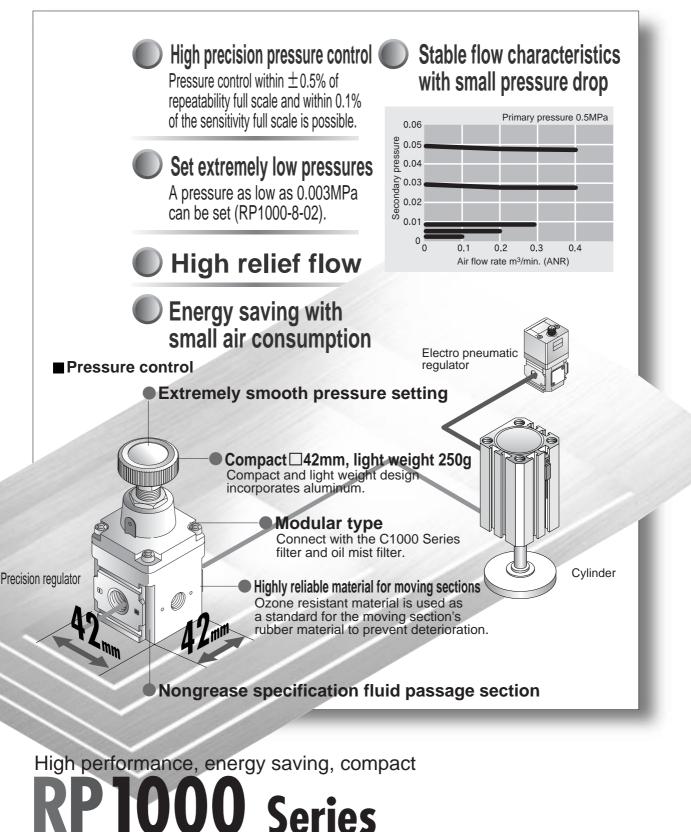
## **Outstanding performance in extremely** low pressure and low pressure ranges from 0.003 to 0.1 MPa.

Realizing high performance, energy saving, and compact size. Realize precise pressure control in a pressure range of 0.03 to 0.4M Pa.

Pilot pressure control with a nozzle flapper enables highly precise, stable precise pressure control in a setting pressure range between 0.003 to 0.4 Mpa. Control performance is especially outstanding in extremely low to low pressure ranges between 0.003 and 0.1 MPa. The relief flow is high even with the \*42mm compact size. This energy saving type also has low air consumption.



670

Refrigeratin type dryer Desiccan type drye

High polyme membrane dryer

Air filte

/ others

F.R.L.

(Module unit F.R.L. (Separate Compac F.R.

Precise regulator F.R.L. (Related products

Clean F.R.

Electro pneumati regulator

Air booster

Speed control valv

Silence

Check valv

/ others

Joint

/ tube

Vacuun filter Vacuum regulato

Suction plate

Magnetic spring buffe

Mechanical

pressure SV Electronic

pressure SV Contact / clos contact conf. SW Air senso Pressure SV

for coolant

Small flow sense

Small flow controlle

Flow senso for air

Flow senso

Total ai

system

Total air

(Gamma

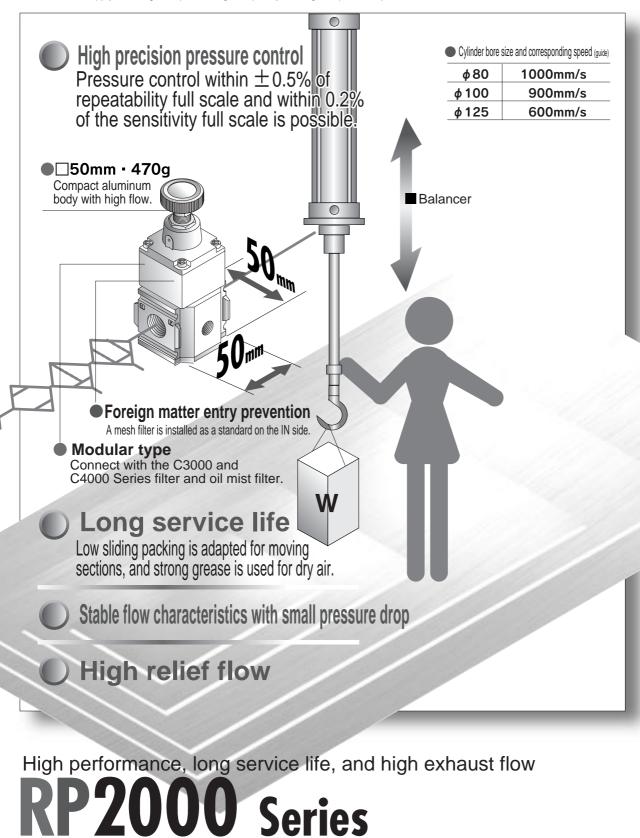
Ending

for water

#### **RP1000/2000** Series Pressure setting: Max. 0.85MPa Long-life, high flow perfect for balancer applications. Refrigerating type dryer

Realizing high performance, long service, and high exhaust flow. Realize precise pressure control in a pressure range of 0.03 to 0.85MPa.

The RP2000 Series incorporates pilot pressure control using a nozzle flapper similar to the 1000 Series. However, this \*50mm compact high exhaust flow has high relief. Low sliding packing is used for moving parts, extending parts life. This type has outstanding durability and sufficient supply/discharge at optimum high frequency and high response required for devices such as balancers.



Desiccant type dryer

High polym dryer

Air filter

Auto. draii / others

F.R.L

(Module uni F.R.L. (Separate

Ending

671

СКД



Refrigerating type dryer

Desiccan type drye High polyme membrane dryer

Air filte

Auto. drain / others F.R.L. (Module unit

F.R.L. (Separate

Compact F.R.

Precise

regulator F.R.L. (Related products)

Clean F.R.

Electro pneumati regulator

booster

Silence

Check valv

/ others

Joint / tube

Vacuun filter

Vacuum

regulato

Suction

plate

Magnetic spring buffe

Mechanical pressure SV

Electronic pressure SV

Contact / close contact conf.

Air senso Pressure SV for coolant

Small flow sense

Smal

flow controlle Flow senso for air

Flow senso

Total air system (Gamma)

Ending

for water Total air system

Speed control valv Pneumatic components (F.R.L. unit precision type)

### Safety precautions

Always read this section before starting use. Refer to Intro 67 for general precautions.

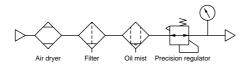
#### Precision regulator RP1000/2000 Series

#### **Design & Selection**

#### **WARNING**

Use this product in accordance with the specifications range.

Working fluid must be clean air from which solids, water and oil have been sufficiently removed using a dryer, filter and oil mist filter. Never supply oiled air. When secondary pressure, etc., is turned off, air on the secondary side will pass through the regulator and be discharges from the EXH port. Thus, if secondary piping or inside of the load side is dirty, performance is adversely affected so characteristics will deteriorate. Keep the inside of pipes clean.



#### **A**CAUTION

Keep the pressure difference between the primary and secondary sides to 0.1 MPa and over. Note that, for RP1000-8-04, if the set pressure is 0.3 MPa and over, keep the pressure difference at 0.2 MPa and over. (Precautions for RP1000)

When using under conditioned with a small pressure difference between the primary and secondary sides, the secondary pressure could pulsate. In this case, decrease the pressure setting (high pressure — low pressure). Another method is to set the primary pressure to an extremely high level or to somewhat lower the setting pressure, and restrict the secondary side line. Consult with CKD if the pulsation still does not cease. When using with low friction cylinder having constant leak, secondary pressure may pulsate depending on working conditions. In this case, restrict the secondary side line and decrease the pressure setting (high pressure — low pressure) to attenuate pulsation. Consult with CKD if the pulsation still does not cease.

#### (Precautions for RP2000)

If the pressure difference between primary and secondary sides is large and secondary side piping is large, secondary pressure could pulse during low flow. In this case, set the primary side to the secondary side pressure +0.1 to 0.2 MPa or restrict the secondary side line. Consult with CKD if the pulsation still does not cease.

- If the regulator is repeatedly turned ON and OFF with the directional control valve on the primary side, the set pressure may change greatly. Thus, the directional control valve should be installed on the secondary side.
- Install a safety device where an output pressure exceeding the regulator's set pressure value could result in damage or faulty operation of secondary side devices.
- Do not operate the pressure adjustment knob while the primary side is released to the atmosphere as performance could deteriorate.

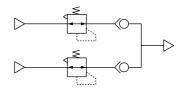
#### **Installation & Adjustment**

#### **A**CAUTION

CKD

- Check IN and OUT indications indicating the air inlet and outlet before connecting. Reverse connection could result in improper operation. If connected reversely, malfunction may be caused.
- Do not move or swing the product holding the adjustment knob on the regulator.
- Avoid installing this product where vibration and impact are present.

- Flush air pipes before connecting the regulator.
- Check that sealing tape is not caught when piping.
- When using regulator in parallel as shown below, do not use the OUT side as a closed circuit. If a closed circuit is required, set a check valve at the regulator's OUT side.



# ■ 672

- Install the regulator so that the EXH is not plugged.
- When installing on a panel, completely loosen the pressure adjustment knob, and insert the body into the 12.5 diameter panel hole. Then, fix to the tightening panel with the panel mounting nut. Next, turn the pressure adjustment knob, and assemble it onto the body. (Precautions for RP2000)

If the product is installed on the panel in a horizontal direction, the panel could be damaged by the product weight and vibration.

#### **During use & Maintenance**

#### 

- Working air quality
  - Use only compressed air. Air containing corrosive gases, fluids or chemicals could result in improper pressure adjustment due to body damage or rubber deterioration.

#### Working environment

- Avoid using the regulator in the following environment.
- Place where the ambient temperature exceeds -5 to 60°C.
  Where air freezes.
- Where air freezes.
- Where water drip and cutting lubricant contact to the product.
- Highly humid places where dew condenses due to temperature fluctuations.
- Where sea breeze or salt water could come in contact.
- If there is atmosphere of corrosive gas and liquid and chemical material.
- Where the product is exposed to direct sun lay.
- With the precision regulator RP1000, the setting pressure fluctuates by approx. 0.12kPa/°C. The pressure tends to drop when the temperature rises.

#### Use

- Air constantly leaks from the bleed port. This is necessary for precise pressure control, so do not plug the hole.
- Check primary pressure before setting pressure.
- Do not set a pressure higher than primary pressure.
- Turn the pressure adjustment knob clockwise to increase secondary pressure, and counterclockwise to lower pressure.
- Pressure is set in the depressurizing direction (high pressure → low pressure), so a highly precise setting can be made.
- After adjusting pressure, tighten the lock nut, and then fix the knob.
- The precision regulator RP1000 exhaust valve has a metal seal, so a small mount of secondary air will leak.

#### Maintenance

damage.

 Pneumatic components must be disassembled and assembled by a qualified worker.

Apply adequate torque when connecting pipes.

Tighten by hand first, then use a tool, to prevent screw thread

Tightening torque N·m

3 to 5

6 to 8

13 to 15

To prevent air leak and to protect thread.

(Recommended value)

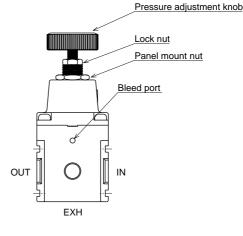
Port thread

Rc1/8

Rc1/4

Rc3/8

- Personnel involved in this step must have passed the Pneumatic Pressure Skill Test Class 2 or higher.
- Read the relevant product instruction manual thoroughly and fully familiarize yourself with work before disassembling or assembling the pneumatic component.
- Personnel must be fully familiar with pneumatic component structure and operational principles and safety requirements.
- Before servicing the product, turn power off, stop the compressed air supply, and check that there is no residual pressure.



High polyme membrane dryer Air filter Auto. drair / others F.R.L. (Module unit F.R.L. (Separate Compact F.R. Precise R.L. (Related products Clean F.R Electro pneumatic regulator Air booster Speed control valv Silence Check valve / others Joint / tube Vacuum filter Vacuum regulato Suction plate Magnetic spring buffer Mechanica pressure SV Electronic pressure SW Contact / close contact conf. SW Air sensor Pressure SW for coolant Small flow senso Small flow controlle Flow sensor for air Flow sensor for water Total air svstem Total ai (Ġamma)

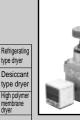
Refrigerating

type dryer

Desiccant

type dryei

Ending



Air filte Auto. drair / others

/ others

Joint

/ tube Vacuum filter Vacuum regulator

Suction plate Magnetic

Electronic pressure SV

Air senso

for coolant Small

flow sense Smal

flow controlle

Flow senso for air

Flow senso

for water

system

Total air

system (Gamma) Ending



Precision regulator



Port size: Rc 1/4

JIS symbol



#### Specifications

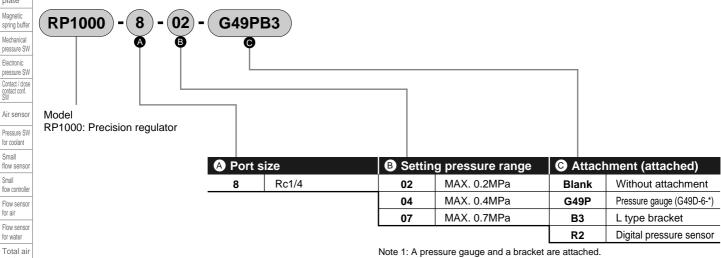
Descriptions		RP1000-8-02	RP1000-8-04	RP1000-8-07	
te) Working fluid		Clean compressed air (refer to recommended air circuit on page 672)			
Max. working pressure	Мра	1.0			
Min. working pressure	Мра		Setting pressure + 0.1 Note 1		
Withstanding pressure Ambient temperature, fluid temperature	Мра	1.5			
Ambient temperature, fluid temperature °C		-5 to 60 (no freezing) Note 3			
Set pressure range	Мра	0.003 to 0.2	0.005 to 0.4	0.005 to 0.7	
Sensitivity		Within 0.1% of full scale			
r Repeatability		Within $\pm 0.5\%$ of full scale			
Air consumption Note 2	l/min. (ANR)	1.3 or less 3.4 or le		3.4 or less	
Port size		Rc1/4			
Pressure gauge port size	Pressure gauge port size		Rc1/8		
er Weight	g	250			
Note 1. Flow rate of the secondary	side is to be zero. If the	set pressure is 0.3MPa and ove	er. increase +0.2MPa in the set pressu	ıre.	

Note 1. Flow rate of the secondary side is to be zero. If the set pressure is 0.3MPa and over, increase +0.2MPa in the set pressure.

Note 2. The primary pressure is to be 0.7MPa. Air is released to atmosphere normally.

Note 3. The range is -5 to 50  $^\circ \! C$  when a digital pressure sensor is used.

#### How to order



Note 2: A pressure gauge as same pressure range as the regulator is attached.

Note 3: One R1/8 plug is attached to the product.

#### Discrete attachment model no.

Model	Discrete attachment model no.
RP1000-8-02-G49P	G49D-6-P02
RP1000-8-04-G49P	G49D-6-P04
RP1000-8-07-G49P	G49D-6-P10
RP1000-8- <sup>02</sup> / <sub>07</sub> -B3	B131
RP1000-8- <sup>02</sup> / <sub>07</sub> -R2	PPX-R10N-6M

Clean room specifications (catalog No. CB-033SA)

Dust generation preventing structure for use in cleanrooms

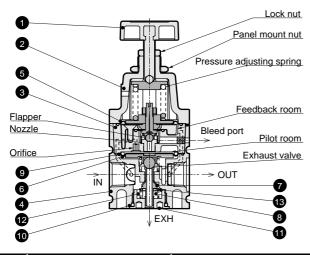
RP1000 - ------ -P70

CKD

RP1000 Series

#### Internal structure / Dimensions

#### Internal structure and parts list

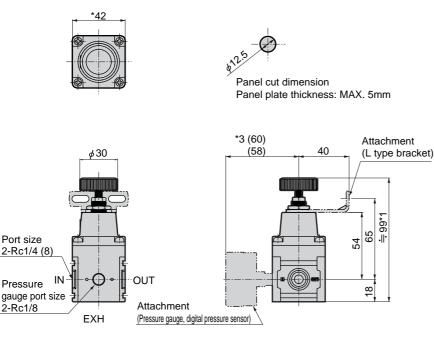


No.	Parts name	Material
1	Pressure adjustment knob	Polyacetal resin, stainless steel
2	Cover	Aluminum alloy die-casting
3	Pilot body assembly	Aluminum alloy die-casting, etc.
4	Body	Aluminum alloy die-casting
5	Pilot diaphragm	Hydrogen nitrile rubber
6	Main diaphragm	Hydrogen nitrile rubber
7	Valve	Hydrogen nitrile rubber, stainless steel
8	Bottom rubber	Silicon rubber
9	O ring	Nitrile rubber
10	O ring	Hydrogen nitrile rubber
11	Bottom plug	Brass, electroless nickel plating
12	Spring	Stainless steel
13	Valve adaptor	Aluminum alloy

Part No. 12 and 13 cannot be used for 0.2 or 0.4 MPa.

#### Dimensions

CAD



\*1: Dimension at setting pressure 0MPa

\*2: Pressure gauge, digital pressure sensor and bracket are optional.

\*3: Dimension when digital pressure sensor assembled.

#### **Operational explanation**

Air supplied from IN side is stopped its flow to OUT side by the valve. Some supplied air passes through the orifice to flow into the pilot room. If the pressure adjustment knob is rotated, the pressure adjustment spring is compressed, and the pilot diaphragm and the flapper are pushed down to close the nozzle.

If the pressure in the pilot room rises, ③ main diaphragm is forced lower to open ④ valve, and to supply air to OUT side. The entered air is flowed into the feedback room, and functions to the ④ pilot diaphragm. If the diaphragm is forced upward until reach the pressure of regulator spring, the ⑤ pilot diaphragm and flapper is forced upward to open the nozzle, and extremely small air is released to the atmosphere to reduce pressure in the pilot room. At the same time, OUT side pressure functions to the ③ main diaphragm to force upward, the ④ valve is closed and set pressure is maintained. Air is consumed and the pressure drops in OUT side, the pressure in

feedback room also drops. The **(5** pilot diaphragm and the flapper are forced lower to close the nozzle. If the pressure in the pilot room rises, and the pressure functions to the **(5**)

If the pressure in the pilot room rises, and the pressure functions to the main diaphragm to open the valve. This compensates pressure drops. If OUT side pressure increases higher than the set pressure, the pressure in feedback room also increases. The pilot diaphragm and the flapper are forced upward to open the nozzle. This allows the pressure in the pilot room to decrease, and the main diaphragm is forced upward to open the exhaust valve, and the surplus pressure is exhausted from EXH port in OUT side to the atmosphere.

This pilot pressure control method with precise pressure control enables precise pressure control following extremely small pressure deviation.

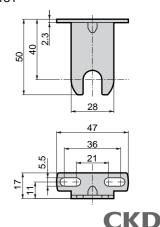
#### Repair parts list

0.2, 0.4MPa	_
Model no.	No.
RP1000-PILOT-ASSY	8 9
RP1000-DIAPHRAGM-ASSY	69
RP1000-VALVE-ASSY	000
0.7MPa	
Model no.	No.
RP1000-PILOT-ASSY-07	8 8
RP1000-DIAPHRAGM-ASSY-07	69
RP1000-VALVE-ASSY	000
The RP1000-VALVE-ASSY is common to 0	2 and 0.4 MPa models

The RP1000-VALVE-ASSY is common to 0.2 and 0.4 MPa models.

Pressure gauge • G49D-6- P04 P10 41 • R1/8

L type bracket • B131



Auto. drain / others F.R.L. (Module unit) F.R.L. (Separate) Compact

Refrigerating type dryer

Desiccant

type dryer

High polyme membrane

Air filter

memb dryer

Precise regulator F.R.L. (Related products)

F.R.

Clean F.R.

Electro pneumatic regulator Air

booster Speed control valve Silencer

Check valve / others Joint / tube Vacuum filter Vacuum regulator

Suction
 plate
 Magnetic
 spring buffer
 Mechanical
 pressure SW
 Electronic

pressure SW
 Contact / close
 contact conf.
 SW
 Air sensor
 Pressure SW
 for coolant

Small flow sensor Small flow controller

> Flow sensor for air Flow sensor

for water

Total air system

Total air system (Gamma)

Ending

Precision regulator F.R.L. unit

## RP1000 Series

#### Dimensions

type dryer

/ others F.R.L.

F.R.L

F.R.

Precise reg

Clean F.R.

Air

Speed

Check valv

/ others

Joint

/ tube

filter

Vacuum

plate

Magnetic

Mechanical

Electronic

for coolant

Small

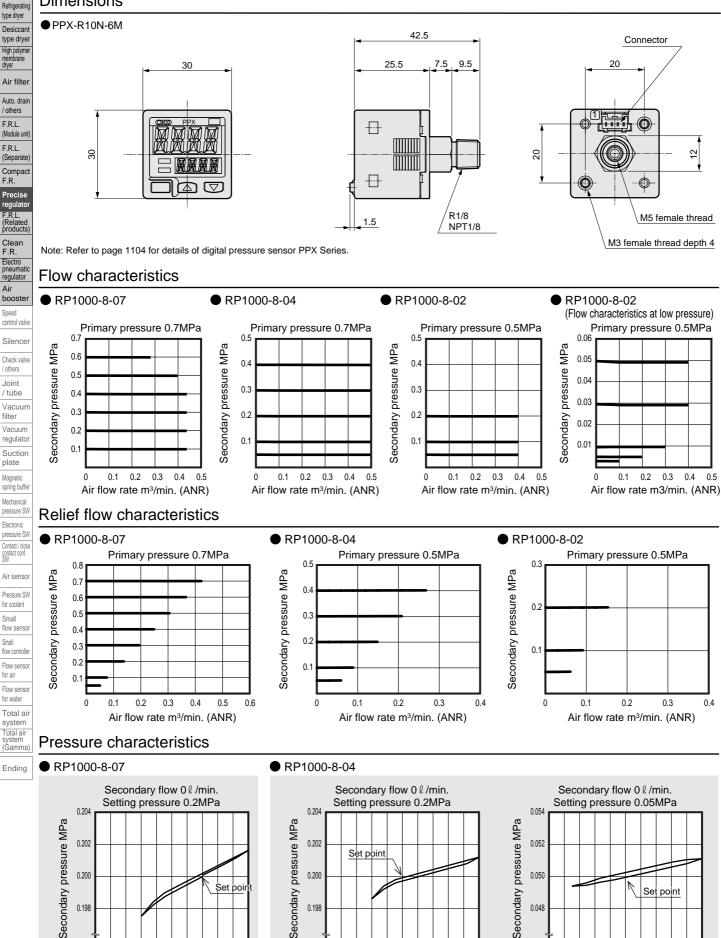
Smal

for air

for water

system Total air

flow controlle



0.198

01

0

02 03 04 05 06 07

Primary pressure MPa

0.8 09 0.048

01

0

02 03 04 05 06 07 08

Primary pressure MPa

0.9

CKD

0.198

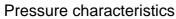
01 0

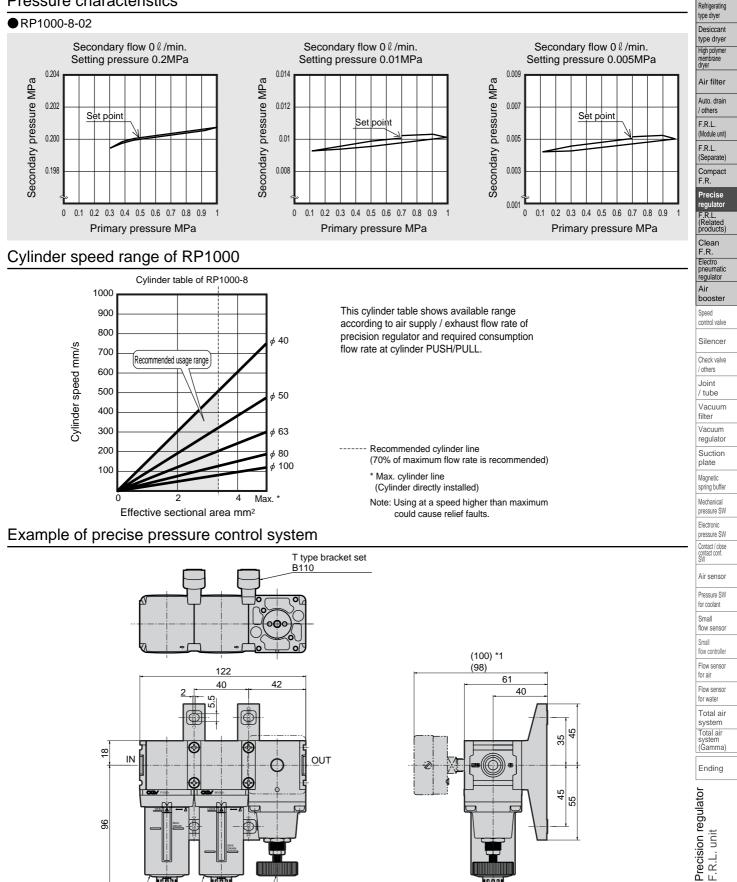
02 03 04 05 06 07 08 09

Primary pressure MPa

## RP1000 Series

#### Pressure characteristic





\* Dimension when digital pressure sensor assembled. \* Consult with CKD if required for assembly.

INÀN

Applicable model	Filter	Oil mist filter	Precision regulator	T type bracket set
Model	F1000	M1000	RP1000	B110 (2 pcs.)

Precision regulator RP1000

1 A D

Filter

F1000

μíñh

Oil mist filter

M1000

CKD



Precision regulator



Port size: Rc 1/4, Rc3/8





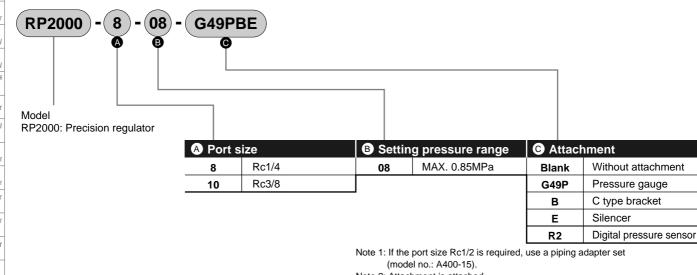
#### Specifications

	•				
iit)	Descriptions		RP2000-8-08	RP2000-10-08	
e)	Working fluid		Clean compressed air (refer to recommended air circuit on page 672)		
ct	Max. working pressure	Мра	1.0		
	Min. working pressure	Мра	Setting pressure + 0.1 Note 1		
r	Withstanding pressure	Мра	1.5		
5)	Ambient temperature, fluid temperatur	e ℃	-5 to 60 (no free	zing) Note 3	
	Set pressure range	Мра	0.03 to	0.85	
_	Sensitivity		Within 0.2% c	of full scale	
С	Repeatability		Within ±0.5%	of full scale	
r	Air consumption ℓ /min	(ANR)	5 or less	Note 2	
1	Port size		Rc1/4	Rc3/8	
Exhaust side port size		Rc3/8			
Pressure gauge port size		Rc1/8			
e	Weight	g	470	)	

Note 1. Flow rate of the secondary side is to be zero.

Note 2. Conditions where the primary pressure is 0.7MPa and set pressure is 0.3MPa. Consumed air is normally released to the atmosphere from the bleed port and EXH port. So, air consumption is the total of consumption volume released from the bleed port and EXH port. Air 1ℓ/min. (ANR) or less is released from EXH port. Note 3. The range is -5 to 50°C when a digital pressure sensor is used.

#### How to order



Note 2: Attachment is attached.

Note 3: The piping adapter set and C bracket cannot be used together.

Note 4: One R1/8 plug is attached to the product.

#### Discrete attachment model no.

Attachment symbol	Discrete attachment model no.		
G49P	G49D-6-P10		
В	B220		
E	SLW-10A		
R2	PPX-R10N-6M		

Clean room specifications (catalog No. CB-033SA)

Dust generation preventing structure for use in cleanrooms

RP2000 -------P70

CKD

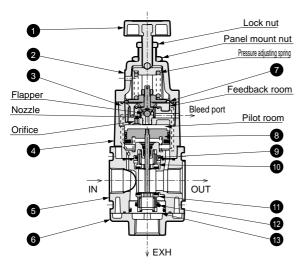
Refrigerating type dryer

Desiccant type drye

RP2000 Series

#### Internal structure / Dimensions

#### Internal structure and parts list



No.	Parts name	Material
1	Pressure adjustment knob	Polyacetal resin, stainless steel
2	Cover	Aluminum alloy die-casting
3	Pilot body assembly	Aluminum alloy die-casting, etc.
4	Top body assembly	Aluminum alloy die-casting, etc.
5	Body	Aluminum alloy die-casting
6	Exhaust adaptor	Aluminum alloy die-casting
7	Pilot diaphragm	Hydrogen nitrile rubber
8	Piston assembly	Aluminum, stainless steel, etc.
9	O ring	Nitrile rubber
10	Exhaust valve	Brass, hydrogen nitrile rubber
11	Air supply valve	Brass, hydrogen nitrile rubber
12	O ring	Nitrile rubber
13	Bottom cap	Brass

#### **Operational explanation**

Air supplied from IN side is stopped its flow to OUT side by the air supply valve. Some supplied air passes through the orifice to flow into the pilot room. If the 1 pressure adjustment knob is rotated, the pressure adjustment spring is compressed, and the **7** pilot diaphragm and the flapper are pushed down to close the nozzle.

If the pressure in the pilot room rises, piston is forced lower to open main supply valve, and to supply air to OUT side. The entered air is flowed into the feedback room, and functions to the pilot diaphragm. If the diaphragm is forced upward until reach the pressure of regulator spring, the 7 pilot diaphragm and flapper is forced upward to open the nozzle, and extremely small air is released to the atmosphere to reduce pressure in the pilot room. At the same time, OUT side pressure functions to the piston to force upward, the **1** air supply valve is closed and set pressure is maintained.

Air is consumed and the pressure drops in OUT side, the pressure in feedback room also drops. The O pilot diaphragm and the flapper are forced lower to close the nozzle.

If the pressure in the pilot room rises, and the pressure functions to the piston to open the **1** air supply valve. This compensates pressure drops. If OUT side pressure increases higher than the set pressure, the pressure in feedback room also increases. The 7 pilot diaphragm and the flapper are forced upward to open the nozzle.

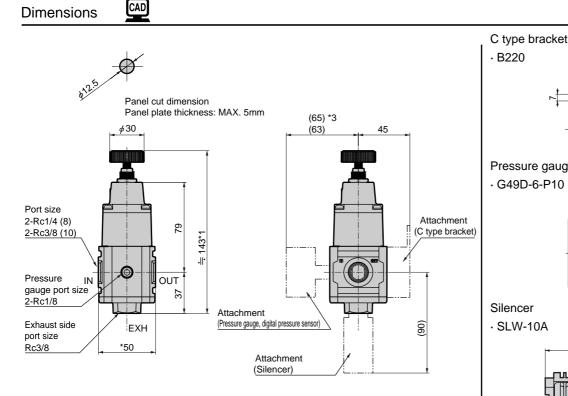
This allows the pressure in the pilot room to decrease, and the piston is forced upward to open the **1** exhaust valve, and the surplus pressure is exhausted from EXH port in OUT side to the atmosphere.

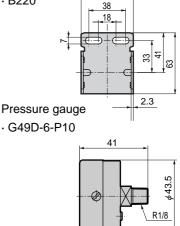
This pilot pressure control method with precise pressure control enables precise pressure control following extremely small pressure deviation

#### Repair parts list

No.	Parts name	Model no.	
3	Pilot body assembly	RP2000-PILOT-ASSY	
7	Pilot diaphragm		
4	Top body assembly	RP2000-TOP-BODY-ASSY	
11	Air supply valve		
12	O ring	RP2000-BTM-VALVE-ASSY	
13	Bottom cap		

Note: Part no. (8), (9) and (10) are contained in top body assembly (4).





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CKD



Precision regulator F.R.L. unit

\*1: Dimension at setting pressure 0MPa

\*2: Pressure gauge, digital pressure sensor, C type bracket and silencer are optionally attached.

\*3: Dimension when digital pressure sensor assembled.

\$25.5

R<u>3/8</u>

plate Magnetic spring buffer Mechanica

pressure SW Electronic pressure SW

Contact / close contact conf. SW

Air sensor

Pressure SW

for coolant

Small flow senso

Small

flow controlle

Flow sensor for air Flow sensor

for water

Total air

system Total ai

(Gamma)

Ending

Refrigerating type dryer

Desiccant

type dryer

High polyme

memt dryer

## RP2000 Series

#### Refrigerating Dimensions

type dryer

Desiccan

type drye

High polyme membrane dryer

Air filter Auto. drair / others F.R.L.

(Module uni

(Separate Compac F.R.

Precise regulator F.R.L. (Related products)

Clean F.R.

Electro pneumatic regulator

Air booster

control valv

Silence

Check valv / others

Joint / tube

Vacuum filter

Vacuum regulato

Suction plate

Magnetic spring buffe

Mechanical pressure SW

Electronic pressure SV

Contact / close contact conf.

Air senso

Pressure SV for coolant

Small flow sense

Small flow controlle

Flow senso for air

Flow senso for water

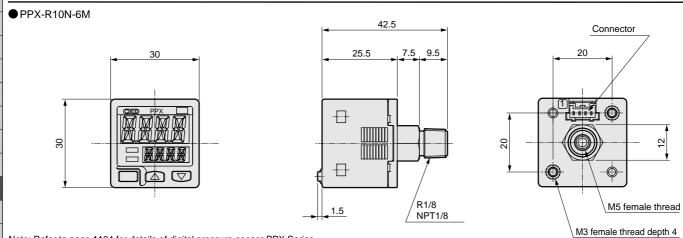
Total air system

Total air system (Gamma)

Ending

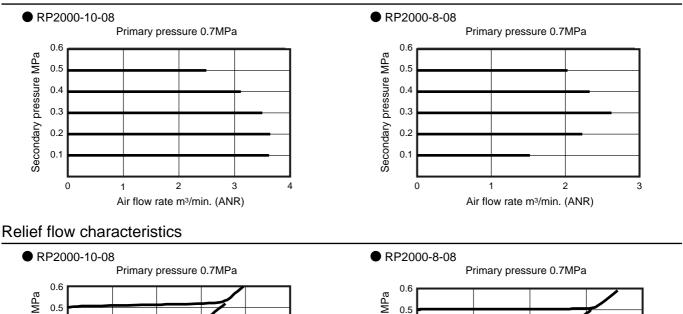
Speed

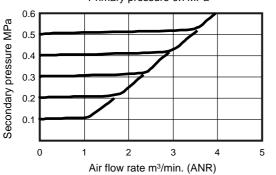
F.R.L.



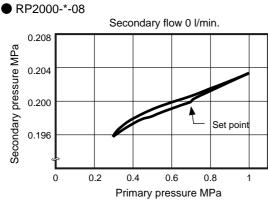
Note: Refer to page 1104 for details of digital pressure sensor PPX Series.

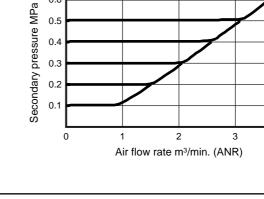
#### Flow characteristics











4

680 **CKD** 

## RP2000 Series

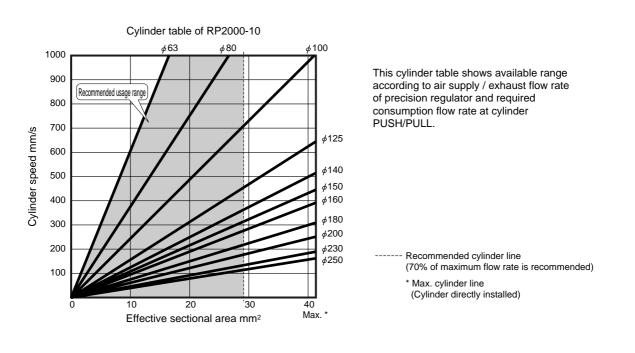
Technical data

Refrigerating type dryer Desiccant type dryer

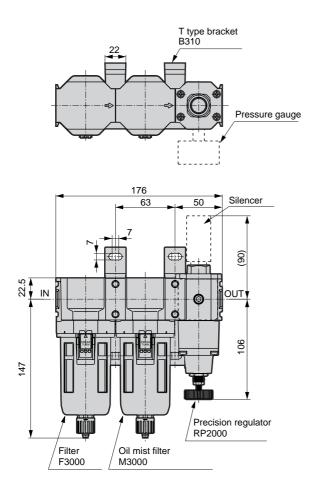
High polymer membrane dryer

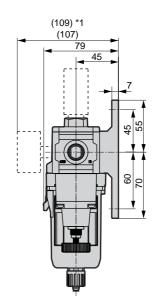
Air filter

#### Cylinder speed range of RP2000



#### Example of precise pressure control system





\* Dimension when digital pressure sensor assembled.

\* Consult with CKD if required for assembly.

Applicable model	Filter	Oil mist filter	Precision regulator	T type bracket set
Model	F3000	M3000	RP2000	B310 (2 pcs.)

Precision regulator F.R.L. unit

## RP1000/2000 Series

