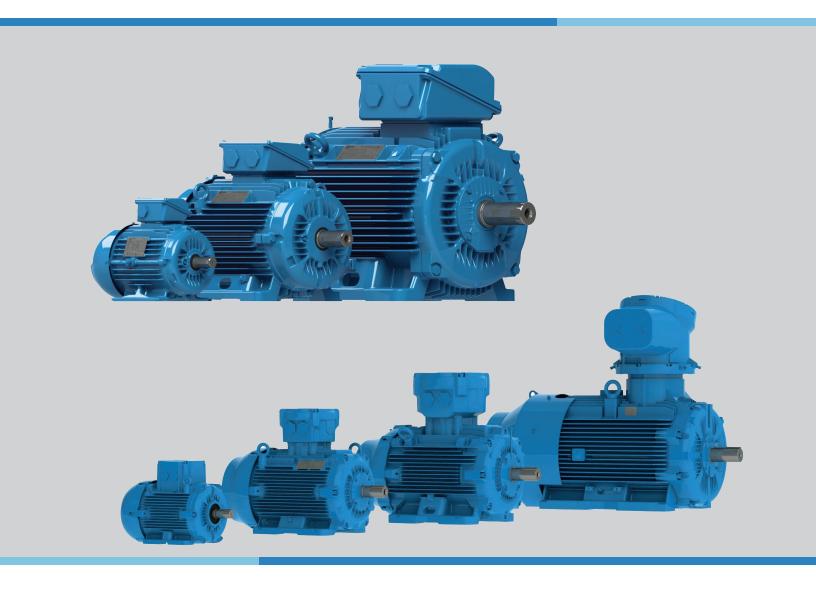
WEG IEC Motors

General Purpose and ATEX/IECEx













WEG IEC lines of motors are made to meet the requirements of a global market.

Certifications are available to meet most markets around the world. WEG stocks IEC motors in the US with UL and CSA certifications to allow installation in the North American market, as well as CE for Europe and many other export markets to serve North American manufacturers that export machines to IEC markets. WEG Offers motors for General Purpose and Severe Duty applications, as well as our W22X line for Hazardous locations (ATEX and IECEx)

GENERAL PURPOSE MOTORS

IEC TRU-METRIC™ - THREE PHASE TEFC

This line is designed and built according to European IEC 60034 and IEC 60079 standards.

. • 60 Hz (1.15 service

- 60 Hz (1.15 service factor) and 50 Hz (1.0 service factor)
- Class F insulation (Impregnation Resin and Magnet wire are class H)
- F2 mounting as standard (F1 convertible)
- Stainless Steel Nameplate Laser etched with High contrast background
- Regreasable ball bearings (Frames 160 and up)
- Gasketed conduit box
- Class I, Div. 2, Groups A, B, C & D T3, Class II,
 Div 2, Groups F & G T3C (Cast Iron Frames only)
- 6-lead motors suitable for WYE/Delta Start (exception to W voltage code at 60Hz)
- Aluminum Frames available 71- 132M
- Cast Iron Frames available 90 -355M/L

Features that make a difference:

- 1.25 service factor for 60 Hz operation (IE3)
- 1.15 service factor for 60 Hz operation (IE2)
- Optimized ventilation system for cooler operation and reduced noise levels.
- Solid base for reduced vibration levels (Cast Iron Frames)
- Frames 225 and up can easily be F1 (B3L) converted by simply rotating the terminal box adapter or F3 by removing it.
- Aluminum frames have removable feet for easy F1, F2 and F3 (B3L, B3R, B3T) conversion
- Terminal blocks
- C-Din and FF flanges available from Stock
- Efficiency levels to IE4 avalable Induction and IE5
- Permanent magnet



W22 Cast Iron



Aluminum

Inverter Rated (IE3*): 1000:1 for variable torque 12:1 for constant torque on 60Hz Power

* IE2 is 10:1 VT and 4:1 CT



Standards and Classification of Explosive Atmospheres

ATEX Directives

The ATEX Directives were adopted by the European Union (EU) to simplify free trade between member states while aligning the technical and legal requirements for products utilized in potentially explosive atmospheres.

The ATEX Product Directive 2014/34/EU ("ATEX 114"), effective from 20th April 2016 (and replacing the former 94/9/EC or "ATEX 95"), places responsibilities on the equipment manufacturer, whereas the Worker Protection Directive 1999/92/EC - "ATEX 153" (formerly "ATEX 137") places obligations on the end

Manufacturers' products must comply with the Essential Health and Safety Requirements for equipment intended for use in potentially explosive atmospheres, and follow a Conformity Assessment Procedure.

This Procedure requires the manufacturer to obtain from a Notified Body ("Ex NB") an EC Type Examination Certificate for the relevant product(s), a Production Quality Assurance Notification (assessed and periodically audited by an ExNB) and the internal production control by the manufacturer to guarantee the products are in compliance with the ATEX

ATEX compliant products can be easily recognised by the explosion protection symbol $\langle \mathcal{E}_{x} \rangle$ and the $C \in \mathcal{E}_{x}$ mark certifying conformity with the Product Directive. Directive 1999/99/EC ("ATEX 153") lays down the minimum requirements for improving the safety and health protection of workers at risk from explosive atmospheres, and also classifies the environment into zones and outlines which category of equipment can be used in each zone.

Further, the Directive highlights the responsibilities of End Users to assess potential risks of their workplaces and equipment, prepare an Explosion Protection Document and provide suitable warning signage for areas where explosive atmospheres may occur.

IECEx System

According to its website, www.iecex.com, the objective of the IECEx System is defined as the means "to facilitate international trade in equipment and services utilized in potentially explosive atmospheres, while maintaining the required level of

The IECEx System is based on the use of International Electrotechnical Commission (IEC) standards, and is a certification system which verifies compliance to those standards associated with the safe use of equipment in installations where a potential risk of fire or explosion may exist. While it is voluntary, and differs from ATEX (where compliance is mandatory for equipment installed within the European Economic Area), the IECEx System is now accepted in many Countries around the globe, and aims to be the world approval system for electrical equipment intended for installation in potentially explosive atmospheres.

Product Certification under the IECEx Scheme requires the involvement of an IECEx Approved Certification Body ("ExCB") to test products and samples according to IEC standards and issue the IECEx Test Report ("ExTR"). Additionally, it is mandatory to comply with a Quality Management System previously assessed to be in conformity with ISO 9001, following the specific Ex requirements of ISO/IEC80079-34.

An IECEx Quality Assessment Report ("QAR") is provided once the results of an on-site assessment of the manufacturer's quality management system has been conducted by the ExCB, and found to be in compliance with the requirements of the IECEx Certified Equipment Scheme and, most importantly, the document IECEx OD 005.

Thereafter, the ExCB will review and endorse the ExTR and QAR and then issue the IECEx Certificate of Conformity ("CoC").

IECEx certificates are issued electronically and are all available for viewing or printing on the IECEx public access website.









ATEX/IECEX MOTORS

TEFC - Ex ec

ATEX: II 3G Ex ec IIC T3 Gc

IECEx: Ex ec IIC T3 Gc

Ex ec motors do not require certification by any third party entity (a manufacturer's compliance declaration is sufficient). Nevertheless the Ex ec motors manufactured by WEG are certificated by Ex NB BASEEFA.

- 50 Hz and and 60 Hz rated (1.00 service factor)
- Class F insulation (Impregnation Resin and magnet Wire are class H)
- F3 mounted as standard
- Stainless Steel Nameplate Laser etched with high contrast background
- Regreasable ball bearings (Frames 160 and up)
- Gasketed conduit box
- Zone 2, Groups IIA, IIB and IIC
- Suitable for WYE/Delta Start (exception to W voltage code at 60Hz)
- Design N
- Conductive plastic fan (frames 63 up to 315)
- Aluminum fan (frame 355)



ATEX/IECEX MOTORS

TEFC -Ex db - IE2-IE4



II 2G Ex db IIB T4 Gb IECEx: Ex db IIB T4 Gb

- 50 Hz and and 60 Hz rated (1.00 service factor)
- Class F insulation (Impregnation Resin and magnet Wire are class H)
- F3 mounted as standard
- Stainless Steel Nameplate Laser etched with high contrast background
- Regreasable ball bearings (Frames 225 and up)
- Gasketed conduit box
- Zone 1 and 2, Groups IIA and IIB, class of temperature T4
- Suitable for WYE/Delta Start (exception low voltage code at 60Hz)
- Design N
- Conductive plastic fan (frames 63 up to 315)
- Aluminum fan (frame 355)
- Lip Seal on both endshields
- Thermistors 1 per phase



W22Xtb Dust Ignition Proof Motors

W22Xtb motors are specially designed to maximise safety and reliability on installations in potentially explosive dust atmospheres classified as Zone 21 where conductive dusts either in the form of clouds (free suspension) or layers (up to 5 mm thick) may be present.

Features

Standard

- Rated Output: 0,12 up to 500 kW ■ Number of Poles: 2 up to 12
- Frame Sizes: IEC 63 to 355A/B
- Voltage: 220-240/380-415 V (up to 100L) 380-415/660 V (from 112M and up)
- Frequency: 50 Hz
- Efficiency Level: IE3 Premium Efficiency
- Hazardous Area: Zone 21 Dust Groups IIIC
- Certification marking: Ex tb IIIC T125 °C Db
- Ambient Temperature Range: -20 °C to +40 °C
- Degree of Protection: IP66
- Winding Thermal Protection: PTC 140 °C
- Painting plan: 202P (C4 according to ISO 12944)
- Insulation class: F (ΔT 80K)

Optional

- Efficiency Level: IE1 and IE2
- Single use marking Ex tb Dust (W22Xtb)
- Ambient Temperature Range: -55 °C to +80 °C
- Pt-100, thermostats, anti-condensation heaters
- Painting plans C5M / C5I acc. ISO 12944, NORSOK M-501 etc.
- VIK Compliant Execution
- Suitable for frequency inverter application
- Certification marking: Ex tb IIIC T105 °C Db (from 71 up to 132 frame sizes)

Other Certification

- INMETRO
- FAC Fx
- SANAS

Protection

W22Xtb motors are certified "Ex tb" Dust Ignition Proof, for installation in hazardous areas classified as Zone 21 (Dust Groups IIIC).

VFD Application

W22Xtb motors are also certified for operation with **Variable Frequency Drives**

- Thermal protection embedded in motor windings
- Separate rating plate indicating permissible operating parameters under variable speed conditions.
- Must respect WEG derating curves / conditions defined in ATEX & IECEx certificates





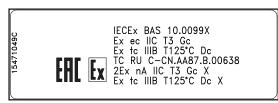


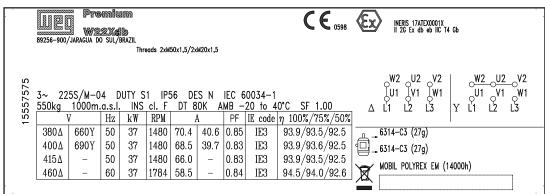
WEG ATEX Offerings

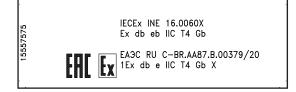
THREE-PHASE CAST IRON MOTORS

Motor Line Name	Marking Examples
W22Xec	ATEX: II 3G Ex ec IIC T3 Gc IECEX: Ex ec IIC T3 Gc
W22Xeb	ATEX: II 2G Ex eb IIC T3 Gb IECEX: Ex ec IIC T3 Gb
W22db	ATEX: II 2G Ex db IIB T4 Gb IECEX: Ex db IIB T4 Gb
W50Xec	ATEX: II 3G Ex ec IIC T3 Gc IECEX: Ex ec IIC T3 Gc
HGF Ex ec	ATEX: II 3G Ex ec IIC T3 Gc IECEX: Ex ec IIC T3 Gc

	IIII W22X@	&	900/JARAGU	A DO SUL/BRAZIL	CE	(x3)	Baseefa 10ATI II 3G Ex ec II II 3D Ex tc III	EX0192X IC T3 Gc IB T125°C	Dc IEC 60034-1
	3~ 225S/M−04	IP55	INS	CL. F ∆T	80 K	S1	SF 1.00) AMB -2	20 to 40°C
စ္	V	Hz	kW	RPM	А		PF	IE code	100%
15471049	380 ∧ / 660 Y	50	37	1478	71.3 / 4	41.1	0.84	IE3	93.9
74	400 ∧ / 690 Y			1480	69.2 / 4	40.1	0.82		94.1
15	415 / / -			1482	68.5 /-	=	0.80		93.9
	460 / / -	60		1783	60.7 /-	_	0.81		94.5
	+ 6314-C3(27g) + 6314-C3(27g) MOBIL POLYREX EM 14000 h		o\\ Ju ∆ L1	1 Jv1 Jw1	W2 U2 V2 U1 V1 W1 L1 L2 L3		DS 2xM50x1,5/M20x	,	6 kg











Wiring Diagrams

METRIC MOTORS

Voltage Code	W					
Frames	100 and	d below				
60Hz Voltage	-	460				
50Hz Voltage	220-240	380-415				
Wiring Diagram	W2 U2 V2 U1 V1 W1 L1 L2 L3	W2 U2 V2 U1 V1 W1 L1 L2 L3				

Voltage Code	E				
Frames	90 and below				
60Hz Voltage	230	460			
50Hz Voltage	190	380			
Wiring Diagram	U2 V2 W2 U3 V3 W3 U1 V1 W1 L1 L2 L3	U2 V2 W2 U3 V3 W3 U1 V1 W1 L1 L2 L3			

Voltage Code	Υ				
Frames	112 and above				
60Hz Voltage	460	-			
50Hz Voltage	380-415	660-690			
Wiring Diagram	W2 U2 V2 U1 V1 W1 L1 L2 L3	W2 U2 V2 U1 V1 W1 L1 L2 L3			

Voltage Code	E				
Frames	100 up to 132 (including)				
60Hz Voltage	230	460			
50Hz Voltage	190	380			
Wiring Diagram	U2 V2 W2 U3 V3 W3 U1 V1 W1 L1 L2 L3 ΔΔ	U2 V2 W2 U3 V3 W3 U1 V1 W1 L1 L2 L3			

WEG Electric Corp. offers the following products, and more! With a full range of IEC/NEMA Global Certifications and a full line of products, WEG can supply the right solution for your needs anywhere in the world. To learn more about WEG's products and solutions or to locate a Distributor near you, please call **1-800-ASK-4WEG** or visit www.weg.net.

Low Voltage Motors,

Single and 3-Phase, 1/8 - 700HP

General Purpose Motors **Explosion Proof Motors** Crusher Duty Motors IEC Tru-Metric Motors Pump Motors including JP/JM P-Base Pump Motors Oil Well Pumping Motors Pool & Spa Motors Brake Motors

Compressor Duty Motors Farm Duty Motors Poultry Fan Motors

Auger Drive Motors IEEE 841 Motors

Stainless Steel Wash Down Motors

Saw Arbor Motors Cooling Tower Motors Commercial HVAC Motors Pad Mounted Motors Vector Duty Motors

Large Electric Motors

Low Voltage 3-phase motors up to 2,500HP

Motors up to 70,000HP and 13,200V Wound Rotor Systems (including starters) up to 70,000HP and 13,200V

Synchronous Motors up to 70,000HP and 13.200V

Explosion proof motors (Ex-d) up to 1,500kW and 11kV Ex-n, Ex-e, Ex-p motors

Variable Frequency Drives

Low Voltage 1/4 to 2500HP, 230V - 480V Medium Voltage 500-8000HP Multi-pump systems NEMA 4X

Dynamic braking resistors Line and load reactors Plug and play technology

PLC functions integrated

Network communications: Profibus-DP, DeviceNet, Modbus-RTU

Complete line of options and accessories

Soft Starters 3-1500HP

Oriented start-up Built-in bypass contactor Universal source voltage (230-575V, 50/60Hz) Network communications: Profibus-DP, DeviceNet. Modbus-RTU

Complete Line of options and accessories MV Soft-starter 3.3kV, 4.16kV: up to 3500HP, Withdrawable Power Stacks, & 8x PT100 Temperature monitoring

Controls

Mini - Contactors **IEC Contactors** Thermal Overload Relays Manual Motor Protectors Molded Case Circuit Breakers Smart Relays, Enclosed Starters: combination & non-combination. **Explosion Proof** Power Factor Correction Pushbuttons & Pilot Lights

Timing & Motor Protection Relays

Terminal Blocks

Custom Panels

Custom configured to your specification. NEMA 1, 12, 3R, 4 and 4X cabinets Quick delivery of preconfigured drives and soft starters UL 508 certified Low Voltage (230-460) Made in the U.S.A.

Generators

Brushless Synchronous Generators for diesel gensets up to 4,200kVA

Hydro-generators up to 25,000kVA Turbo-generators up to 62,500kVA

Power Transformers

Built and engineered in North America Voltages < 500kV

Ratings 5-300MVA

Station class, oil filled, round core, copper windings Special configurations and designs available! Ask your WEG Sales Representative for details. Designed, built, and engineered to ANSI standards.

Custom Solution Package Sales

WEG can package any of its products for ease of sale! Enjoy a single point of contact for the entire package of products and assistance from quote through after-sales support. Ask your WEG Sales Representative for details.

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