumatic valve

# **3MA0/3MB0** Series

Applicable cylinder bore size: ø6 to ø16

Refer to Intro 17 F for details



### Common specifications ● 3 port valve N.C. type

Descriptions	
Valve and operation type	Direct acting poppet valve
Working fluid	Compressed air
Max. working pressure MPa	0.70
Min. working pressure MPa	0.00
Withstanding pressure MPa	1.05
Ambient temperature °C	5 to 50
Fluid temperature °C	5 to 50
Lubrication	Not required
Protective structure	Dust proof
Vibration/impact m/s <sup>2</sup>	50 or less / 300 or less
Working environment	Containing corrosive gas is impermissible.

### **Electric specifications**

Descriptions				
Rated voltage V	24 DC	12 DC		
Rated voltage fluctuation range	±10%			
Rated current A Note 1	0.025	0.050		
Raleu culteni A Nole I	(0.029)	(0.058)		
Power consumption W Note 2	0.6 (0.7)	0.6 (0.7)		
Heat proof class	В			
Temperature rise °C	50			
Note 1. Volue in ( ) o	ro for two oo with ligh	at and ourgo		

Note 1: Value in ( ) are for types with light and surge suppressor.

Note 2: Power consumption of 6, 5 VDC is 0.9 (1.0) W.

### Individual specifications

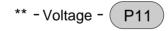
Descriptions				3MA0	3MB0	
Port size	P/ R port			M3 Note 3	M3 Note 3	
FOIT SIZE	A port			ø4 barbed joint	M3 Note 3	
Effective sectional area Note 1 mm <sup>2</sup>			mm²	$P \rightarrow A: 0.1, A \rightarrow R: 0.15$		
Response time Note 2 ms			ms	10 or less		
Weight g			g	18		

Note 1: The effective sectional area is the value for the discrete solenoid valve.

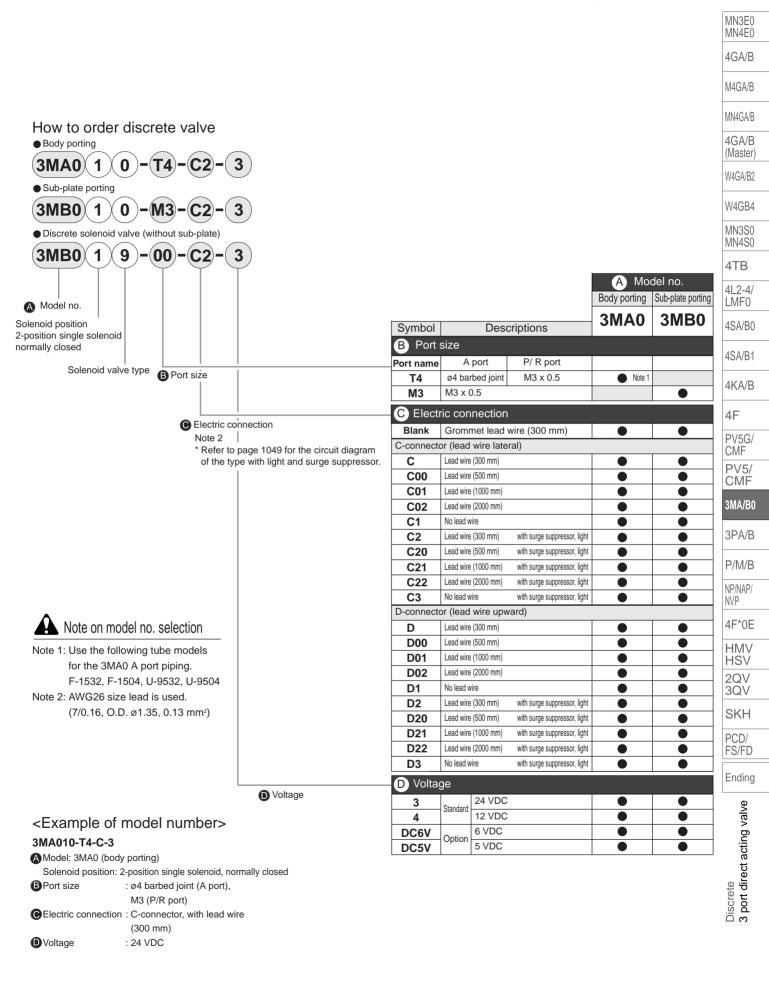
Note 2: Response time is the value when ON for supply pressure 0.5 MPa, pre-lubricated. The value varies depending on pressure and quality of lubricant.

Note 3: Use the FTS4-M3 barbed joint with the port size M3 port.

### Ozone specifications



### Discrete valve: Body porting, sub-plate porting





### Individual wiring manifold: Body porting, sub-plate porting 3 port direct acting valve small pneumatic valve

# M3MA0/M3MB0 Series

Applicable cylinder bore size: ø6 to ø16

Refer to Intro 17 for details. RoHS  $( \epsilon )$ 



### M4GA/B MN4GA/B 4GA/B (Master W4GA/B2 W4GB4 MN3S0 MN4S0 4TB 4L2-4 LMF0 4SA/B0 4SA/B1 4KA/B 4F PV5G CMF PV5 CMF 3MA/BO 3PA/B P/M/B NP/NAP/ NVP 4F\*0E HMΛ HSV 2QV 3QV SKH PCD/ FS/FD Ending

# JIS symbol 3 port valve N.C. type ΡR

•	
Descriptions	
Manifold method	Manifold integrated
Manifold type	Common supply / common exhaust
Station number	2 to 20 stations
Valve and operation type	Direct acting poppet valve
Working fluid	Compressed air
Max. working pressure MPa	0.70
Min. working pressure MPa	0.00
Withstanding pressure MPa	1.05
Ambient temperature °C	5 to 50
Fluid temperature °C	5 to 50
Lubrication	Not required
Protective structure	Dust proof

### **Electric specifications**

Descriptions				
Rated voltage V	24 DC	12 DC		
Rated voltage fluctuation range	±10%			
Rated current A Note 1	0.025	0.050		
Raleu current A note i	(0.029)	(0.058)		
Power consumption W Note 2	0.6 (0.7)	0.6 (0.7)		
Heat proof class	В			
Temperature rise °C	50			
	ro for two oo with ligh	at and ourga		

Note 1: Value in () are for types with light and surge suppressor.

Note 2: Power consumption of 6/5 VDC is 0.9 (1.0) W.

### Individual specifications

Vibration/impact m/s

Working environment

Common specifications

Descriptions			3MA0	3MB0			
	P port		M5				
Port size	A port		ø4 barbed joint	M3, M5, ø4 push-in joint ø4, ø6 barbed joint			
	R port		M5				
Effective sectional area Note 1 mm <sup>2</sup>		$P \longrightarrow A: 0.1, A \longrightarrow R: 0.15$					
Response time Note 2 ms			10 or less				

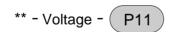
Note 1: The effective sectional area is the value for the discrete solenoid value.

50 or less / 300 or less

Containing corrosive gas is impermissible.

Note 2: Response time is the value when ON for supply pressure 0.5 MPa, pre-lubricated. The value varies depending on pressure and quality of lubricant.

### Ozone specifications



### (Mix manifold)

 How to indicate combinations When selecting a combination manifold (8 selected for "B"), indicate the required functions with symbols (refer to right table) and layout number (start with 1 at the left and assign numbers to the designated number of stations) in the Remarks field at the bottom of the normal model indication. Refer to the example for details.

Symbol	Function
S1	2-position single solenoid
MP	Masking plate

1	2	2 3		5	6	7
	<ul> <li>S 2-position</li> <li>single</li> </ul>		<ul> <li>S -position</li> <li>single</li> </ul>	<ul> <li>S -position</li> <li>single</li> </ul>		

#### Example

The model number for a combination manifold with 7 stations, M3MB0, and 24VDC with the layout shown in the left is as follows: M3MB080-M3-7-3-52 S1MP

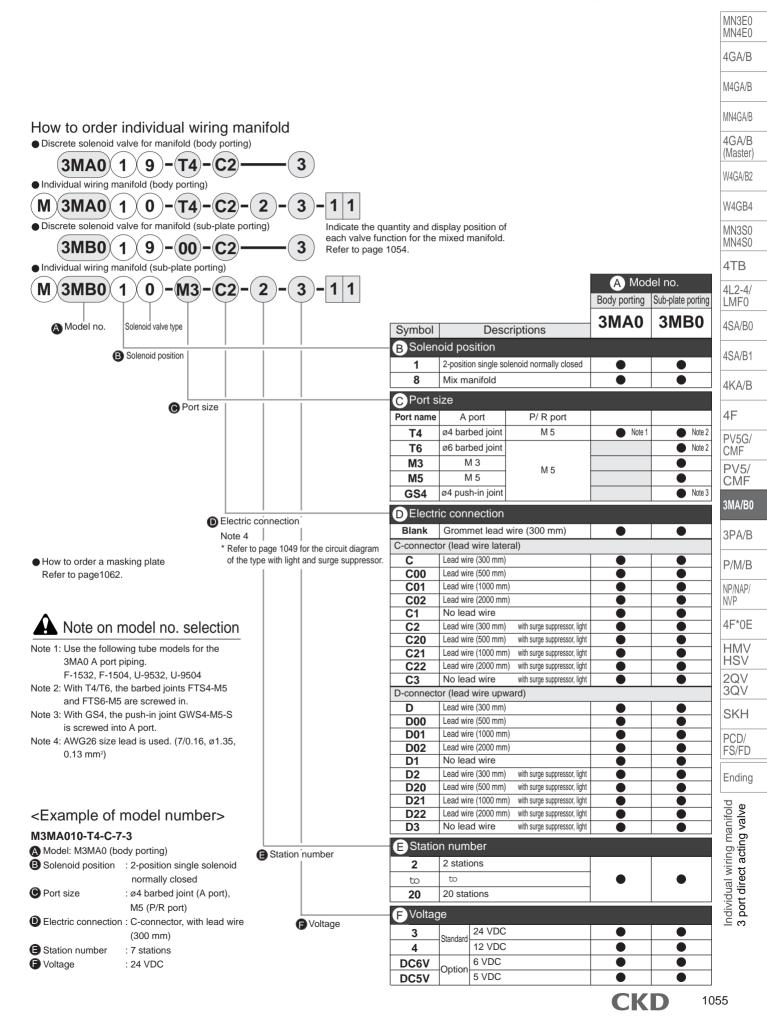
(S1 = 1 to 5, MP = 6, 7) Indicate the required quantity. Indicate 0 even when not required.

When using 10 or more actuators of the same model in a mixed manifold, designate with the following symbols

Actuator quantity	10	11	12	13	14	15	16	17	18	19		
Symbol	А	В	С	D	E	F	G	Н	I	J		



### Individual wiring manifold: Body porting, sub-plate porting



Discrete valve: Body porting, sub-plate porting

Internal structure and parts list MN3E0

#### MN4E0 3MA0/3MB0

• 3 port N.C. type

P R



4SA/B0

4SA/B1

4KA/B

4F PV5G/ CMF PV5/ CMF

HMV HSV

2QV 3QV

SKH

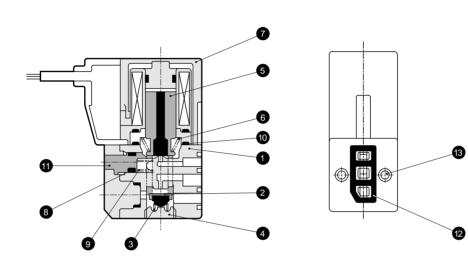
PCD/ FS/FD

Ending

4GA/B

M4GA/B

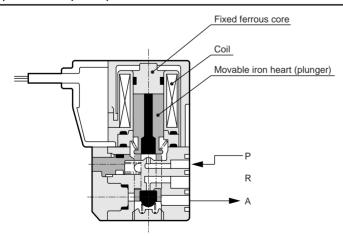
MN4GA/B



### Main parts list

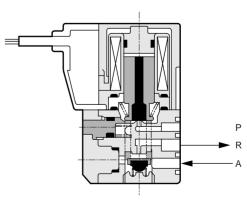
3MA/B0	No.	Parts name	Material	No.	Parts name	Material
	1	Body	Resin	8	O ring	Fluoro rubber
3PA/B	2	Valve seat	Nitrile rubber	9	Manual spring	Stainless steel
	3	Valve spring	Stainless steel	10	O ring	Fluoro rubber
P/M/B	4	Bottom	Resin	11	Manual override	Resin
	5	Plunger	Stainless steel, nitrile rubber	12	Body gasket	Fluoro rubber
NP/NAP/ NVP	6	Plunger spring	Stainless steel	13	Set screw	Steel
11111	7	Coil assembly	-			
4F*0E						

### Operational principle



### • When energized

When the coil is energized, the plunger is attracted to the fixed ferrous core, and the compressed air flows from P to A.



•When de-energized

When the power to the coil is stopped, the plunger separates from the fixed ferrous core, and the compressed air flows from A to R.

Discrete valve: Body porting

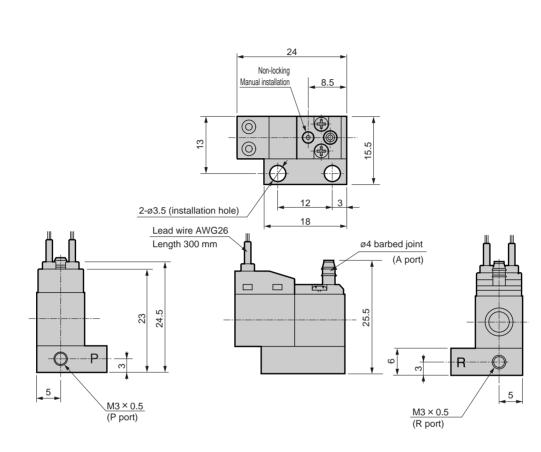
**3MA0** Series

### 3MA010-T4

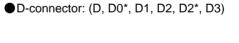
Dimensions

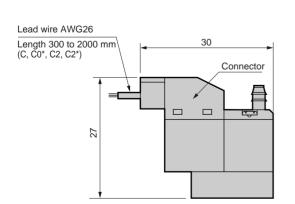
● 3 port N.C. type: Grommet lead wire

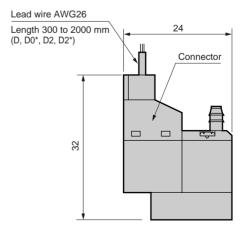
CAD

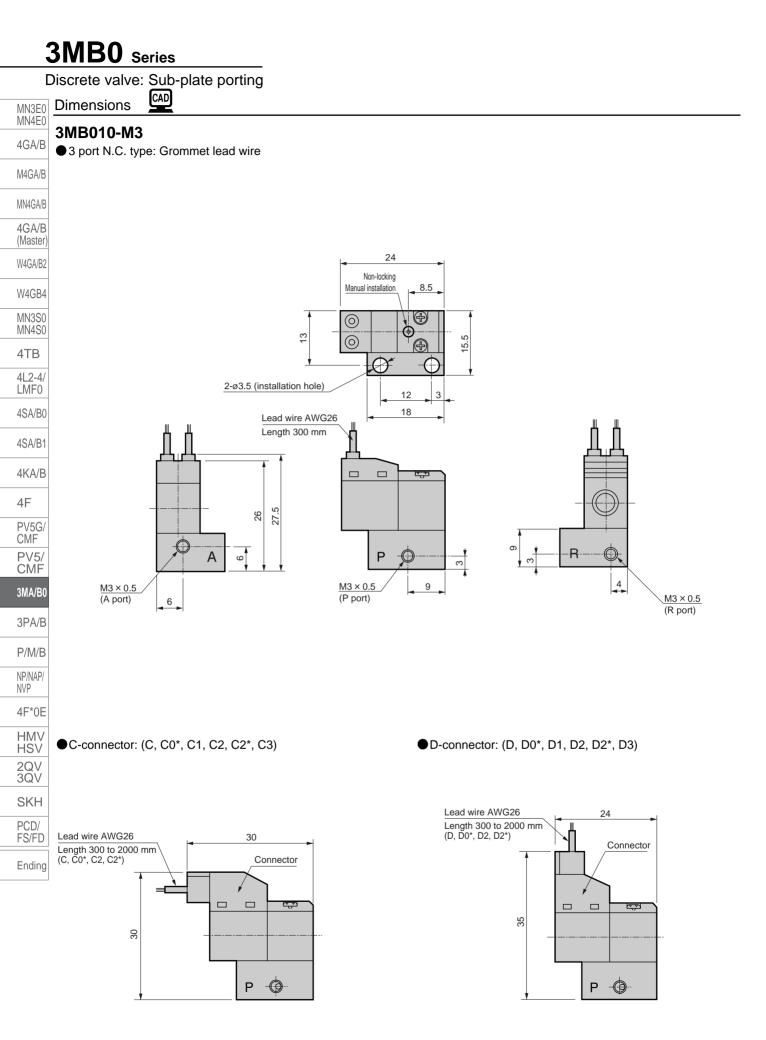


• C-connector: (C, C0\*, C1, C2, C2\*, C3)









**CKD** 

3MB0 Series

Discrete valve: Sub-plate porting

### Dimensions 3MB019-00 • Discrete solenoid valve for manifold: Grommet lead wire Lead wire (AWG26) 10 Length 300 mm $\bigcirc$ $( \bigcirc$ 1.3 24 <del>.</del>0 5

Tapping screw

2-M1.7 Set screw F

18.5

5.5

6.4

3

•C-connector: (C, C0\*, C1, C2, C2\*, C3)

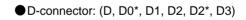
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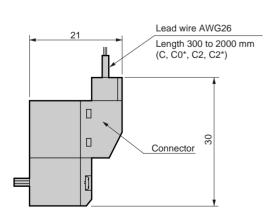
A

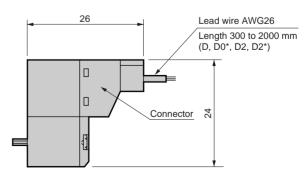
8.4

Non-locking

Manual override







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0.5

\_2

 $\odot$ 

4-

<u>ب</u>

Set screw prepared hole pitch

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2.95

8.35

5.7

M4GA/B
MN4GA/B
4GA/B (Master)
W4GA/B2
W4GB4
MN3S0 MN4S0
4TB
4L2-4/ LMF0
4SA/B0
4SA/B1
4KA/B
4F
PV5G/ CMF
PV5/ CMF
3MA/B0
3PA/B
P/M/B
NP/NAP/ NVP
4F*0E
HMV HSV
2QV 3QV
SKH
PCD/ FS/FD
Ending
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MN3E0 MN4E0

4GA/B

### M3MA0 Series

Individual wiring manifold: Body porting

Dimensions MN3E0

4GA/B

M4GA/B

MN4GA/B 4GA/B (Master W4GA/B2

W4GB4 MN3S0 MN4S0

4TB 4L2-4/ LMF0 4SA/B0

4SA/B1

4KA/B

4F

PV5G/

CMF

PV5/ CMF

3MA/B0

3PA/B

P/M/B NP/NAP NVP

HMV

HSV 2QV 3QV

SKH

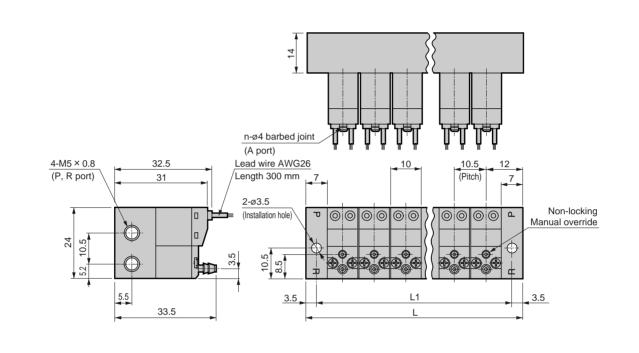
PCD/ FS/FD

Ending

#### MN4E0 M3MA010-T4

Body porting A type: Grommet lead wire

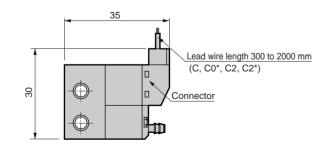
CAD

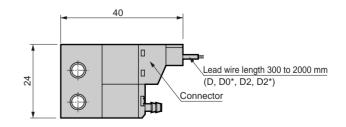


	Sta. no.	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20
NVP	L1	27.5	38	48.5	59	69.5	80	90.5	101	111.5	122	132.5	143	153.5	164	174.5	185	195.5	206	216.5
4F*0E	L	34.5	45	55.5	66	76.5	87	97.5	108	118.5	129	139.5	150	160.5	171	181.5	192	202.5	213	223.5

●C-connector: (C, C0\*, C1, C2, C2\*, C3)

• D-connector: (D, D0\*, D1, D2, D2\*, D3)

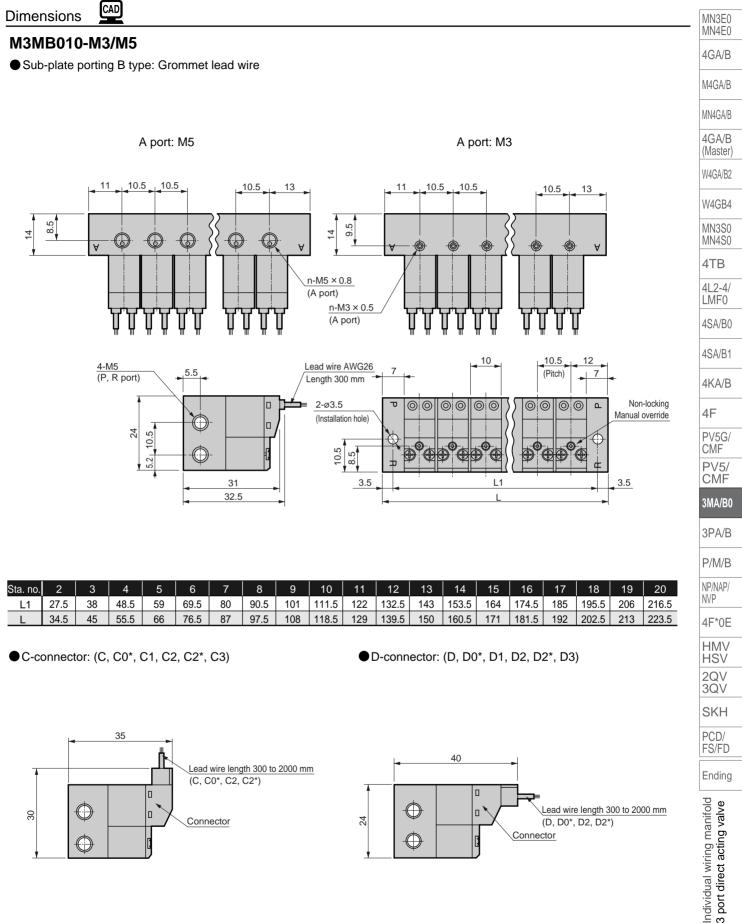




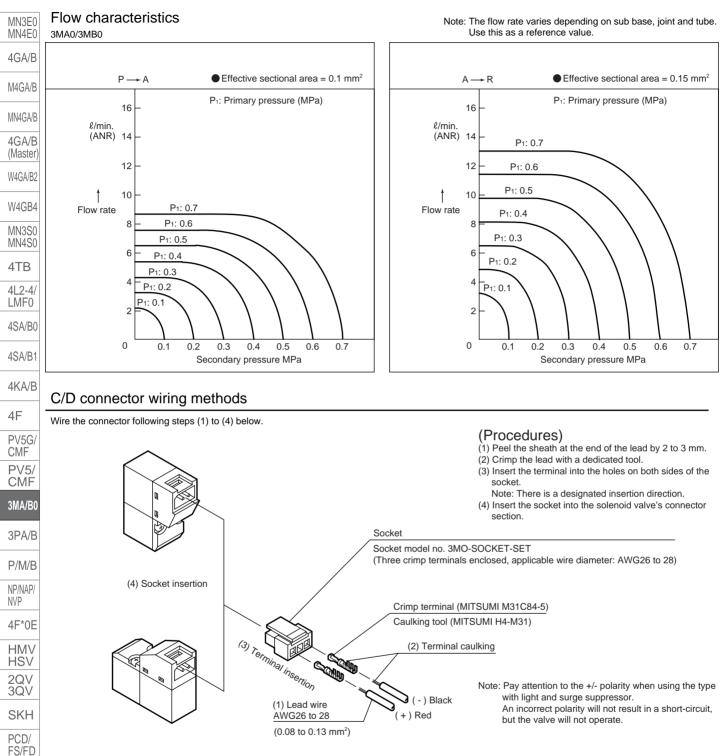
**CKD** 1060

M3MB0 Series

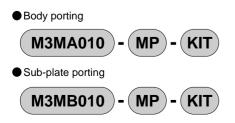
### Individual wiring manifold: Sub-plate porting



### Technical data (1) Flow characteristics, connector wiring method



How to order masking plate (gasket and set screw attached)



Ending