



# INDUSTRIAL BRAKING SYSTEMS FOR CRANE APPLICATIONS



fr**FRegal**Rexnord<sup>®</sup>

# **OUR COMPANY**

Stromag is a global supplier of braking packed solutions for crane market.

Constant attention to evolving needs and its effort to focus its product development on quality and innovation allow our company to meet global supply requirements with standard or fully customised braking systems solutions.



At Stromag, the accent is placed firmly upon research and innovation. That is why every year, the company invests heavily into Research and Development to provide leading edge products.

With in-depth knowledge and experience in all key applications and markets, the company keeps constantly abreast of the every changing needs and market development.

The R&D department uses unique test facilities like the braking simulation tower and many dynamic benches allowing to test the brakes under real operating conditions.

In a mutually beneficial way, Stromag creates a strong relationship with its customers in order to understand their needs and provide them the best solution. Stromag engineers and technicians are developing with its customers the brakes of tomorrow.

With more than 60 years of experience in the supply of high efficiency braking systems, Stromag provides disc brakes certified by recognised authorities such as DNV, ABS, TUV, Loyd's Register and EDF. The certification ISO9001 of our Quality management system was renewed under the version ISO 9001 - V2015 in 2018, combined with OHSAS 18001 - V2007 certification.

# SOLUTIONS FOR YOUR APPLICATION

Stromag is particularly active in traditional areas such as steel industry, nuclear plants, port applications and mass transport as well as on fast-growing markets such as offshore applications. Stromag provides complete braking solutions to ensure the safety of many applications, such as:





### Photo courtesy of REEL

## **CONSTRUCTION INDUSTRIES**

Disc brakes and drum brakes
Soft braking

Manual Overload Protection System MOPS

## **MARINE & OFFSHORE**

Electromagnetic and hydraulic brakesReinforced anti-corrosion protection

• Modular braking systems for high power motors





### **STEEL INDUSTRIES**

- Service and emergency brakes
- Electromagnetic, hydraulic and thruster brakes
- Control and safety systems

### **NUCLEAR INDUSTRIES**

- Braking systems meeting all safety requirements
- Electromagnetic and hydraulic brakes
- Specific monitoring systems



Photo courtesy of MORITSCH



### PORTS

- High performance braking
- Disc brakes Drum brakes Storm brakes
- Speed monitoring systems

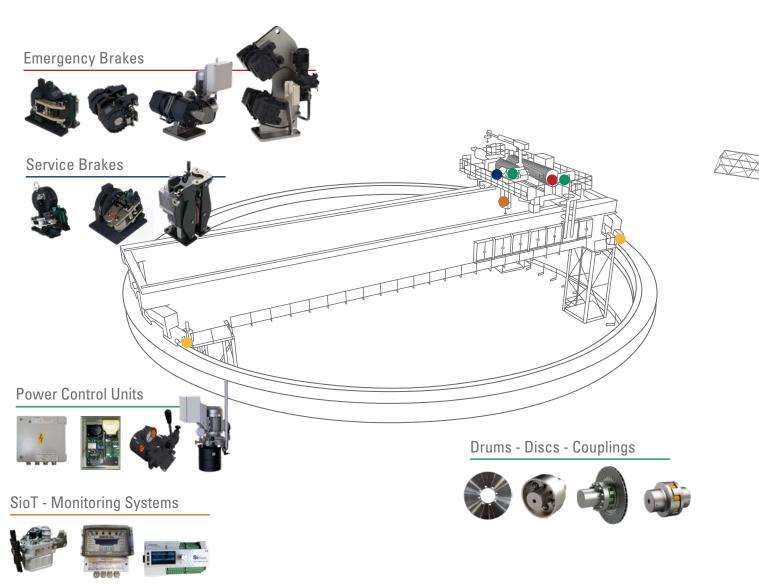
## MINING

- Regulated braking system in all conditions of load
- Hydraulic brakes and thruster brakes
- Deceleration control and speed regulation

# A SOLUTION FOR EACH APPLICATION

# Stromag offers an extensive range of products to secure all lifting and transmission equipments:

- service brakes and emergency stop brakes,
- modules for monitoring overspeed, the driveline or the operation of hydraulic systems,
- and also peripheral products such as the cardan shafts or the buffers.



## NUCLEAR CRANES - TRAVELLING OVERHEAD CRANES - GANTRY / SEMIN GANTRY CRANES





### PORTAL CRANES - TOWER CRANES - JIB CRANES - CHAIN AND WIRE ROPE HOISTS



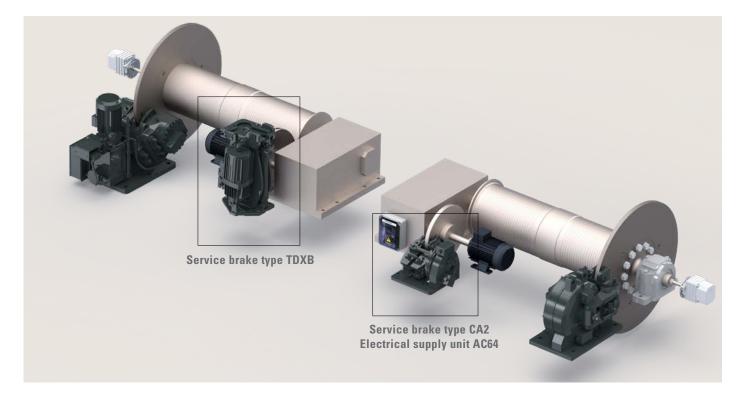
Photo courtesy of COMEDIL

# SERVICE BRAKES

Service brakes are installed on the high speed line of the gearbox.

These brakes follow motor ratings and can be equipped with an automatic wear compensation, ensuring a constant torque whatever the wear of the lining pads. These brakes can be equipped with several options.

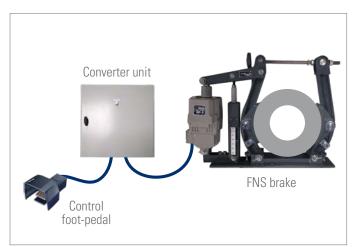
- **Electromagnetic brakes** are associated to the electrical power units AC64-FB or AC32. They are mainly used in nuclear and steelworks applications.
- **Hydraulic brakes** offer an incomparable braking torque stability.
- **Thruster brakes** are designed for high braking torque applications such as ports, iron and steel or mining.
- **Drum brakes** are used when the mechanical contraints are not an overriding factor.



# CONTROLLED BRAKING WITH THRUSTER BRAKES

For installations requiring the smooth and progressive application of the braking force, for example port cranes with drivers cabin, Stromag provide braking solutions allowing the proportional application of the braking torque by one (or two) thruster brake (drum brake or disc brake) through a converter unit:

- by action on a potentiometric control foot-pedal, or
- by control from the customer PLC: the required rate of deceleration is set on the CRD® system and the speed is monitored by the SIDEOS One module supplied by Stromag, consult us.



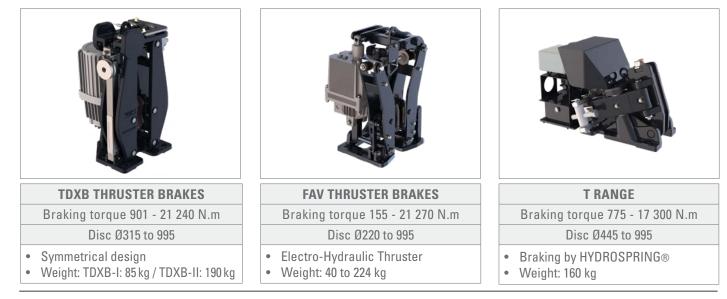
## **ELECTROMAGNETIC BRAKES**



## THRUSTER BRAKES







# **DRUM BRAKES**

SDB - FNS DRUM BRAKES		
	Braking torque 60 -11 000 N.m	
	Drum Ø150 to 750 mm	
•	Standard DIN 15435	

- Weight: 28 to 441 kg



**SAB DRUM BRAKES** Braking torque 55 - 8800 lb.-ft. Drum Ø6" to 30"

- Standard AISE N.11
- Weight: 70 to 980 lb

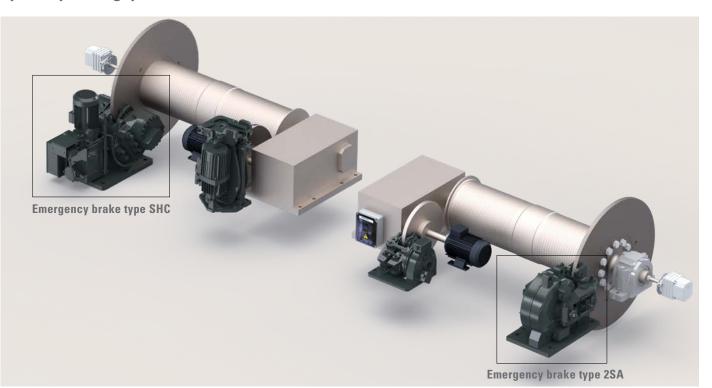


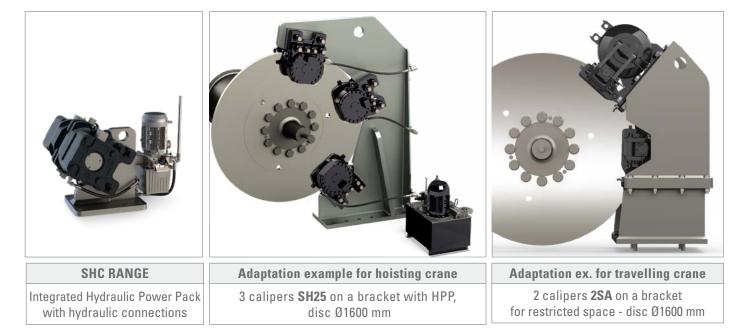
# **EMERGENCY BRAKES**

Emergency brakes are installed directly on the flange of the drums, and they are the last safety device in the event of a falling load. These brakes are applied in case of overspeed detection, power failure, mechanical transmission breakage or emergency stop controlled by operator.

Many options are available: breather pot, special painting, protective cover, etc...

- **Electromagnetic brakes** type **SA** are references in the steel and nuclear applications. This range requires little maintenance.
- Stromag offers a large range of safety hydraulic brakes. Brakes type SH are designed to operate in the most severe environmental conditions of steel industry. Brakes type SHD can be mounted in restricted space.





## ELECTROMAGNETIC BRAKES

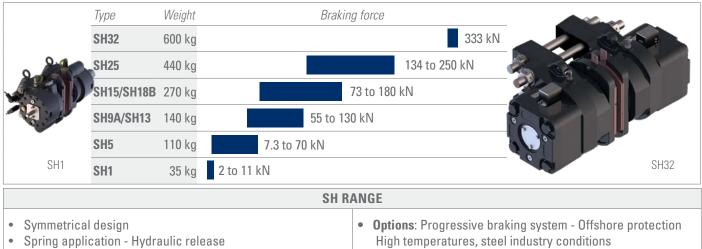


Lifting applications of Steel Industry

# • Association with 4205 electrical

- power unit for lowering operations
- Breather pot Special Painting -Steel cover for air gap seal...

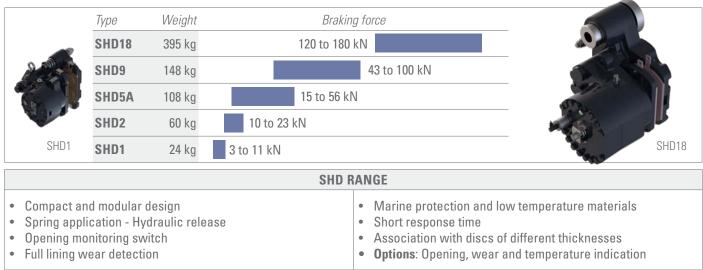
# HYDRAULIC BRAKES TYPE SH



- Opening monitoring switch
- Full lining wear detection •

- SHS: caliper mounted on a bracket
- SHC: caliper and HPP mounted on the same bracket

# HYDRAULIC BRAKES TYPE SHD



# **ELECTRICAL POWER UNITS**

Stromag electrical power units ensure a fast opening and closing time of the fail safe electromagnetic brakes.

They have an "economic" mode which decreases the electric consumption and the heating of the brakes to provide an efficient and long lasting solution.

Protected against overload and overcurrent, this range of power units ensures safe, reliable and high performance of your braking system. The switch-mode power supply units, type **AC64**, **AC32** and **AS100**, offer high quality and braking performance. These electrical power units are available in Polycarbonate or Steel enclosure. **4200** unit is proposed in panel mounted version or in casing protected version. It can supply several calipers. **4205** unit allows a progressive release of electromagnetic calipers to perform lowering operations.

### Advantages

- · Simplicity of adjustment and use
- Weight and size reduced
- Quick diagnosis of faults by means of LEDs indications





# HYDRAULIC POWER PACKS

Use of emergency brakes implies a perfect control of opening and closing times. This is why we designed and developed special Hydraulic Power Packs adapted to these critical industrial constraints. Whatever the type or the number of brakes necessary for your installation, whatever the distance that separates the braking system from the power unit, Stromag is able to provide a fitted solution to meet your needs.

OPTIONS			
<ul> <li>Manual lowering</li> <li>Delayed closing</li> <li>Controlled braking torque</li> <li>Enhanced security return circuit</li> <li>SIMAN Intelligent system</li> </ul>	<ul> <li>Electrical unit</li> <li>Soft braking</li> <li>MOPS (Manual Overload Protection System)</li> <li>Indicators (clogging indicator, oil temperature indicator, oil level)</li> </ul>		





# LIMIT SWITCHES

Stromag has been building geared cam, lever limit switches and main power switches for over fifty years. With a wide range of gear systems, switching contacts, and housings of metal or polycarbonate, we can offer solutions for every application.

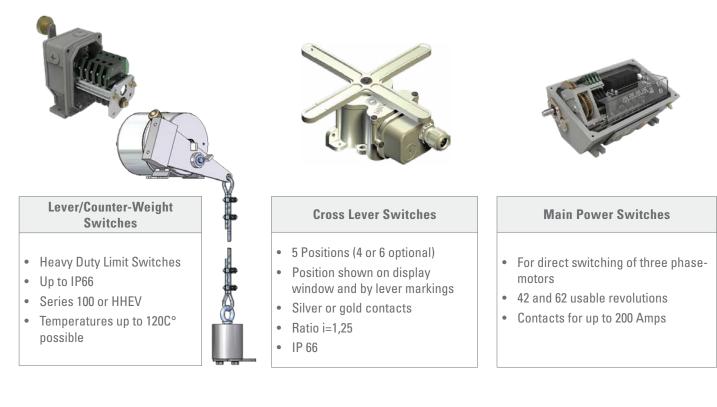
All analogue and digital encoder systems can be integrated. Our geared cam limit switches reliably switch off sequences of movements, and position or restrict these with independently and precisely adjustable cam discs. These geared cam limit switches can easily determine absolute positions to a high precision that can be converted into reliable additional data like e.g. sense of rotation and overspeed. Data can be transferred to **SIDEOS** monitoring systems.





### **Geared Cam Limit Switches**

- High repeatability due to precise gear design
- High reliability due to form fit design
- Gear ratios from 0.85 to 16000
- Plastic or metal housing
- IP ratings up to IP66
- Change-over and double-make/ double- break contatcs available
- Positive opening contacts



# SIDEOS SPEED MONITORING MODULES

The modules SIDEOS are configurable and secure devices for speed monitoring, fitted with an efficient auto control system which secures the overall operation of the over-speed detection system. They allow to obtain, when installation is correct a speed monitoring system secure up to category 4 with the performance level of PL = e according to the standard ISO/IEC 13849-1.



### SIDEOS One - SIDEOS SC

- SIDEOS One monitors 3 speed thresholds, the stop and the rotation direction of the installation. It detects Overspeed, Satic and Dynamic Slipping
- SIDEOS Sc monitors the speed according to a variable speed threshold (for ex. in case of joystick control)





### **SIDEOS V4**

**SIDEOS V4** is a configurable Monitoring System is designed to secure the kinematic chain of lifting equipment.

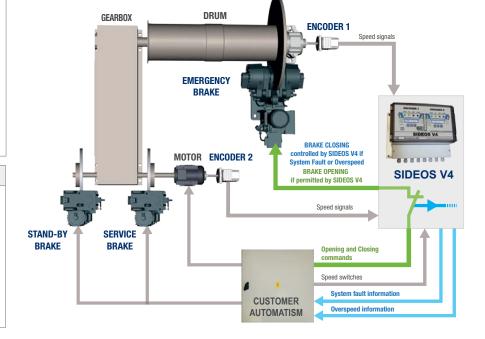
It can be used in Drum/Motor or Drum/Drum configurations, see in the opposite diagram a Drum/Motor configuration.

# SIDEOS V4 is set according to the lifting characteristics:

- Characteristics on Encoder N°1 side
- Characteristics on Encoder N°2 side

### It receives:

- The speed signals from the 2 incremental encoders
- The functional orders of the lifting control of the handling equipment



### It detects all the faults of lifting speed:

- Overspeed PV and GVStatic Slipping
  - [
- Kinematic Chain Break
  - Dynamic Slipping

### In case of fault :

- It drives the opening of the braking control circuit downstream the command circuits.
- It transmits the information to the command and signals to the operator the triggering origin via alphanumeric displays
- It records the last 3 messages



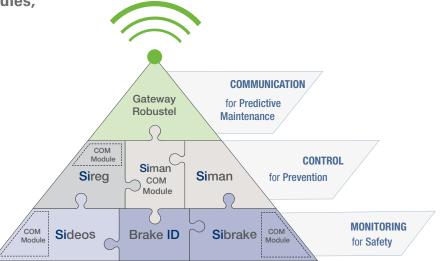
# SioT concept includes several modules, each having specific functions:

Siman : HPP Control and Monitoring

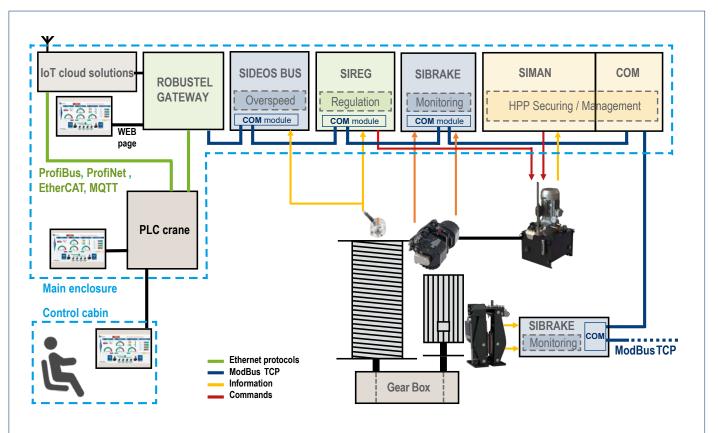
Sideos : Speed Monitoring

Sireg : Regulated Braking

These modules can exchange various information with each other. They can be selected alone or combined accordingly to the installation requirements.



### SioT concept



# Siman HYDRAULIC POWER PACKS MONITORING

SIMAN is an intelligent system for monitoring and management of the good operation of Hydraulic Power Packs whatever their functionalities.

This system is a reliable solution for safety with:

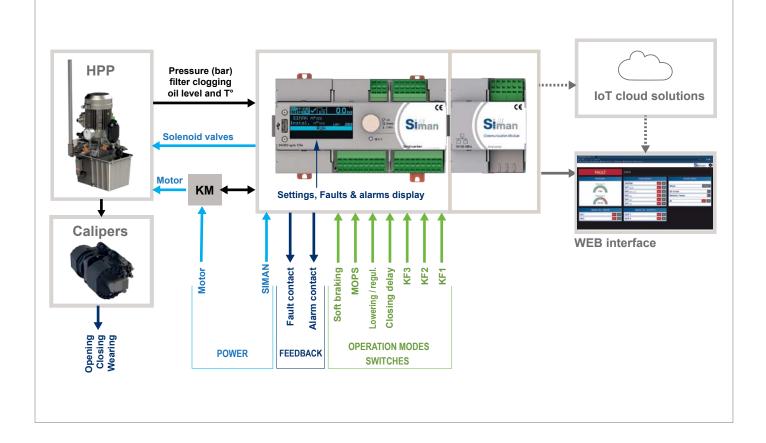
 according to standard NF EN ISO 13849, a performance level PLd, category 2 system, MTBF = high, DC = high

• a service life of 1 million of ON/OFF cycles It drives the HPP motor pump and the solenoidvalves. To ensure safety, it controls the good operation of the solenoid-valves and the oil return to the tank. For optimal operation, it monitors the HPP parameters.

**SIMAN CM** communication module allows connection to a Ethernet netwok (ModBusTCP server - WEB interface).



### Diagram of the SIMAN inputs and outputs



# **BRAKE DISCS AND COUPLINGS**

### As a complement to its disc brakes, Stromag proposes three types of disc couplings to offer a complete braking system solution.

Stromag provides solid and ventilated discs with an external diameter from 175 to 995 mm, and a thickness of 15 mm (mono-bloc disc), 30 mm (solid and ventilated) or 42 mm (ventilated disc).





Stromag PERIFLEX® RANGE

Highly-Flexible couplings

- Rubber-fabric tyre, mounted and removed without moving the machines
- compensate extreme offsets, absorb torque peaks and damp vibrations



SDF RANGE
Double Engagement Gear Couplings

- 2 flanged sleeves with internal spur gear teeth, linked with steel bolts
- 2 crown toothed hubs allowing the best possible alignment



### **SDKL - SVKL RANGE**

Highly-Flexible couplings

- Cam rings and flexible element, mounted and removed without moving the machines
- Damping of shocks & torsional vibrations

# DRUM COUPLINGS



### **SVT RANGE**

- Drums diameters: Ø200 to 630 mm
- Flexible couplings with cam rings
- and flexible elementSimple mounting/dismounting
- Shocks and torsional vibrations damping



### **PB-C RANGE**

- Drums diameters: Ø200 to 710 mm
- Made of two cast iron hubs mounted with pins fitted with rubber bushes
- Reduction of shock loads and resonance effect of critical velocities

# **BARREL COUPLINGS**



**SBC RANGE** 

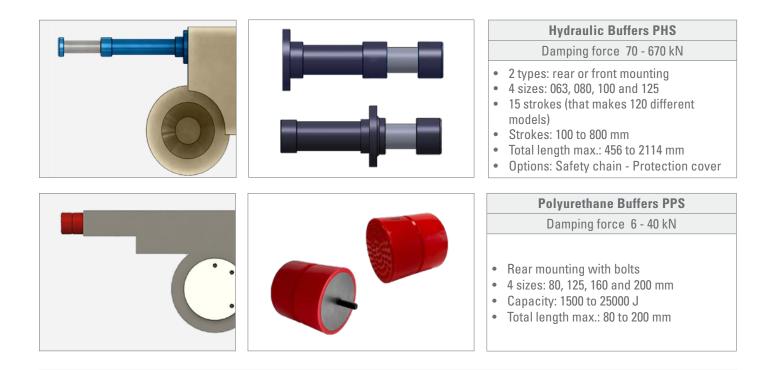
- Flange diameter: Ø250 to 850 mm
- Shaft housing: Ø66 to 425 mm
- Steel coupling for connection of the slow rotating shaft of a gearbox to the rope drum of hoisting equipment.

# **HYDRAULIC & POLYURETHANE BUFFERS**

Buffers used to damp the energy resulting from the crash in rail transport systems and crane systems working with various load capacities and in different velocities are very important for extended life of the transport system and for security.

Stromag provides 2 types of buffers : polyurethane and hydraulic with many variations according to energy buffering capacities, strokes and connection types. In the selection of buffers, it is important to prefer the buffers with optimum values.





# **CARDAN SHAFTS**

Transmission of an angular rotation Coupling of two rotating non-aligned shafts



# **STORM BRAKES**

Stromag provides a large range of storm brakes to secure outdoor cranes such as ship to shore cranes, automated stacking cranes and rail-mounted gantry cranes. Storm brakes are parking and safety devices which prevent a crane from uncontrolled movement along the rail in case of sudden bursts of wind.

### RAIL CLAMPS



Limited Rail Clamps LRBS

- Braking Force: up to 650 kN
  Braking by spring / Hydraulic release
- Guided with hardened steel guiding blocks
- Float: Horizontal ±30mm Vertical ±5mm

# **RAIL BRAKES**



**Guided Rail Clamps GRBS** Braking Force: up to 1000 kN

- Braking by spring / Hydraulic release
- Guided with cylindrical low friction
- rollersFloat: Horizontal ±30mm
  - Vertical ±25mm

## WHEEL BRAKES



### Retractable Rail Clamps RRBS Braking Force: up to 1200 kN

- Braking by spring / Hydraulic release
- Brake pads and complete mechanism is retractable
- Float: Horizontal ±30mm Vertical ±25mm



### Rail Elephant Foot RPS

- Braking force up to 300 kN
- Braking by spring on the top of the rail
- Hydraulic release
- Balanced braking force
- Oversized longer lasting springs for reduced maintenance



### Wheel Electric Brakes WBES Braking force up to 120 kN

- Spring set
- Fully electric release
- No hydraulic components
- Setting time adjustable from 3 to 30s

RPS

- Shoe alignment device



### Wheel Hydraulic Brakes WBHS

Braking Force: up to 120 kN

- Spring set
- Hydraulic release

**WBES** 

- Setting time adjustable from 3 to 30s
- Shoe alignment device
- Mechanical brake release

### LRBS







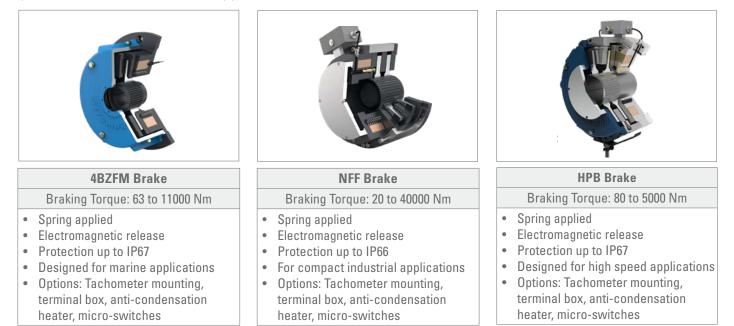


# **MOTOR BRAKES**

With their high degree of protection, the Stromag Motor brakes fullfill the highest requirements for durability, robustness and seawater environment.

Spring-applied **4BZFM** brake is flood- and seawaterproof for offshore and marine applications. **NFF** brake is designed for compact industrial and crane applications with a high protection against harsh environment.

**HPB** Brake is a modular braking system as 2 face and 4 face design for highest performance in smallest space.



# WARNER ELECTRIC BRAKE

### The ERX Brake range is a pre-assembled springapplied Electromagnetic brake used for parking and emergency braking.

The **ERX** Brake can be adapted to different application needs in speed, energy or torque, thanks to 3 different friction materials.

The **ERX** Brake can be selected with multiple options such as hand-lever release, enclosure protection, detection & redundancy or a combination of those.

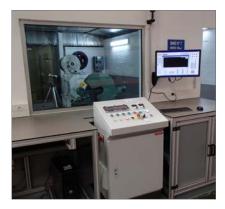
Standard detection option, previously mechanical contact technology, is now contactless thanks to the new Warner Electric Sensor "**WES**".





# **OUR KNOW-HOW AT YOUR DISPOSAL**

Reactivity, availability and listening of the customer are values which define our teams. We put all our experience and knowledge at your disposal:



# **RESEARCH & DEVELOPMENT - TESTS**

Stromag invests into increasingly sophisticated resources. Unique test facilities like our braking simulation tower and our dynamic test benches enable to:

- test all the brakes in real conditions of operation, in environments that can be extreme (low and high temperatures),
- carry out pads wearing tests as part of our research into friction materials.

## TRAINING

Our after-sale service team provides customers training sessions: upgrade operations on-site or trainings in our production center in France.

Our courses are designed for a wide audience: from the designer to the user with real-use conditions. Recognized as a training organization, the Stromag training team is at your disposal to examine all your specific needs.



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## RENOVATION

A real renovation is carried out on the brakes to be repaired: After a complete disassembly of the brake, all the constituent parts are checked. The brake is upgraded according to the last technical developments. So the customer receives brakes having the same performances as the new brakes with a new warranty period of 12 months.

Advantages			
<ul> <li>A team of experts at your disposal</li> <li>Reactivity of the interventions</li> <li>Study of the specific requirements</li> <li>Secured installation</li> </ul>	<ul><li>Optimal operation of the braking systems</li><li>Preventive maintenance</li><li>Expertise sustainability</li></ul>		





## DIAGNOSIS

For installations including an important fleet of brakes, the diagnosis on-site allows to obtain an accurate picture of the state of the installation and to know the urgency order of the different maintenance operations to be carried out. To achieve a maximal reliability in compliance with the safety regulations, our teams help the customer to realise a self-diagnosis of its braking systems.

## **INTERVENTION**

Stromag After Sales Service Department operates quickly and efficiently on all installations worldwide for:

- the commissioning of the braking systems,
- all troubleshooting operations.

Our team consists of experts and technicians who work on all applications (steel industry, port cranes, nuclear cranes, cable-way, conveyors...)



## REVAMPING

Rehabilitation, modernization, revamping of your braking system, increase the safety, reliability and economic performance of your crane without modification of the installation design.

Thanks to its expertise in industrial engeneering and maintenance, our team can manage the revamping of all types of equipment on your site by installing:

- Braking systems offering new performances,
- Monitoring and control systems for prevention and predictive maintenance (as a SiOT system adapted to your requirements).

For any information or intervention needs, please contact us.

sales.LaGureche@regalrexnord.com

# **TAILOR-MADE SOLUTIONS**

Stromag offers tailor-made solutions for the more specific requests of the customers. From design to conception of the product, our research and development team focuses all efforts to find the best technical solution to suit the customers requirements.

## CUSTOMIZED SOLUTIONS FOR HEAVY DUTY INDUSTRY

Since 1966, Stromag has been supplying braking solutions adapted to the requirements of the iron and steel industry all over the world.

Our tailor-made solutions enable:

- several braking modes: on/off braking, regulated braking, load lowering, with Human Machine Interface
- an easy maintenance: holding tools and hydraulic release tools adapted to all the calipers of the installation.



# **OUTSTANDING SHIP LIFTS**

Stromag was chosen to supply accurate braking systems for the ship lifts of the hydroelectric stations of Silin, Shatuo and Goupitan on the busy Wujang River in China.

For each project, a huge braking system secures the lifting of the boat-reservoir (weight up to 3300 tons), to a maximum height of 79 meters. It is composed of hydraulic brakes types SH32 and SHD5, and specific Hydraulic Power Packs with electrical command and monitoring.



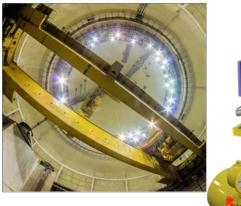


## **NUCLEAR APLLICATIONS**

Stromag provides worldwide braking solutions meeting all safety and quality requirements of Nuclear Industry.

Our braking systems have been selected and certified to equip the polar cranes reactor buildings, as well as cranes of turbine, pumphouse, fuel and auxiliary buildings of Hinlkey-Point EPR.

These braking systems include electromagnetic brakes with or without hydraulic release device, power supplies, specific lowering devices, hydraulic emergency brakes and discs couplings.





## HEAVY LIFT OFFSHORE CRANES

Modular Stromag SHD1 braking systems have been selected by several leading global OEM to equip large mass cranes installed on offshore construction vessels which provide heavy lifting capability to support surface or sub-sea asset installations (as for ex.: wind turbines, pipelines).

These braking systems offer an economical braking solution: they are factory-tested and designed to be mounted directly on the rear of the motors (400 kW and up).

## PORT CRANE 10B in TOULON

SIME Brakes braking systems ensure the safety of the port crane 10B of the naval base of Toulon. This boom crane has a lifting capacity of 120 tons at 47 meters.

The braking systems, tested on seismic bench, include electromagnetic calipers 3CA2, electrical power units AC32-50, hydraulic calipers SH5 and SH25 and hydraulic power packs CE8L and CE12L especially designed for delayed or full braking, and manual lowering of the load with over-speed safety.



## **PIONEERING SPIRIT VESSEL**

MCH120 type brakes have been specifically developed and manufactured by Stromag to equip the Pioneering Spirit vessel. This huge vessel is the world's largest construction vessel, designed to install and remove offshore oil and gas platforms.

More than 550 MCH120 type brakes ensure a firm holding of the topsides horizontal lifting beams in their transverse motion along the vessel deck under the most adverse weather conditions.





### **Stromag Facilities**

#### Europe

### Germany

Hansastraße 120 59425 Unna - Germany +49 (0) 23 03 102 0 Clutches & Brakes, Couplings, Geared Cam Limit Switches, Discs

### France

Avenue de l'Europe 18150 La Guerche sur L'Aubois - France +33 (0)2 48 80 72 72 Disc Brakes & Drum Brakes

### Great Britain

Ampthill Road Bedford, MK42 9RD - UK +44 (0)1234 324347 *Electromagnetic Clutches & Brakes, Industrial Caliper Brakes* 

#### North America

#### USA

31 Industrial Park Road New Hartford, CT 06057 - USA 860-238-4783 *Electromagnetic Clutches & Brakes* 

300 Indiana Highway 212 Michigan City, IN 46360 – USA 219-874-5248 *Couplings* 

2800 Fisher Rd. Wichita Falls, TX 76302 - USA 940-723-3400 Geared Cam Limit Switches, Industrial Caliper & Drum Brakes

### South America

Brasil

Avenida João Paulo Ablas, 2970 Jardim da Giória, Cotia - SP, 06711-250 - Brasil +55 (11) 4615-6300 Flexible Couplings, Bearing Isolators, and Coupling Guards

#### **Asia Pacific**

#### China

T40B -5, No. 1765 Chuan Qiao Road Pudong 201206, Shanghai - China Tel +86 21-60580600 *Clutches & Brakes, Electromagnetic Clutches & Brakes, Couplings, Industrial Caliper & Drum Brakes, Discs, Geared Cam Limit Switches* 

#### India

Gat No.: 448/14, Shinde Vasti, Nighoje Tal Khed, Pune- 410 501 +91 2135 622100 Clutches & Brakes, Electromagnetic Clutches & Brakes, Couplings, Industrial Caliper & Drum Brakes, Discs, Geared Cam Limit Switches, Wind Brakes

#### **Renewable Energy**

#### Denmark

Jernbanevej 9 5882 Vejstrup +45 63 255 255 *Wind Brakes* 



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