

Block manifold regulator

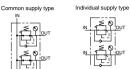
# MNRB500 Series

Port size: Push-in joint 4, 6 and 8 dia.



CAD DATA AVAILABLE.

#### JIS symbol



## Specifications

Descriptions	;	MNRB500A	MNRB500B						
Working flui	d	Compressed air							
Max. working pr	essure MPa	0.8							
Withstanding pr	essure MPa	1.	1.2						
Ambient temper	ature range °C	5 to	60						
Set pressure	range MPa	0.05 to 0.7	(Note 1)						
Relief		With relief r	nechanism						
	IN	Push-in joint 6, 8 dia.	Push-in joint 4, 6 dia.						
Port size	OUT	Push-in joint: 4, 6 dia.							
	GAUGE	Rc	1/8						

Note 1: 0.05 to 0.35 for low pressure specifications.

Primary pressure 0.7MPa

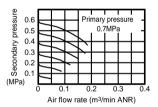
0.4

## Flow characteristics

For use with 1 or 2 stations



#### • MNRB500B-SSC4



For use with 3 stations

#### • MNRB500A-SSC64



MNRB500A-SSC86

• MNRB500B-SSC6

0.6

0.5

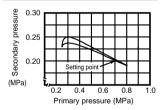
0.4

0.3

0.2

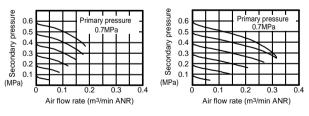
Air flow rate (m3/min ANR)

### Pressure characteristics



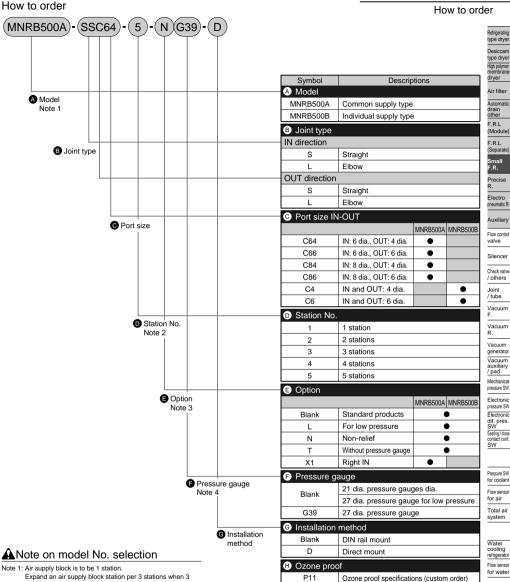
#### MNRB500A-SSC86

Secondary pressure



Note 1: For common supply type, if multiple stations work same time, the pressure could be short temporally. So, install an air supply block per 3 stations. Use an air supply port larger than OUT port size.

Note 2: If 3 stations are used same time, the characteristics apply for the remaining station when consumption of other two stations in three reaches 200L/min.



- Vote 1: Air supply block is to be 1 station. Expand an air supply block station per 3 stations when 3 stations and over are used in a common supply type. In this case, indicate specifications in the mix manifold specification sheet.
- Note 2: Maximum installation number of direct mount type is 5 stations.
- Note 3: Same options and pressure gauge apply for each regulator block.
- Note 4: 21 dia.; 0 to 1.0MPa pressure gauge is provided as standard.
  - For low pressure specifications, 27 dia: low pressure gauge with 0 to 0.4MP range is provided.
- Note 5: When other than basic model specifications, issue the mix manifold specification sheet on Page 461.

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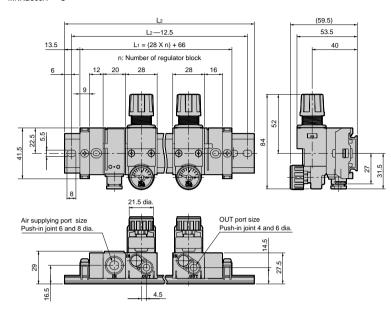
Block manifold regulator

F.R.L.

. unit

## Dimensions

· Common supply type DIN rail mount type MNRB500A-\* \* C \* \*-\*



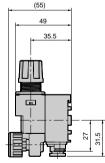
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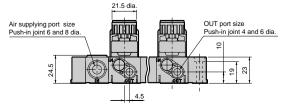
Station No.	L2 dimensions
1	125
2	150
3	175
4	212.5
5	237.5
6	262.5
7	287.5
8	325
9	350
10	375

 Common supply type direct mount type MNRB500A-\* \* C \* \*-\*-D

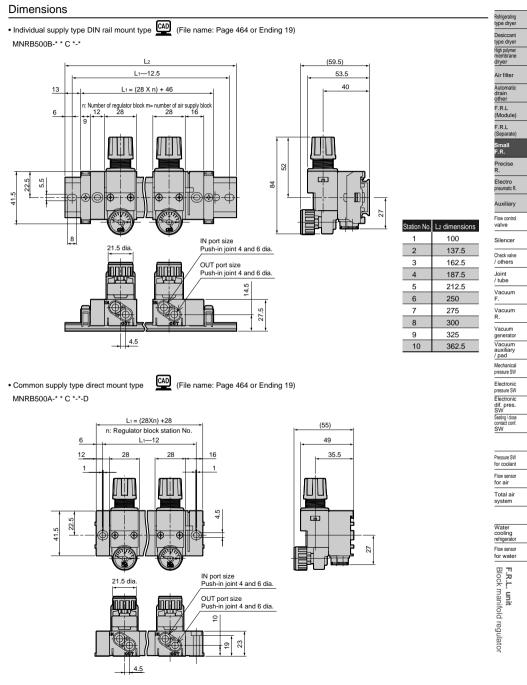
CAD (File name: Page 464 or Ending 19)

L1= (28 X n) + 48 n: Number of regulator block L1-12 12 20 28 28 16 1 1 22.5 4.5 41.5 Ð Œ  $\oplus$ Ð (₿, 0+0





#### Dimensions



## Pressure switch / push-in joint elbow type dimensions

• Air supply block with pressure switch

NRB500-APS-\* C \*

Air supply block

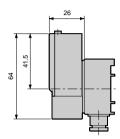
Push-in joint elbow type

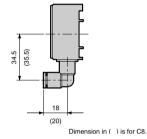
CAD

#### NRB500-NP-LC \*

joint.

Pressure switch APS is integrated into air supply block to control primary pressure.





(File name: Page 464 or Ending 19)

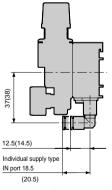
Front or rear piping is enabled with air supply port with elbow

Regulator block

Push-in joint elbow type

NRB500 \*-\* \* C \*

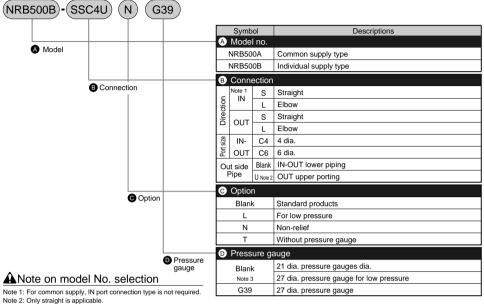
Front or rear piping is enabled with IN and OUT ports with elbow joint.



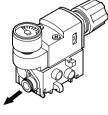
Dimension in ( ) is for C6.

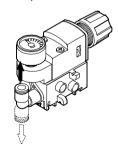
Regulator block

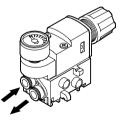
### How to order

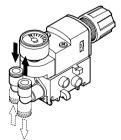


- Note 2: Only straight is applicable. Note 3: A pressure gauge with 21 dia. and 0 to 1.0MPa range is provided as standard. For low pressure specifications, a low pressure gauge with 27 dia. and 0 to 0.4MPa range is provided.
- Common supply straight type Downward piping is enabled with OUT port with straight joint.
- Common supply elbow type Front or rear piping is enabled with OUT port with elbow joint.
- Individual supply straight type Downward piping is enabled with OUT port with straight joint.
- Individual supply elbow type Front or rear piping is enabled with IN and OUT ports with elbow joint.

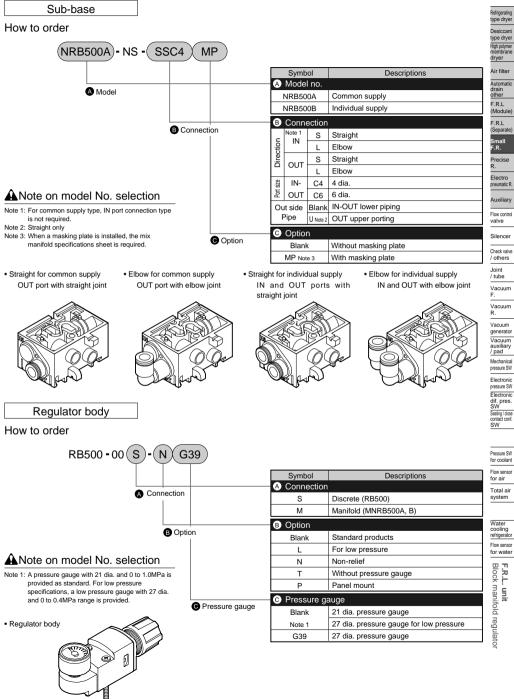


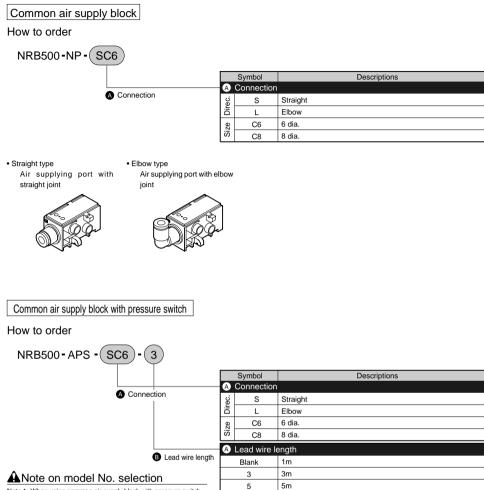








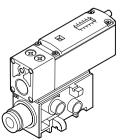




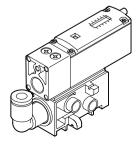
Note 1: When using common air supply block with pressure switch, issue the mix manifold specification sheet on Page 461.

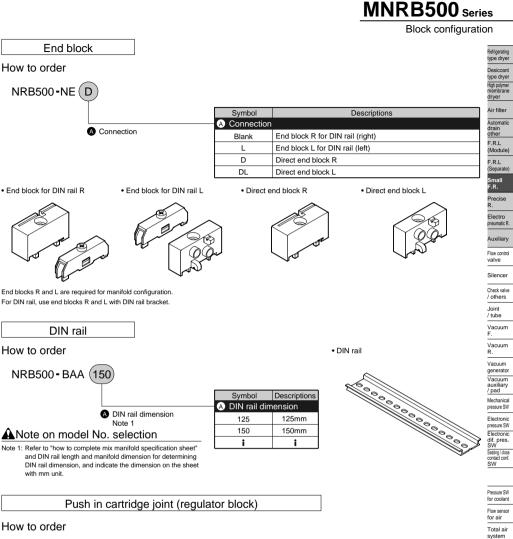
#### Straight type

Air supplying port with straight joint



Elbow type
Air supplying port with elbow joint





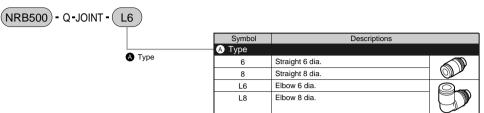
A Type

Symbol	Descriptions	Water cooling refrigerator
 \land Туре		Flow sensor
C4	Straight 4 dia.	for water
C6	Straight 6 dia.	Be <b>F</b>
CL4	Elbow 4 dia. (for discrete)	<b>F.R.L. unit</b> Block manifold
CL6	Elbow 6 dia. (for discrete)	mar
CLL4	Long elbow 4 dia. (manifold)	hifo]
CLL6	Long elbow 6 dia. (manifold)	ld reç
		č

vater Π RL . unit gulator

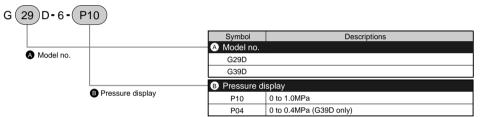
Cartridge joint (common air supply block)

## How to order

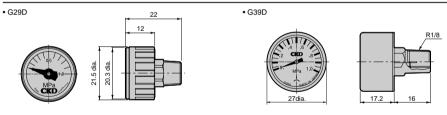


Pressure gauge

## How to order



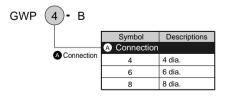
## Dimensions



Dimensions

Blanking plug

## How to order



## ANote on model No. selection

Note 1: Sales unit is 10 pieces per unit.

# 

Model no.	Connecting joint diameter	L	l	d
GWP-4-B	4	27	11	6
GWP-6-B	6	29	11.5	8
GWP-8-B	8	33	14	10

0

## Technical Data

# 

## Disassembling and assembling the block manifold, and replacing the cartridge joint

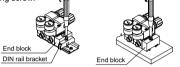
To change the regulator block when the regulator body or regulator block specifications change or when life has been reached, or when adding an air supply block, use the following procedures to expand, disassemble, and assemble parts. Refer to the separate instruction manual for details.

Stop the air pressure source supply and release residual pressure before starting disassembly work. After assembling parts, confirm that the lock pin is accurately inserted in the coupling groove between blocks before use. When using a DIN rail installing, confirm that the DIN rail bracket is securely fixed onto the end block with no gaps. When directly installing without a DIN rail, check that the end block is fixed with screws before starting use. Air could leak between blocks if the end block is not securely fixed.

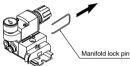
#### Replacing the regulator block and air supply block

(1) When using the DIN rail installing, loosen the DIN rail bracket set screw.

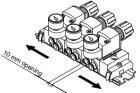
When directly installing without a DIN rail, remove the end block fixing screw.



(2) Using a tip of a thin screwdriver, pull out the manifold lock pin coupling the regulator block and air supply block to be replaced.



(3) Slide the block toward the end block, and make an approximately 10 mm opening at both ends of the block to be replaced. When installed directly, pull out blocks on both sides.



(4) Remove the pressure gauge up by pulling it up and toward the pressure adjustment knob.

When DIN rail brackets on both sides are slid 2 mm or more from the end block, the entire manifold block can be removed.



- (5) Replace with a new block.
- (6) Check that there is no gap between blocks, and then insert the manifold lock pin until it contacts the bottom of the groove.
- (7) Refer to the safety precautions and installation methods, and fix the manifold block.

#### Increasing the regulator block and air supply block rows

- (1) If blocks may be increased, order the DIN rail with a length providing for the increase. If the DIN rail is too short when blocks are increased, replace with a DIN rail that accommodates the increase.
- (2) When installing with DIN rails, fix DIN rail brackets. When directly installing without a DIN rail, fix the end block.

#### Replacing the cartridge joint

Replacing the miniature regulator

- (1) Loosen the screw on the regulator body, and disassemble the piping block.
- (2) Using a minus screwdriver, etc., remove the lock pin inserted onto the top of the sub base. Replace the cartridge joint. Confirm that there is no dirt, etc., on the joint's O-ring, and then assemble it in the original position.

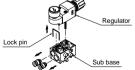
Tighten the regulator body tightening screw with a torque of 0.5 to 0.8 N·m.



Replacing the block manifold

- Disassemble the block following the regulator block and air supply block replacement procedures.
- (2) To replace the regulator block's cartridge joint, loosen the screw on the regulator body, and disassemble the sub base. Using a minus screwdriver, etc., remove the lock pin inserted onto the top of the sub-base. Replace the cartridge joint. Confirm that there is no dirt, etc., on the joint O-ring, and then assemble it in the original position.

Tighten the regulator body tightening screw with a torque of 0.5 to 0.8 N·m.



To replace the air supply block cartridge joint, remove the lock pin inserted on the air supply block side with a minus screwdriver, etc. Then, replace the cartridge joint.



(3) Check that the cartridge joint is fixed with the lock pin and will not moved. High polymer membrane dryer Air filter

Automatic drain other

F.R.L

F.R.L

(Separate) Small

F.R. Precise

rk. Electro

pneumatic R.

Auxiliary

Silencer

Check valve

/ others Joint / tube

Vacuum F. Vacuum

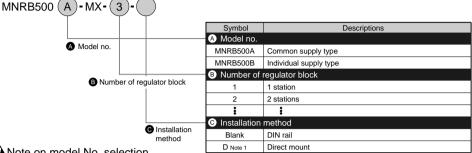
> Vacuum generator Vacuum auxiliary / pad

Electronic pressure SW Electronic dif. pres. SW

## How to complete the mix manifold specification sheet

## • Mix manifold model No.

Refer to Page 454 to 458 for model no. per component.



## ANote on model No. selection

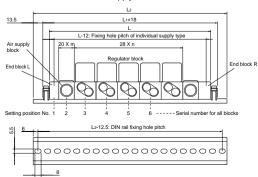
Note 1: Station no. of direct mount block is to be within 6 blocks including regulator and air supply blocks. However, a regulator block is to be 5 stations or less.

Note 2: If common supply and individual supply types are combined, please consult with CKD.

Configurations	Installation location	1	2	3	4	5	6	7								Quantity
Comgulations	Model No.	1	2	3	4	5	6	'	8	9	10	11	12	13	14	ő
End block L	NRB500-NE	0														1
Common air supply block	NRB500-NP-															
Common air supply block with APS	NRB500-APS- SC6 - 3		0													1
	NRB500 A - SC6			0	0	0										3
	NRB500 -															
	NRB500 -															
De sudatas blask	NRB500 -															
Regulator block	NRB500 -															
	NRB500 -								7     8     9     10     11     12     13       1     1     1     1     1     1     1       1     1     1     1     1     1     1     1       1     1     1     1     1     1     1     1       1     1     1     1     1     1     1     1       1     1     1     1     1     1     1     1       1     1     1     1     1     1     1     1       1     1     1     1     1     1     1     1       1     1     1     1     1     1     1     1       1     1     1     1     1     1     1     1     1       1     1     1     1     1     1     1     1     1     1     1     1     1     1     1     1     1     1 <td></td> <td></td>							
	NRB500 -															
	NRB500 -															
Sub-base with masking plate	NRB500 - NS - P															
End block R	NRB500-NE						0									1
DIN rail	L2= 175 mm	Accessories Blanking plug				1	pc.	pc. GWP8-B					pc.			
		Bla	Inkir	ig pl	ug	GW	P6-	В	1	pc.						

## • DIN rail length and manifold dimensions Manifold length L2: Refer to below table.

L= (28 \* n) + (20 \* m) + 28 n: Regulator block No. m: Air supply block No.



Common supply type
L2 dimension of manifold

Sta. No.	For m=1	For m=2	For m=3
1	125		
2	150		
3	175	200	
4	212.5	225	
5	237.5	262.5	275
6	262.5	287.5	300
7	287.5	312.5	337.5
8	325	337.5	362.5
9	350	375	387.5
10	375	400	412.5

 Individual supply type L2 dimension of manifold

L2
100
137.5
162.5
187.5
212.5
250
275
300
325
362.5

MNRB500 mix manifold specification				ee	<u>ət</u>										/		/	Refri		
Contact									YO	ur co	omp	any r	nam	е				Des		
	<b>6</b>								- -	ont	act							type High mer		
Slip No.	Quantity	Delivery / /							-											
									0	rde	r N	lo.						Air		
																		Aut dra oth		
																		F.F (Me		
Mix manifold mo	del no.																	F.F		
MNRB500	- MX- ()- ()																	(Se Sm		
																		F.F		
		Symbol A Model no.							Des	crip	tions	5						Pre R.		
	A Model no.	MNRB500A	С	omn	non	sup	ply ty	/pe										Ele		
		MNRB500B	_				ply t											Au		
	B Regulator	B Number o				bloc	:k											Flow		
	Block station No	. 1	-	stati stati														val		
		2	-	stati	UIS	,												Sil		
	G Installation	C Installation		-	d								_					Che / o		
	method	Blank	_	IN ra														Joi / tu		
Note on model	No. selection	D Note 1	D	irect	mo	unt												Va		
Mix manifold spe	ecification sheet																	ger Va au: / pa		
	<u> </u>	allation location													1		ty	Mec		
Configurations		_	1	2	3	4	5	6	7	8	9	10	11	12	13	14	Quantity	Ele- pres		
	Model no.		_												-		Ø	Ele dif. SW		
End block L	NRB500-NE																	Seati cont		
Common air supply block	NRB500-NP-																	SN		
Common air supply block with APS	NRB500-APS																	_		
	NRB500 -																	Pres for (		
	NRB500 -																	Flow for		
	NRB500 -																	To		
	NRB500 -														1	1				
Regulator block	NRB500 -													ŀ		+		Wa		
	NRB500 -		-			-	-			-	-	-	-	-	-	$\vdash$		- refr Flo		
			-			-	-			-		-	-	-	-	$\vdash$		- for		
	NRB500 -		-			-	-					-	-	-	-	-		BIO		
	NRB500 -													-	-	_		CK IT		
Sub-base with masking plate	NRB500 - NS - P																	Idilli		
End block R	NRB500-NE																	Block manifold regulator		
DIN rail	L2= mm			ess			GW	/P4-I	В	Ţ	pc.	G٧	VP8	-В			pc.	ulati		
Distall	L2=mm Blanking plug GWP6-B pc.									9										